

SECTION 6 STANDARD CAST IRON PIPE FITTINGS CLASS 125, 250



The iron from which Class 125 cast iron fittings are made is held to strict formula by careful chemical analysis and control.

Tapping is done on the most modern machines. All tappings are to USA Standards for iron pipe threads. Straightness and correct depth of threads is assured through continuous capable inspection, by careful trained inspectors.

Every fitting is hand sorted and inspected to eliminate defective castings.

WARD fittings are made to specifications published as American National Standards for pipe fittings.

A chamfer is cut or cast in all openings, permitting easy entrance of pipe and preventing damage to the first thread in handling and threading.

Because of the close attention paid to formula control and the use of modern precision equipment we are able to produce castings of rugged strength and the ability to make a water tight seal.

NPS	O.D. of Band (min)	Thread Length (min)	Metal Thickness (min)
1/4	0.97	0.36	0.11
3/8	1.16	0.40	0.12
1/2	1.38	0.47	0.13
3/4	1.67	0.54	0.15
1	1.99	0.62	0.17
1 1/4	2.43	0.71	0.18
1 1/2	2.72	0.74	0.20
2	3.32	0.79	0.22
2 1/2	3.90	0.96	0.24
3	4.66	1.02	0.26
3 1/2	5.24	1.07	0.28
4	5.83	1.12	0.31

TEMPERATURE-PRESSURE RATING

Temp F°	PSI	
	CLASS 125	CLASS 250
-20 TO 150	175	400
200	165	370
250	150	340
300	140	310
350	125 (Note1)	300
400	—	250 (Note 2)

Notes:

1) Permissible for service temperature up to 360° F reflecting temperature of saturated steam at 125 psi.

2) Permissible for service temperature up to 406° F reflecting temperature of saturated steam at 250 psig.

Material:	ASTM A126 Class A Minimum
Dimensions:	ANSI/ASME B16.4 ANSI/ASME B1.20.1
Pressure Ratings:	ANSI/ASME B16.4
Coatings:	ASTM A153 ASTM B633
Additional Specifications:	UL, ULC, FM, NSF 61 and NSF 61 Annex G where applicable

CAST IRON CONCENTRIC REDUCING COUPLING CLASS 125

NPS	Length of Coupling A	Outside Dia. of Band Small End B (min)	Outside Dia. of Large End B2 (min)	Length of Threads Small End C (min)	Length of Threads Large End C2 (min)	Take Out	Take Out
3/4 x 1/2	1.50	1.31	1.62	0.43	0.50	0.20	0.22
1 x 1/2	1.70	1.31	1.99	0.43	0.58	0.85	0.85
1 x 3/4	1.70	1.63	1.99	0.50	0.58	0.85	0.85
1 1/4 x 1	2.130	1.95	2.39	0.58	0.67	0.17	0.30
1 1/4 x 3/4	2.13	1.95	2.39	0.50	0.67	0.17	0.32
1 1/4 x 1/2	—	—	—	—	—	—	—
1 1/2 x 1 1/4	2.25	2.39	2.68	0.67	0.70	0.36	0.52
1 1/2 x 1	2.25	2.39	2.68	0.58	0.70		
1 1/2 x 3/4	—	—	—	—	—	—	—
1 1/2 x 1/2	—	—	—	—	—	—	—
2 x 1 1/2	2.32	2.68	3.28	0.70	0.75	0.40	0.44
2 x 1 1/4	2.32	2.39	3.28	0.67	0.75	0.40	0.45
2 x 1	2.32	1.95	3.28	0.58	0.75	0.40	0.44
2 x 3/4	2.32	1.63	3.28	0.50	0.75	0.40	0.45
2 x 1/2	2.32	1.63	3.28	0.43	0.75	0.40	0.48
2 1/2 x 2	2.63	3.28	3.86	0.75	0.92	0.18	0.56
2 1/2 x 1 1/2	2.63	3.28	3.86	0.70	0.92	0.18	0.59
3 x 2 1/2	—	—	—	—	—	—	—
3 x 2	2.88	3.28	4.62	0.75	0.98	0.29	0.68
3 x 1 1/2	2.88	3.28	4.62	0.70	0.98	0.24	0.72
4 x 3	—	—	—	—	—	—	—
4 x 2 1/2	—	—	—	—	—	—	—
4 x 2	—	—	—	—	—	—	—
6 x 4	—	—	—	—	—	—	—

