

Filter Box Installation Instructions

WARNING: This product has sharp edges. Wear protective clothing, eye protection, and gloves during assembly and installation to prevent personal injury.

Filter box models: FB-SLIM1, FB-SLIM2, FB-SLIM3

Parts included: Assembled filter box, installation screws

Filter sizes:

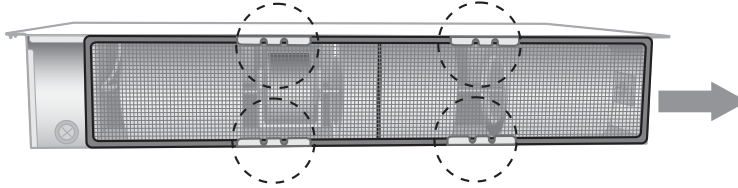
Filter Size		
FB-SLIM1	FB-SLIM2	FB-SLIM3
1 X 12" X 24" X 1"	2 X 12" X 16" X 1"	1 X 12" X 24" + 1 X 12" X 16"

Filter selection:

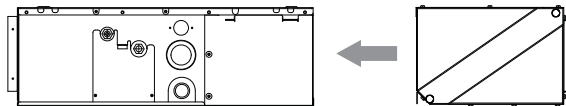
When selecting a filter, make sure not to exceed the static pressure limitations of the indoor unit. Choose a filter that will not exceed the stated capabilities of the indoor unit.

Installation:

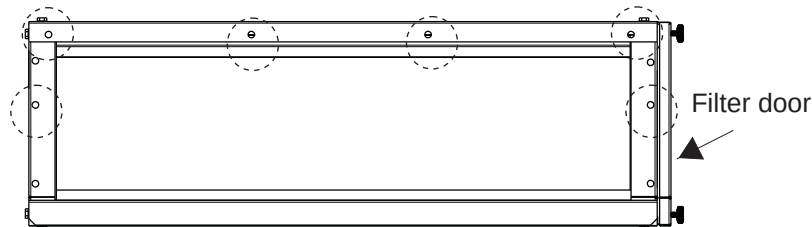
1. Remove the factory electrostatic filter and filter clips from the back of the Slim Duct units and discard. Save the screws for later use.



2. Carefully align the filter box with the return air inlet on the back of the unit. Install the screws that were removed from **Step 1** in the screw holes across the top (4) and sides (1 on each side) of the filter box and tighten.



Filter Box Air Inlet



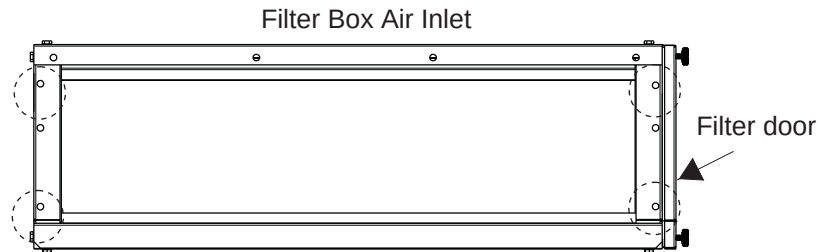
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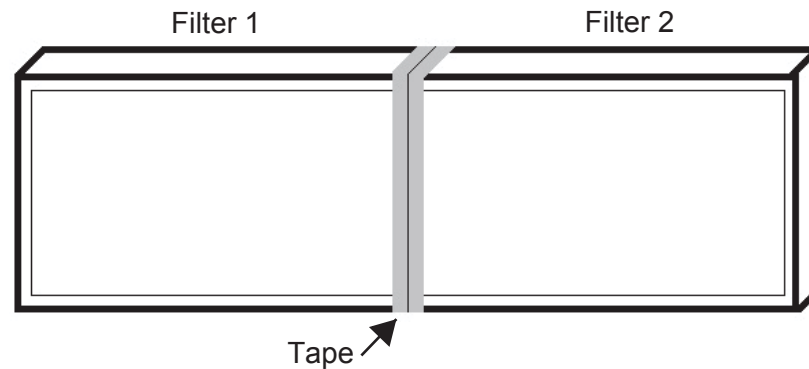
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3. Attach filter box to unit with provided installation screws using the factory provided screw holes on indoor unit return opening flange.



4. Support filter box to prevent sagging and unit damage.
5. Insert filters into filter box and attach filter door with 2 X filter door thumb screws. When using 2 filters, secure and seal the filters together with tape.



7. Seal filter box seams and indoor unit connection per national, state, and local codes.