

Air conditioner

Installation manual

AM*FE1DCG / AM***FE4DCG**

- Thank you for purchasing this Samsung air conditioner.
- Before operating this unit, please read this manual carefully and retain it for future reference.

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Safety Information

California Proposition 65 Warning (US)

⚠ WARNING: Cancer and Reproductive Harm - www.P65Warnings.ca.gov.

IMPORTANT – This product has been designed and manufactured to meet ENERGY STAR criteria for energy efficiency when matched with appropriate coil components. However, proper refrigerant charge and proper air flow are critical to achieve rated capacity and efficiency. Installation of this product should follow the manufacturer's refrigerant charging and air flow instructions. Failure to confirm proper charge and airflow may reduce energy efficiency and shorten equipment life.

⚠ WARNING

- Hazards or unsafe practices that may result in severe personal injury or death.

⚠ CAUTION

- Hazards or unsafe practices that may result in minor personal injury or property damage.
- Carefully follow the precautions listed below because they are essential to guarantee the safety of the equipment.

⚠ WARNING

- Always disconnect the air conditioner from the power supply before servicing it or accessing its internal components.
- Verify that installation and testing operations are performed by qualified personnel.
- Verify that the air conditioner is not installed in an easily accessible area.

Symbol	Meaning
	Flammable gas
	Flammable materials
	Refrigerant safety group
	Read installation manual
	Refer to installation manual
	Read service manual

⚠ WARNING

The installation and testing of this appliance must be performed by a qualified technician.

- The instructions in this manual are not intended as a substitute for proper training or adequate experience in the safe installation of the appliance.

Always install the air conditioner in compliance with current local, state, and federal safety standards.

Do not use means to accelerate the defrost operation or to clean, other than those recommended by Samsung.

Do not pierce or burn.

Be aware that refrigerants may not contain an odor.

Safety Information

General information

WARNING

- Carefully read the content of this manual before installing the air conditioner and store the manual in a safe place to be able to use it as a reference after installation.
- For maximum safety, installers should always carefully read the following warnings.
- Store the operation and installation manual in a safe location and remember to hand it over to the new owner if the air conditioner is sold or transferred.
- The use of other types of units with different control systems may damage the units and invalidate the warranty. The manufacturer shall not be responsible for damages arising from the use of non-compliant units.
- The manufacturer shall not be responsible for damage from unauthorized changes or improper electrical connections. The requirements outlined in the "Operating limits" table, included in the manual, shall immediately invalidate the warranty.
- The air conditioner should be used only for the applications for which it has been designed: the indoor unit is not suitable to be installed in areas used for laundry.
- Do not use the units if damaged. If problems occur, switch the unit off and disconnect it from the power supply.
- To prevent electric shocks, fires or injuries, always stop the unit, disable the protection switch and contact Samsung's technical support if the unit produces smoke, if the power cable is hot or damaged or if the unit is very noisy.
- Inspect the unit, electrical connections, refrigerant tubes and protections regularly. These operations should be performed by qualified personnel only.
- The unit contains moving parts, which should always be kept out of the reach of children.
- After unpacking the air conditioner, keep all packaging materials well out of the reach of children, as packaging materials can be dangerous to children.
 - If a child places a bag over its head, it may result in suffocation.
- Do not attempt to repair, move, alter or reinstall the unit. If performed by unauthorized personnel, these operations may cause electric shocks or fires.
- Do not place containers with liquids or other objects on the unit.
- The air conditioner contains a refrigerant that must be disposed of as special waste. At the end of its life cycle, the air conditioner must be disposed of in authorized centers or returned to the retailer so it can be disposed of correctly and safely.
- Wear protective equipment (such as safety gloves, goggles, and headgear) during installation and maintenance work. Installation/repair technicians may be injured if protective equipment is not properly equipped.
- This unit is a partial unit air conditioner, complying with partial unit requirements of this International Standard, and must only be connected to other units that have been confirmed as complying with corresponding partial unit requirements of this International Standard.
- This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge unless they have been given supervision or instruction concerning the use of the appliance by a person responsible for their safety. Children should be supervised to ensure they do not play with the appliance.

Installing the unit

WARNING

IMPORTANT: When installing the unit, always connect the refrigerant tubes first, and then the electrical lines.

- Always disassemble the electric lines before the refrigerant tubes.
- Upon receipt, inspect the product to verify that it has not been damaged during transport. If the product appears damaged, DO NOT INSTALL it, and immediately report the damage to the carrier or retailer (if the installer or the authorized technician has collected the material from the retailer.)
- During the transportation of the indoor unit, the pipelines shall be covered with brackets for protection. Do not move the product by holding the refrigerant or drain pipe connections.
 - It may cause gas leakage.
- After completing the installation, always carry out a functional test and provide instructions on how to operate the air conditioner to the user.
- Do not use the air conditioner in environments with hazardous substances or close to equipment that releases free flames to avoid the occurrence of fires, explosions or injuries.
- Do not install the product on a ship or a vehicle (such as a campervan). Salt, vibration or other environmental factors may cause the product to malfunction, electric shock or fire.
- Excessive indoor humidity or clogged condensate drain lines may cause water to drip from indoor units. Do not install the indoor unit where dripping could result in property damage, such as over electronic equipment or other sensitive instruments.
- Our units must be installed in compliance with the space specifications presented in the installation manual to ensure accessibility from both sides and allow repairs or maintenance operations to be carried out. The unit's components must be accessible and easy to disassemble without endangering people and objects.
- For this reason, where it is not observed as indicated in the Installation Manual, the cost necessary to reach and repair the unit (safely as required by local regulations) with slings, trucks, scaffolding or any other means of elevation won't be considered in-warranty and charged to end user.
- If any gas or impurities, except R-32 refrigerant, come into the refrigerant pipe, a serious problem may occur and it may cause injury. Use the supplied accessories, specified components and tools for the installation.
 - Do not use the pipe and the installation product used for the R-410A refrigerant.
 - Failure to use the specified components can cause the product to fall, water leakage, electrical shock, and fire. (The pipe and flare components used for R-410A refrigerant must not be used)

Power supply line, fuse or circuit breaker

WARNING

- Always make sure that the power supply is compliant with current safety standards. Always install the air conditioner following current local safety standards.
- Always verify that a suitable grounding connection is available.
- Verify that the voltage and frequency of the power supply comply with the specifications and that the installed power is sufficient to ensure the operation of any other domestic appliance connected to the same electric lines.
- Always verify that the cut-off and protection switches are suitably dimensioned.
- Verify that the air conditioner is connected to the power supply following the instructions provided in the wiring diagram included in the manual.
- Always verify that electric connections (cable entry, section of leads, protections...) are compliant with the electric specifications and with the instructions provided in the wiring scheme. Always verify that all connections comply with the standards applicable to the installation of air conditioners.
- Devices disconnected from the power supply should be completely disconnected in the condition of overvoltage category.
- Fix the outdoor unit firmly so that the electric part of the outdoor unit is not exposed.
 - Failing to do so may result in electric shock or fire.
- Do not pull or excessively bend the power line. Do not twist or tie the power line. Do not hook the power line over a metal object, place a heavy object on the power line, insert the power line between objects, or push the power line into the space behind the appliance.
 - This may result in electric shock or fire.

Safety Information

- Use the power line with the power specifications of the product or higher and use the power line for this appliance only. In addition, do not use an extension line.
 - Extending the power line may result in electric shock or fire.
 - Do not use an electric transformer. This may result in electric shock or fire.
 - If the voltage/frequency/rated current condition is different, it may cause fire.



CAUTION

- Make sure that you ground the cables.
 - Do not connect the earth wire to the gas pipe, water pipe, lightning rod or telephone wire. If grounding is not complete, electric shock or fire may occur.
- Install the circuit breaker.
 - If the circuit breaker is not installed, electric shock or fire may occur.
- Make sure that the condensed water dripping from the drain hose runs out properly and safely.
- Install the power cable and communication cable of the indoor and outdoor unit at least 1m away from the electric appliance.
- Install the indoor unit away from a lighting apparatus using the ballast.
 - If you use the wireless remote control, reception error may occur due to the ballast of the lighting apparatus.
- If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons to avoid a hazard.
- Do not use the indoor unit for the preservation of food items, plants, equipment, and artwork. This may cause deterioration of their quality.
- Do not install the indoor unit if it has any drainage problems.
- This unit is equipped with electrically powered safety measures. To be effective, the unit must be electrically powered at all times after installation, other than when servicing.
- LEAK DETECTION SYSTEM installed. Unit must be powered except for service.

Precautions for using R-32 refrigerant

General

- This product is pre-charged with mildly flammable gas classified as A2L by ASHRAE. The following precautions and instruction manuals must be followed during installation, operation, servicing and decommissioning of the product.
- The appliance shall be stored in a room without continuously operating ignition sources, like open flames or a gas appliance or an electric heater.
- All national and local regulations shall be observed at all times.
- All pipe-work including piping material, pipe routing and installation shall include protection from physical damage in operation and service, and comply with national and local codes and standards, such as ASHRAE 15, ASHRAE 15.2, IAPMO Uniform Mechanical Code, ICC International Mechanical Code, or CSA B52. All field joints shall be accessible for inspection before being covered or enclosed.
- All field piping and joints shall be pressure tested with an inert gas according to prevalent industry standards before refrigerant charging and system commissioning.
- Where additional field charging is required. The installer shall write with a permanent marker the field charge added on the ODU label provided, such that the Total Charge = Factory 'Pre-charge' + field charge.
- For ducted systems, any auxiliary systems that are potential ignition sources shall not be installed in the duct work. Examples of ignition sources are hot surfaces with temperatures exceeding 700°C and electric switching devices.
- Any auxiliary device installed must be approved by Samsung and must be suitable for operating with the refrigerant marked on the label.
- For mechanical ventilation the lower edge of the air extraction opening shall not be more than 100mm above the floor. The exhaust location outside the building must be at least 3 m away from the building opening and mechanical air intake openings.
- To handle, purge, and dispose of the refrigerant, or break into the refrigerant circuit, the worker should have a certificate from an industry-accredited authority.
- Non-ducted systems may be installed in areas such as false ceilings not being used as return air plenum if the conditioned air does not mix with the air in the false ceilings.
- For ducted appliances false ceilings or drop ceilings may be used as return air plenum if a refrigerant leak detection system is provided in the system and any external connections are also provided with a sensor immediately below the return air plenum duct joint.

- Installation, servicing, and any type of maintenance or repair must be performed by certified personnel who are competent to carry out such activity following national and local regulations.

General information on Servicing

- Do not work in a confined space. Ensure adequate ventilation is provided at the workspace during the entirety of the duration of the work to safely disperse any released refrigerant.
- All maintenance staff and others working in the local area shall be instructed on the nature of the work being performed and instructed to follow all instructions provided by Samsung, national and local authorities.
- The area shall be checked with an approved refrigerant detector before and during any work on the system.
- Have a dry CO₂ fire extinguisher adjacent to the charging area and workspace.
- The service personnel shall not use any ignition sources in a manner that may lead to the risk of fire or explosion.
- Potential ignition sources shall be kept away from the work area where the flammable refrigerant can be released into the surrounding area.
- The work area should be checked to ensure that there are no flammable hazards or ignition risks. The "No Smoking" sign shall be attached.
- Under no circumstances shall potential sources of ignition be used upon detection of leakage.

The following checks shall be applied to installations and maintenance operations.

- The actual total refrigerant charge is in accordance with the room size.
- The ventilation machinery and outlets are operating adequately and are not obstructed.
- Markings on the equipment are visible and legible.
- Refrigerant pipes or components are installed in a position where they are unlikely to be exposed to any substance that may corrode refrigerant containing components.

Initial checks of electrical devices shall include the following.

- that capacitors are discharged safely to avoid sparking.
- that no live electrical components and wiring are exposed while charging, recovering or purging the system.
- That there is continuity to earth bonding.
- Check that cabling is not worn, corroded or damaged in any manner.

Electrical repair safety measures

- All electrical components used or replaced must be to Samsung's specifications.
- If a fault exists that could compromise safety, then no electrical supply shall be connected to the circuit until it is satisfactorily dealt with.
- Sealed electrical components and intrinsically safe components shall be replaced and not repaired.
- Cabling should be protected from excessive vibration, pressure, sharp edges, and other adverse environmental factors.

Detection of flammable refrigerants

- Electronic leak detectors shall be used to detect flammable refrigerants, but the sensitivity may not be adequate or may need re-calibration. (Detection equipment shall be calibrated in a refrigerant-free area.)
- Make sure that the detector is not a potential source of ignition.
- Leak detection equipment shall be set at a percentage of the LFL (Lower flammable limit) of the refrigerant and shall be calibrated to the refrigerant employed and the appropriate percentage of gas (25% maximum) is confirmed.
- The use of detergents containing chlorine shall be avoided for cleaning because the chlorine may react with the refrigerant and corrode the piping.
- If leakage is suspected, naked flames shall be removed.
- If a leakage is found while brazing, the entire refrigerant shall be recovered from the product or isolated (e.g. using shut-off valves). It shall not be directly released into the environment. Oxygen-free nitrogen (OFN) shall be used for purging the system before and during the brazing process.
- The work area shall be checked with an appropriate refrigerant detector before and during work.
- Ensure that the leakage detector is appropriate for use with flammable refrigerants.

Safety Information

Removal and Evacuation

- When removing refrigerant for servicing it is recommended to remove the entire quantity.
- When removing refrigerant follow local and national regulations and follow best practices including;
 - evacuate;
 - purge the circuit with inert gas (optional for A2L);
 - evacuate (optional for A2L);
 - continuously flush or purge with inert gas when using a flame to open the circuit; and
 - open the circuit.
- Use proper recovery cylinders appropriate for the type of refrigerant.
- Follow prescribed industry best practices for purging and evacuation.
- Oxygen free nitrogen shall be used for purging the system.

Charging procedure

- Follow industry standard refrigerant charging best practices.
- Before recharging the system shall be pressure tested with oxygen free nitrogen gas.
- Ensure that contamination of different refrigerants does not occur when charging.
- Cylinders shall be kept in the appropriate position as per instructions.
- The refrigerant system should be grounded before charging the system.
- Label the system when charging is completed.
- Take extreme care not to overfill the refrigeration system.
- The system shall be leak tested on completion of charging before commissioning.

Decommissioning

- Only qualified licensed professionals shall perform refrigerant recovery and decommissioning.
- Isolate the system electrically.
- All recovery equipment and cylinders shall conform to appropriate standards. Only approved cylinders, with pressure relief valves, for the type of refrigerant shall be used.
- Recover refrigerant following industry standard procedure for flammable refrigerants.
- When draining compressors oil care must be taken that there is no flammable refrigerant in the compressor and that the compressor is not hot. Oil should be handled according to local and federal regulations.
- After decommissioning, the system shall be labeled stating that it has been decommissioned. The label shall be dated and signed. The label should state that it "contains flammable refrigerant".
- Ensure that there are labels on the equipment indicating the equipment contains flammable refrigerant.
- Recovered refrigerant shall not be mixed or reused. It shall be processed according to national, state and local regulations.

About Refrigerant Detection System(RDS)

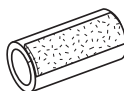
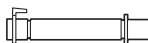
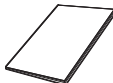
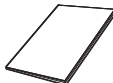
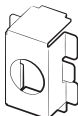
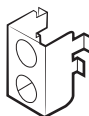
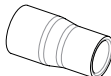
- This system includes a refrigerant detection system (RDS) and automatic leak mitigation controls.
- When a leak is detected, the RDS will stop the compressor and energize the indoor unit(s) fan for air circulation to disperse the leaked gas and display an error code .
- The RDS sensor does automatic self-test each hour and does not require any periodic maintenance.
- The sensor should be replaced upon end of life when error code E700 is displayed.
- For complete replacement instructions, please refer to the Service Manual.
- The RDS sensor must only be replaced with sensors as specified by Samsung. Sensor replacement must be performed by a certified technician.

Installation Procedure

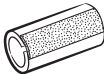
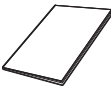
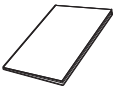
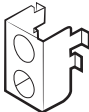
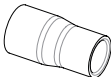
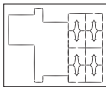
Step1 Checking and preparing accessories

The following accessories are supplied with the indoor unit. The type and quantity may differ, depending on the specifications.

1way cassette

Dimension template (2)	Drain insulation (1)	
		
Flexible hose (1)	Rubber washer (8)	
		
Installation manual (1)	User manual (1)	
		
Installation gauge		
		
Bushing bracket (1)		
Small	Medium	Large
		
Reducer (1)	Cable tie (3)	String bag (1)
		

4way cassette

Pattern sheet (1)	Drain hose (1)
	
Insulation pipe (Liquid side1, gas side1)	Insulation drain hose (1)
	
Installation manual (1)	User manual (1)
	
Cable-tie (6)	Clamp (1)
	
Bushing bracket (1)	Reducer (1)
	
Installation gauge (1)	
	

Installation Procedure

Step 2 Choosing the installation location

Installation location requirements

- There must be no obstacles near the air inlet and outlet.
- Install the indoor unit on a ceiling that can support its weight.
- Maintain sufficient clearance around the indoor unit.
- Before installing the indoor unit, be sure to check whether the chosen location is well-drained.
- The indoor unit must be installed such that it is beyond public access and is not touchable by users.
- A vibration-resistant location that is not inclined (If the indoor unit is installed on a structure that is not sturdy, it may fall and get damaged or cause injury.)
- Where it is not exposed to direct sunshine.
- Where the air filter can be removed and cleaned easily.
- A location where animals cannot access and urinate on the product. Ammonia may be generated.
- The amount of refrigerant to add differs, depending on the installation conditions (e.g., the total piping length and the indoor unit combination), and the minimum indoor-unit installation area depends on the final amount of refrigerant.
Minimum floor area of the room shall be in compliance with the min. room area according to the total refrigerant charge of the installation according to Table in the outdoor unit installation manual.

WARNING

- Because your air conditioner contains R-32 refrigerant, make sure that it is installed, operated, and stored in a room whose floor area is larger than the minimum required floor area specified.
- Refer to the "R-32 system arrangement requirements" section in the Installation manual for the combined outdoor units, and use a permanent marker pen to write down the indoor-unit installation area for the final refrigerant amount in the "Minimum Room Area" section on the "Rating label" on the indoor unit.
※ This information is mandatory for "Annex 101.DVF Caution/Warning Standards" and must be filled in. If it is not filled in, the installer will be held responsible for any breakage or damage.

CAUTION

- As a rule, the unit cannot be installed at a height of less than 8.2ft (2.5m).
- If you install a cassette type indoor unit on the ceiling when the temperature is over 80.6°F (27°C) and humidity is over 80%, you must apply an extra 0.39inch (10mm) thick polyethylene insulation or a similar type of insulation to the body of the indoor unit.

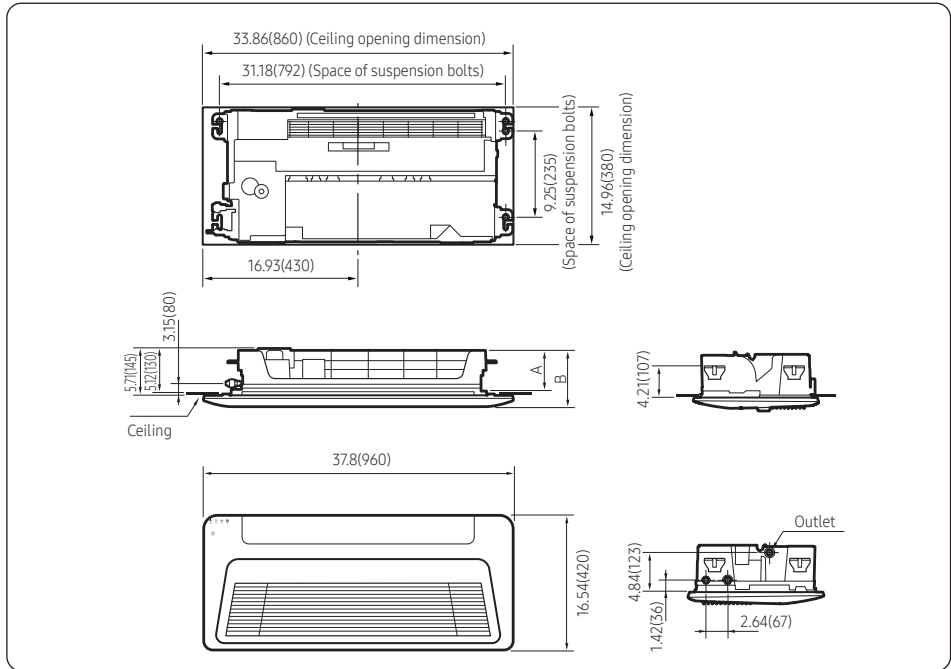
Do not install the air conditioner in the following places.

- A place where there is mineral oil or arsenic acid. resin parts flame and the accessories may drop, or water may leak. The capacity of the heat exchanger may be reduced, or the air conditioner may be out of order.
- A place with exposure to mineral oil, oil vapor or a cooking area where there is spray (If oil adheres to the heat exchanger, performance degradation, spray or condensation scattering may occur. If oil adheres to a plastic component, the component may deform or get damaged. Such issues may result in a system failure or refrigerant leak.)
- A place with aromatic diffusers, aromatherapy, scented candles or perfumes as the chemicals may react to the product's materials and may result in system failure or refrigerant leaks.
- The place where corrosive gas such as sulphuric acid gas is generated from the vent pipe or air outlet.
- The copper pipe or connection pipe may corrode and the refrigerant may leak.
- The place where there is a machine that generates electromagnetic waves. The air conditioner may not operate normally due to the control system.
- The place where there is a danger of existing combustible gas, carbon fiber or flammable dust.
- The place where thinner or gasoline is handled. Gas may leak and it may cause fire.
- The place that is close to heat sources.
- Do not use the indoor unit for the preservation of food items, plants, equipment, and artwork. This may cause deterioration of their quality.
- Do not install the indoor unit if it has any drainage problems.

Indoor unit dimensions

1way cassette (Small)

Unit: inch(mm)



Model		AM005FE1DCG AM007FE1DCG
A	inch(mm)	5.28(134)
B	inch(mm)	7.09(180)
Liquid pipe connection	inch(mm)	Ø1/4"(6.35)
Gas pipe connection	inch(mm)	Ø1/2"(12.7)
Drain hose connection	inch(mm)	3/4 inch [OD 1.05 inch (26.67 mm)]

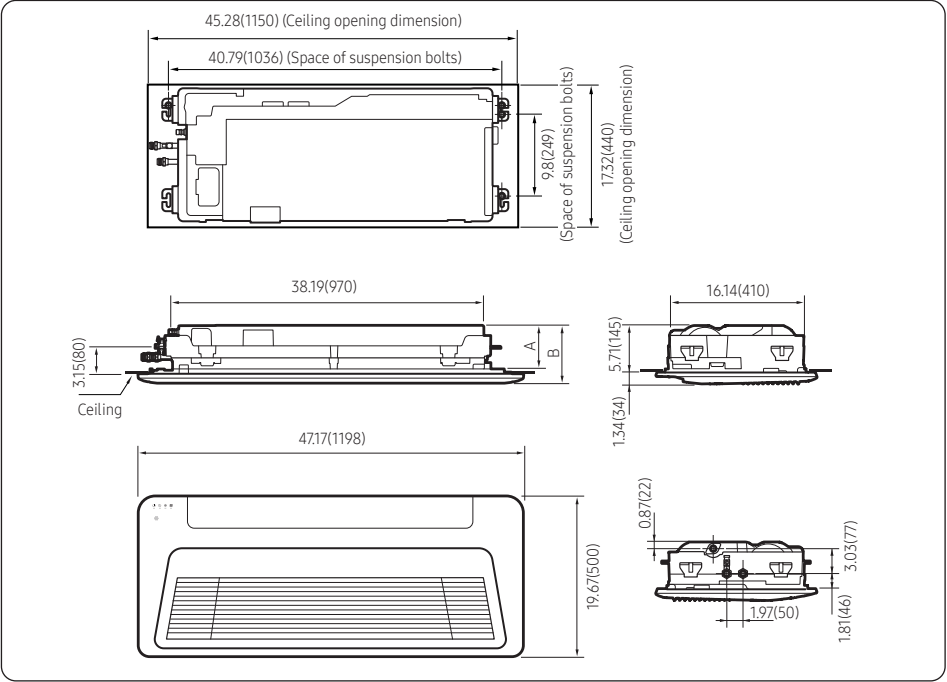
⚠ CAUTION

- If the indoor unit is not leveled, drainage water height measurement may be wrong and it cause water may leak into the room.

Installation Procedure

1way cassette (Medium)

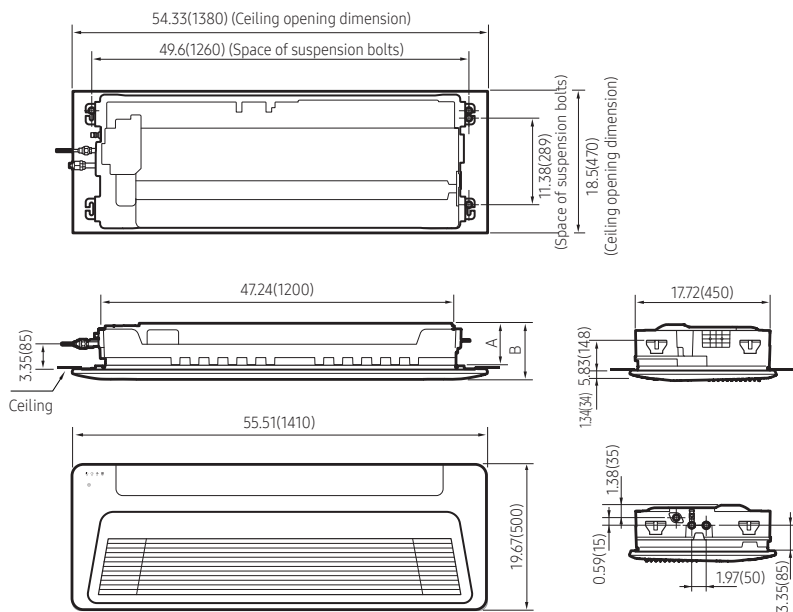
Unit: inch(mm)



Model		AM009FE1DCG AM012FE1DCG
A	inch(mm)	5.12(130)
B	inch(mm)	7.05(179)
Liquid pipe connection	inch(mm)	Ø1/4"(6.35)
Gas pipe connection	inch(mm)	Ø1/2"(12.7)
Drain hose connection	inch(mm)	3/4 inch [OD 1.05 inch (26.67 mm)]

1way cassette (Large)

Unit: inch(mm)

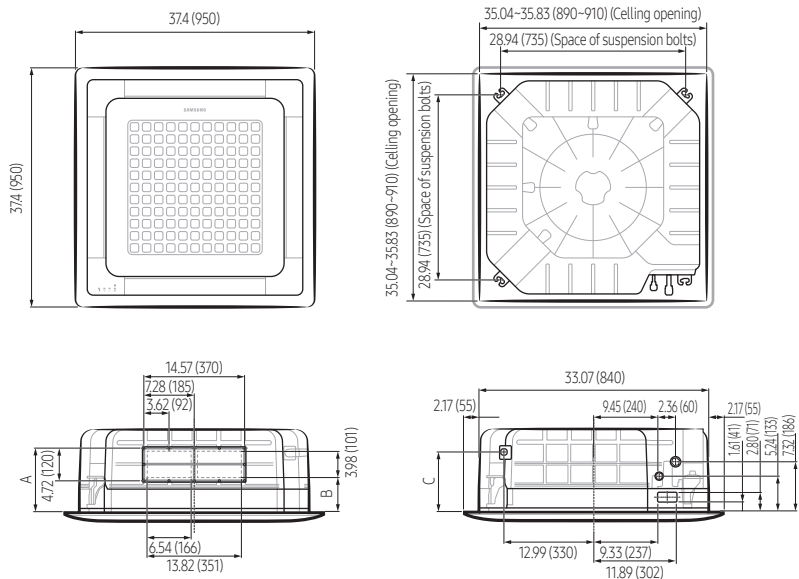


Model		AM015FE1DCG AM018FE1DCG	AM024FE1DCG
A	inch(mm)	5.43(138)	
B	inch(mm)	7.09(180)	
Liquid pipe connection	inch(mm)	Ø1/4"(6.35)	Ø3/8"(9.52)
Gas pipe connection	inch(mm)	Ø1/2"(12.7)	Ø5/8"(15.88)
Drain hose connection	inch(mm)	3/4 inch [OD 1.05 inch (26.67 mm)]	

Installation Procedure

4way cassette

Unit: inch(mm)

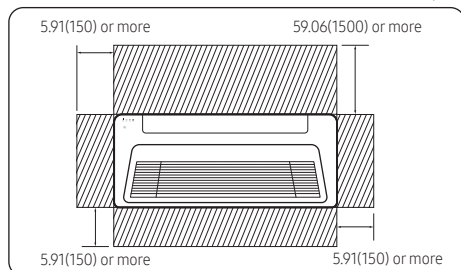


Model	AM006FE4DCG	AM009FE4DCG	AM012FE4DCG	AM018FE4DCG	AM024FE4DCG	AM030FE4DCG	AM036FE4DCG	AM048FE4DCG
Chassis	Medium					Large		
A	inch (mm)	9.37 (238)					9.37 (238)	
B	inch (mm)	5 (127)					5 (127)	
C	inch (mm)	8.74 (222)					8.74 (222)	
Net dimension (W × D × H)	inch (mm)	33.07X33.07X9.69 (840 X 840 X 246)					33.07X33.07X11.34 (840 X 840 X 288)	
Liquid pipe connection	inch (mm)	1/4 (6.35)	1/4 (6.35)	1/4 (6.35)	1/4 (6.35)	3/8 (9.52)	3/8 (9.52)	3/8 (9.52)
Gas pipe connection	inch (mm)	1/2 (12.7)	1/2 (12.7)	1/2 (12.7)	1/2 (12.7)	5/8 (15.88)	5/8 (15.88)	5/8 (15.88)
Drain hose connection	inch (mm)	3/4 inch [OD 1.05 inch (26.67 mm)]						

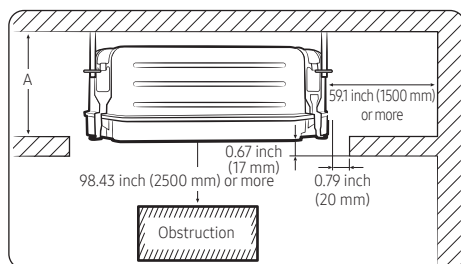
Spacing requirements

1way cassette

Unit: inch(mm)



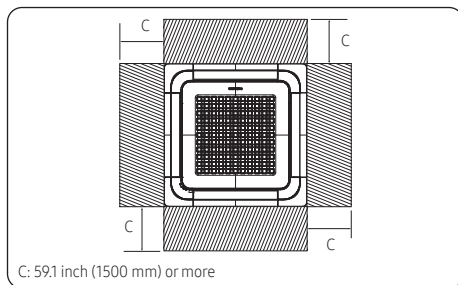
4way cassette



Unit: inch (mm)

Model	AM006FE4DCG AM009FE4DCG AM012FE4DCG AM018FE4DCG AM024FE4DCG	AM030FE4DCG AM036FE4DCG AM048FE4DCG
A	11.54 (293)	13.19 (335)

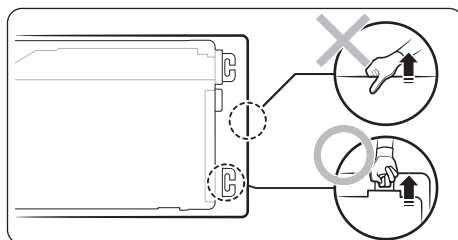
Unit: inch(mm)



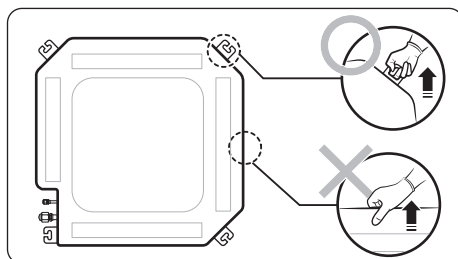
CAUTION

- The indoor unit must be installed according to the specified distances in order to permit accessibility from each side, to guarantee correct operation, maintenance, and repair of the unit. The components of the indoor unit must be reachable and removable under safe conditions for people and the unit.
- Do not hold the discharge while carrying the indoor unit to avoid the possibility of breakage.
- You must hold the hanger plate on the corner and carry the indoor unit.

1way cassette



4way cassette



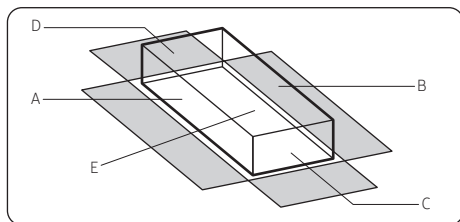
Installation Procedure

Step 3 Optional: Insulating the body of the indoor unit

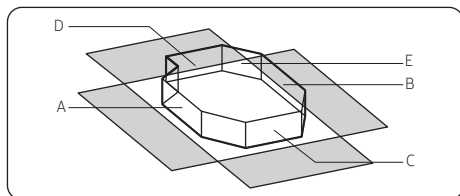
If you install a cassette type indoor unit on the ceiling when temperature is over 80.6°F (27°C) and humidity is over 80%, you must apply an extra 0.39 inch (10 mm) thick polyethylene insulation or a similar type of insulation to the body of the indoor unit.

Cut away the part where pipes are pulled out for the insulating work.

1-way Cassette



4-way Cassette



Insulate the end of the pipe and some curved area by using separate insulator.

NOTE

- A: Reference for the outer circumference of the unit (When insulating the body of the indoor unit, use A as the reference for its outer circumference.)

Unit: inch (mm)

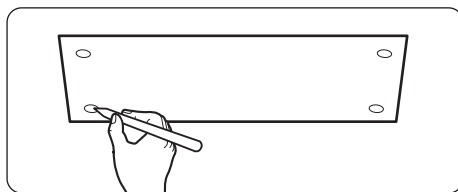
Chassis	Model	A	B	C	D	E
1way Cassette (S) (770x135x360)	AM005FE1DCG	3110x6.10 (790x155)	3110x6.10 (790x155)	14.96x6.10 (380x155)	14.96x6.10 (380x155)	3110x14.96 (790x380)
	AM007FE1DCG					
1way Cassette (M) (970x135x410)	AM009FE1DCG	38.98x6.10 (990x155)	38.98x6.10 (990x155)	16.93x6.10 (430x155)	16.93x6.10 (430x155)	38.98x16.93 (990x430)
	AM012FE1DCG					
1way Cassette (L) (1200x138x450)	AM015FE1DCG	48.03x6.10 (1220x155)	48.03x6.10 (1220x155)	18.50x6.10 (470x155)	18.50x6.10 (470x155)	48.03x18.50 (1220x470)
	AM018FE1DCG					
	AM024FE1DCG					
4way Cassette (M) (840x246x840)	AM006FE4DCG					
	AM009FE4DCG	35.83x7.60 (910x193)	37.00x7.60 (940x193)	24.02x7.60 (610x193)	25.59x7.60 (650x193)	34.25x34.25 (870x870)
	AM012FE4DCG					
	AM018FE4DCG					
4way Cassette (L) (840x288x840)	AM024FE4DCG					
	AM030FE4DCG	35.83x9.25 (910x235)	37.00x9.25 (940x235)	24.02x9.25 (610x235)	25.59x9.25 (650x235)	34.25x34.25 (870x870)
	AM036FE4DCG					
	AM048FE4DCG					

Step 4 Installing the indoor unit

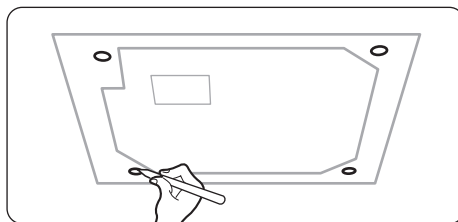
When deciding on the location of the air conditioner the following restrictions must be taken into account.

- 1 Place the pattern sheet on the ceiling at the spot where you want to install the indoor unit.

1way cassette

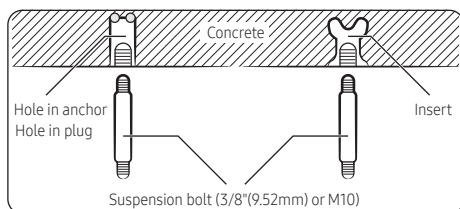


4way cassette

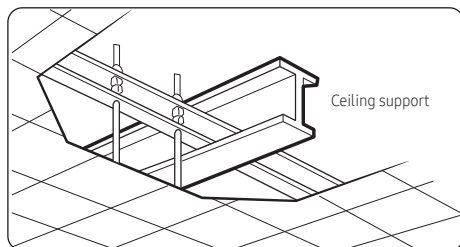


NOTE

- Since the diagram is made of paper, it may shrink or stretch slightly due to temperature or humidity. For this reason, before drilling the holes, be sure to maintain the correct dimensions between the markings.
- 2 Insert bolt anchors, use existing ceiling supports or construct a suitable support as shown in figure.



- 3 Install the suspension bolts, depending on the ceiling type.



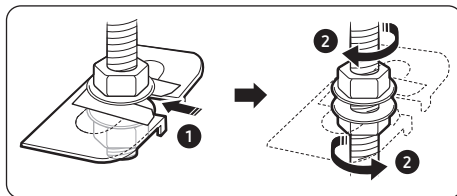
CAUTION

- Make sure that the ceiling is strong enough to support the weight of the indoor unit. Before hanging the unit, test the strength of each attached suspension bolt.
 - If the length of the suspension bolt is more than 4.92ft (1.5m), vibration prevention is recommended. If this is not possible, create an opening on the false ceiling to be able to use it to perform the required operations on the indoor unit.
- 4 Screw eight pairs of nuts and washers to the suspension bolts, making space for hanging the indoor unit.

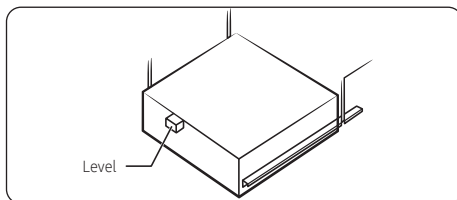
CAUTION

- You must install all of the suspension rods.
- It is important to leave sufficient space in the false ceiling to allow access for maintenance or repairs to the drainage pipe connection, the refrigerant pipe connection, or to remove the unit if necessary.

- 5 Hang the indoor unit to the suspension bolts between two nuts. Cut a pad stopper and place it on the suspension bolts to hold the washer. Remove the stopper and screw the nuts to fix the unit.
- Stoppers are only included in 4WAY products.



- 6 Check the level of the indoor unit by using a leveler.
- A tilt of the indoor unit may cause malfunction of a built-in float switch and water leaks.



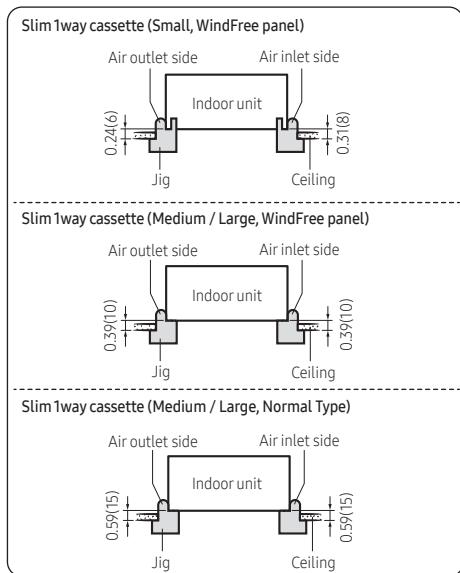
- 7 Adjust the unit to the appropriate position, taking into account the installation area for the front panel.
- Place the pattern sheet on the indoor unit.
 - Adjust the space between the ceiling and the indoor unit by using a dimension gauge.
 - Fix the indoor unit securely after adjusting the level of the unit by using a leveller.
 - Remove the pattern sheet, connect the other cables, and install the front panel.

Installation Procedure

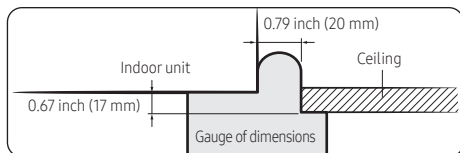
When the installation template is made of paper

1way cassette

Unit: inch (mm)



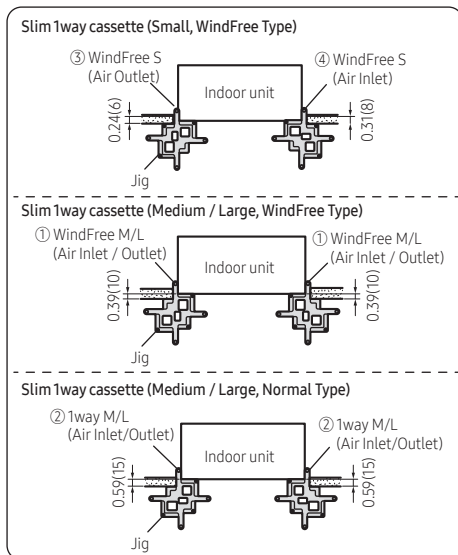
4way cassette



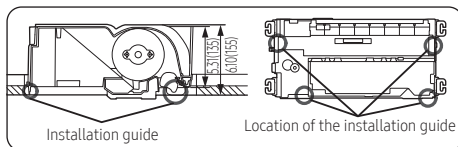
When the installation template is made of plastic

1way cassette

Unit: inch (mm)



※ Slim 1way cassette (Small, Normal Type)



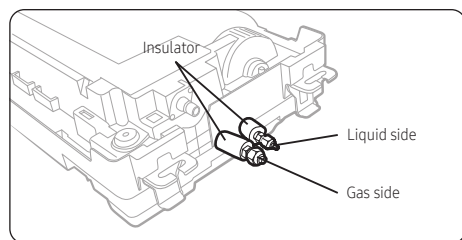
- Make sure surface of the ceiling and the installation guide is parallel to each other.

Step 5 Purging inert gas from the indoor unit

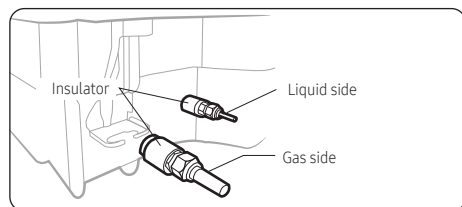
The indoor unit comes with nitrogen gas (inert gas) charged at the factory. Therefore, all inert gas must be purged before connecting the assembly piping.

Unscrew the pinch pipe at the end of each refrigerant pipe.

1way cassette



4way cassette

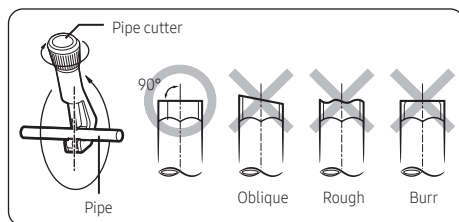


NOTE

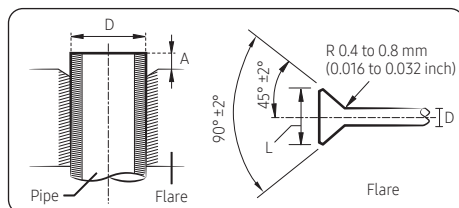
- To prevent dirt or foreign objects from getting into the pipes during installation, do not remove the pinch pipe completely until you are ready to connect the piping.

Step 6 Cutting and flaring the pipes

- Make sure that you have the required tools available: pipe cutter, reamer, flaring tool, and pipe holder.
- If you wish to shorten the pipes, cut them with a pipe cutter, ensuring that the cut edge remains at a 90° angle to the side of the pipe. Refer to the illustrations below for examples of edges cut correctly and incorrectly.



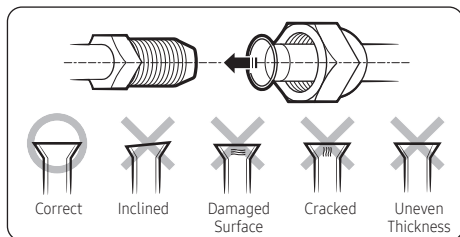
- To prevent any gas from leaking out, remove all burrs at the cut edge of the pipe, using a reamer.
- Slide a flare nut on to the pipe and modify the flare.



Outer Diameter (D)		Depth (A)		Flare dimension (L)	
mm	inch	mm	inch	mm	inch
Ø6.35	1/4	1.3	0.051	8.7 to 9.1	0.34 to 0.36
Ø9.52	3/8	1.8	0.071	12.8 to 13.2	0.50 to 0.52
Ø12.70	1/2	2.0	0.079	16.2 to 16.6	0.64 to 0.65
Ø15.88	5/8	2.2	0.087	19.3 to 19.7	0.76 to 0.78
Ø19.05	3/4	2.2	0.087	23.6 to 24.0	0.93 to 0.94

Installation Procedure

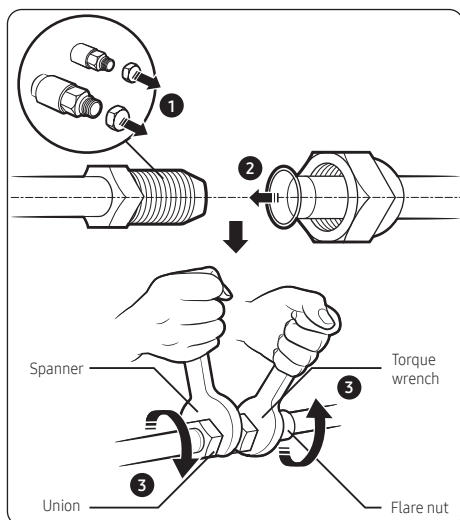
- 5 Check that the flaring is correct, referring to the illustrations below for examples of incorrect flaring.



Step 7 Connecting the assembly pipes to the refrigerant pipes

There are two refrigerant pipes of different diameters :

- A smaller one for the liquid refrigerant.
 - A larger one for the gas refrigerant. The inside of copper pipe must be clean and has no dust.
- 1 Remove the pinch pipe on the pipes and connect the assembly pipes to each pipe, tightening the nuts, first manually and then with a torque wrench, a spanner applying the following torque.



Outer Diameter		Torque	
mm	inch	N·m	lbf·ft
Ø6.35	1/4	14 to 18	10.3 to 13.3
Ø9.52	3/8	34 to 42	25.1 to 31.0
Ø12.70	1/2	49 to 61	36.1 to 45.0
Ø15.88	5/8	68 to 82	50.2 to 60.5
Ø19.05	3/4	100 to 120	73.8 to 88.5

(1N·m=10kgf·cm)

NOTE

- If the pipes must be shortened, see Step 6 Cutting and flaring the pipes on page 19.
- 2 Be sure to use an insulator thick enough to cover the refrigerant tube to protect the condensate water on the outside of the pipe falling onto the floor and to improve the efficiency of the unit.
 - 3 Cut off any excess foam insulation.
 - 4 Make sure that there are no cracks or waves on the bent area.
 - 5 It is necessary to double the insulation thickness (0.39inch or more) to prevent condensation on the insulator when the installed area is warm and humid.
 - 6 Do not use joints or extensions for the pipes connecting the indoor and outdoor units.

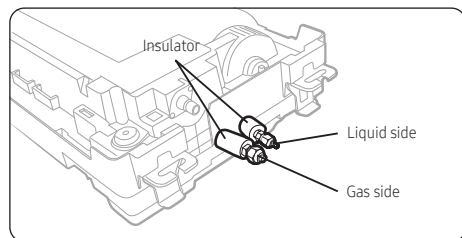
CAUTION

- Connect the indoor and outdoor units using pipes with flared connections (not supplied). For the lines, use insulated, unwelded, degreased and deoxidized copper pipe (Cu DHP type to ISO 1337 or UNI EN 12735-1), suitable for operating pressures of at least 4.2MPa (609.2 psig) and for a burst pressure of at least 20.7MPa (3002.3 psig). Copper pipe for hydro-sanitary applications is completely unsuitable.
- For sizing and limits (height difference, line length, max. bends, refrigerant charge, etc.) see the outdoor unit installation manual.
- All refrigerant connection must be accessible, in order to permit either unit maintenance or removing it completely.
- If the pipes require brazing, make sure that oxygen free nitrogen (OFN) is flowing through the system.
- Nitrogen blowing pressure range is 0.02 to 0.05 MPa (2.9 to 7.3 psig).

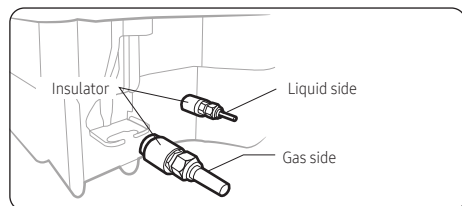
Step 8 Performing the gas leak test

Before creating a vacuum and circulating the refrigerant gas, pressurize the whole system with nitrogen (using a cylinder with a pressure reducer) at a pressure above 4.1MPa(594.7 psi) in order to immediately detect leaks on the refrigerant fittings.

1way cassette



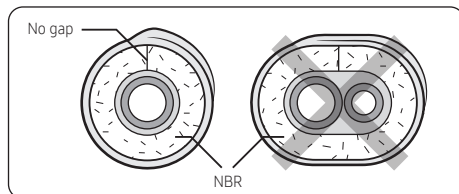
4way cassette



Step 9 Insulating the refrigerant pipes

Once you have checked that there are no leaks in the system, you can insulate the piping and hose.

- 1 To avoid condensation problems, place Acrylonitrile Butadien Rubber separately around each refrigerant pipe.

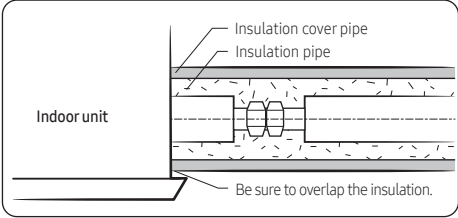


NOTE

- Always make the seam of pipes face upwards.

Installation Procedure

- 2 Wind insulating tape around the pipes and drain hose avoiding compressing the insulation too much.

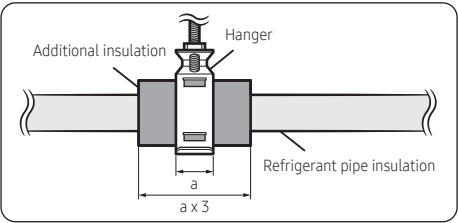


CAUTION

- Be sure to wrap insulation tightly without any gaps.
- 3 Finish wrapping insulating tape around the rest of the pipes leading to the outdoor unit.
- 4 The pipes and electrical cables connecting the indoor unit with the outdoor unit must be fixed to the wall with suitable ducts.

CAUTION

- Must fit tightly against body without any gap.
- Make sure that all refrigerant connection must be accessible for easy maintenance and detachment.
- Install the insulation not to get wider and use the adhesives on the connection part of it to prevent moisture from entering.
- Wind the refrigerant pipe with insulation tape if it is exposed to outside sunlight.
- Install the refrigerant pipe respecting that the insulation does not get thinner on the bent part or hanger of pipe.
- Add the additional insulation if the insulation plate gets thinner.
- All refrigerant connection must be accessible, in order to permit either nit maintenance or removal.



- 5 Select the insulation of the refrigerant pipe.
- Insulate the gas side and liquid side pipe, noting the insulation thickness that must differ according to the pipe size.
 - Standard: Less than an indoor temperature of 86°F (30°C), with humidity at 85%. If installing in a high humidity environment, use one grade thicker insulator by referring to the table below. If installing in an unfavourable environment, use thicker one.
 - The heat-resistance temperature of the insulator must be more than 248°F (120°C).

Pipe	Outer diameter		Insulation Type (Cooling, Heating)				Remarks
			General		High humidity		
			[86°F(30°C), 85%]		[86°F(30°C), over 85%]		
			EPDM, NBR				
	mm	inch	mm	inch	mm	inch	
Liquid pipe	6.35~9.52	1/4~3/8	9	3/8	9	3/8	Heating resisting temperature over 248°F(120°C)
	12.7~50.80	1/2~2	13	1/2	13	1/2	
Gas pipe	6.35	1/4	13	1/2	19	3/4	
	9.52~25.4	3/8~1	19	3/4	25	1	
	28.58~44.45	11/8~1 3/4	19	3/4	32	11/4	
	50.8	2	25	1	38	11/2	

- When installing insulation in the places and conditions below, use the same insulation that is used for high humidity conditions.

<Geological condition>
High humidity locations such as shorelines, hot springs, lake or riversides, and ridges (when part of the building is covered by earth and sand)
<Operation purpose condition>
Restaurant ceiling, sauna, swimming pool etc.
<Building construction condition>
Ceilings frequently exposed to moisture and cooling are not covered. For example, pipes installed at a corridor of a dormitory and studio or near an exit that opens and closes frequently.
Places (where the pipes are installed) that are highly humid due to a lack of ventilation.

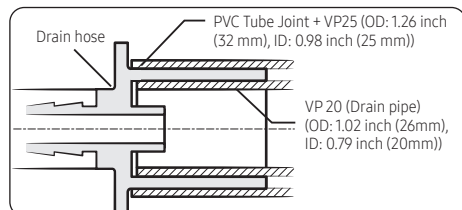
- Refrigerant pipe before EEV kit and MCU/SVB or without EEV kit and MCU/SVB
 - You can contact the gas side and liquid side pipes but the pipes should not be pressed.
 - When contacting the gas side and liquid side pipe, use 1 grade thicker insulator.
- Refrigerant pipe after EEV kit and MCU/SVB
 - Install the gas side and liquid side pipes, leave 0.39inch (10mm) of space.
 - When contacting the gas side and liquid side pipe, use 1 grade thicker insulator.

Step 10 Installing the drain hose and drain pipe

1way cassette

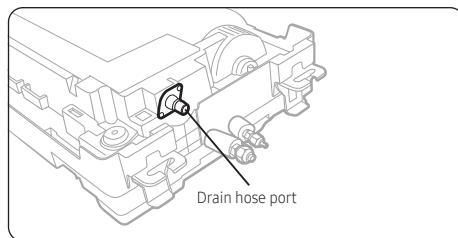
1 Fix the flexible hose to the drain pipe.

- The connection port of the flexible hose and PVC drain pipe must be fixed with PVC adhesives. Check out that the connected part doesn't leak.

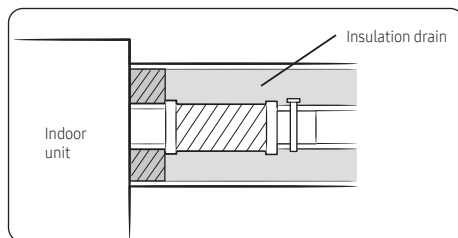


2 Connect the flexible hose to the drain hose port.

- Make sure that a rubber ring is installed on the drain hose port.
- The drain hose port location differs depending on the unit types.



3 Cover the flexible hose with the provided insulation drain.



4 Install the drain pipe as shortly as possible (field supply).

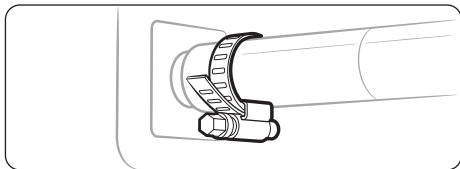
5 Insulate the whole drain pipe inside the building (field supply).

The whole drain pipe must be insulated with 5t (or more) insulation to prevent condensation.

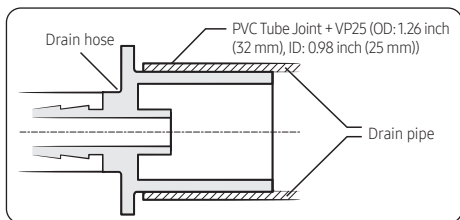
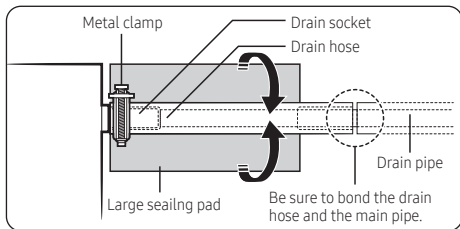
Installation Procedure

4way cassette

- 1 Push the supplied drain hose as far as possible over the drain socket.
- 2 Tighten the metal clamp as shown in the picture.



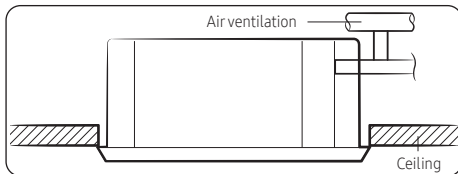
- 3 Wrap the supplied large sealing pad over the metal clamp and drain hose to insulate and fix it with clamps.
- 4 Insulate the complete drain piping inside the building (field supply).
If the drain hose cannot be sufficiently set on a slope, fit the hose with drain raising piping (field supply).
- 5 Push the drain hose up to insulation when connecting the drain hose to drain socket.



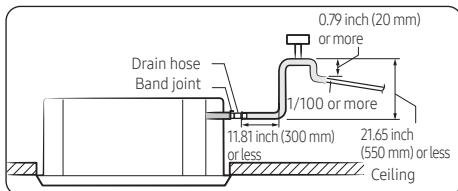
⚠ CAUTION

Check that the indoor unit is level with the ceiling by using the leveller.

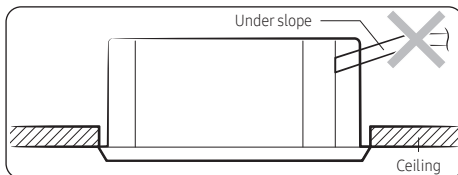
- Install air ventilation to drain condensation smoothly.



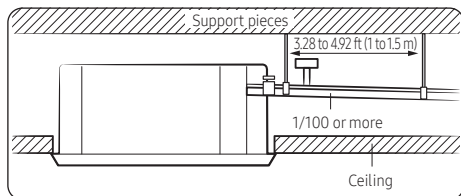
- If it is necessary to increase the height of the drain pipe, install the drain pipe straight within 11.81 inch (300 mm) from the drain hose port. If it is raised higher than 21.65 inch (550 mm), there may be water leaks.



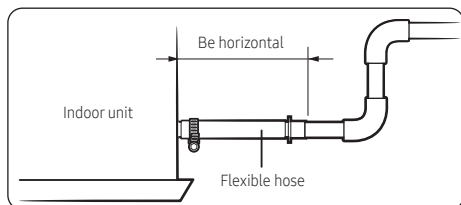
- Do not give the hose an upward slope beyond the connection port. This will cause water to flow backwards when the unit is stopped, resulting in water leaks.



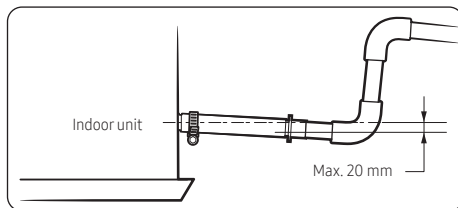
- Do not apply force to the piping on the unit side when connecting the drain hose. The hose should not be allowed to hang loose from its connection to the unit. Fasten the hose to a wall, frame or other support as close to the unit as possible.



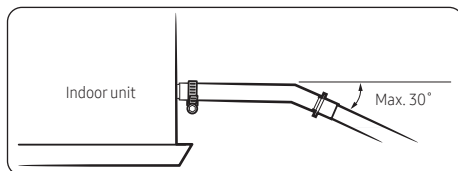
- Install horizontally.



- Max. allowable axis gap.

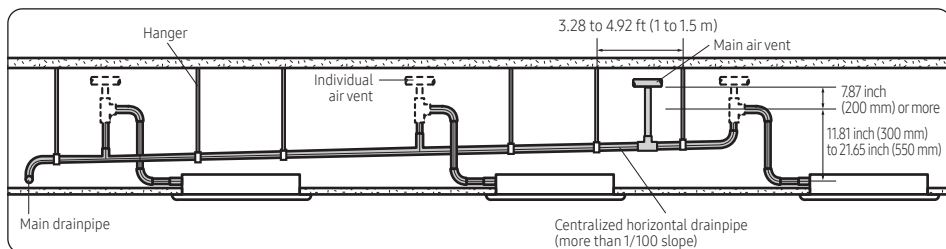


- Max. allowable bending angle.



NOTE

- If a concentrated drain pipe is installed, refer to the figure below.



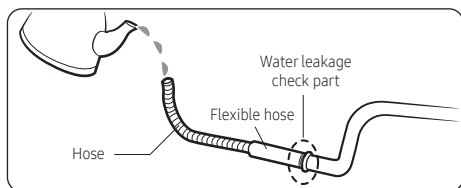
- If 3 or more units are installed, install the main air vent at the front of the farthest indoor unit from the main drain pipe.
- To prevent water from flowing back to indoor units, install an individual air vent at the top of each indoor unit.
 - The air vents should be T or 7 shaped to prevent dust or foreign substances from entering.
 - You may not need to install air vent if the horizontal drain pipe is in proper slope.

Installation Procedure

Step 11 Performing the drainage test

- 1 Do a leak test at the connection part of the flexible hose and the drain pipe:

- a Connect a general hose to the connection part of the flexible hose of the indoor unit, and pour in some water.



- b After pouring some water, reassemble the rubber cap on the connection part of a flexible hose of the indoor unit and firmly tighten it with a band to prevent leakage.
- c Check the leak test at the part where the adhesive for the flexible hose and the drain pipe is used.

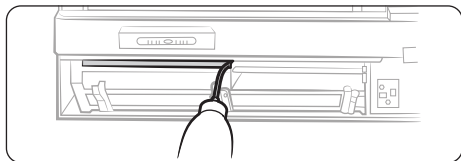
CAUTION

- The leak test must be performed for at least 24 hours.

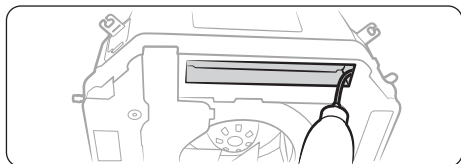
- 2 Check the condensed water drainage:

- a Pour about 2 liters (0.54 gal) of water into the indoor unit drain pan as shown in the picture.

1way cassette



4way cassette



- b When the electric cable connection is completed
 - Turn on the indoor unit and outdoor unit.
 - Operate in the Cool mode.

CAUTION

- Correct operation of the drain pump can only be checked in Cool mode.

When the electric cable connection has not been completed

- Remove the control box cover of the indoor unit.
- Connect the power supply to the L and N terminals.
- Reassemble the control box cover and turn on the indoor unit.

CAUTION

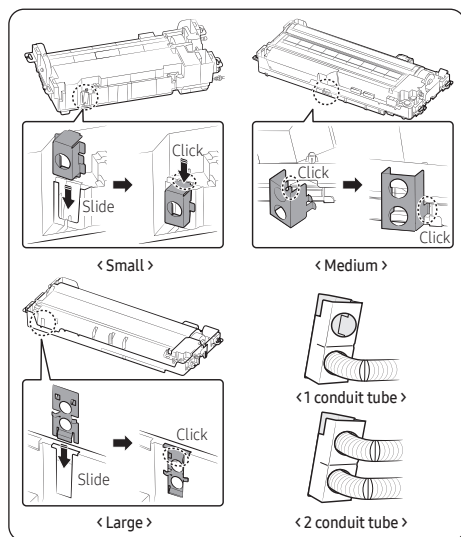
- When the float switch is not detected due to insufficient water on the drain pan, the drain pump will not work.
- If the power supply is directly connected to the L and N terminals, communication error message might appear.
- After completing the drainage check, turn the unit off and disconnect the power supply.
- Reassemble the control box cover.

- c Check whether the drain pump works correctly.
- d Check whether the drainage is performing correctly at the end of the drain pipe.
- e Check for leakage at the drain pipe and drain pipe connection part.
- f When leakage occurs, check whether the indoor unit is level and check the drain hose connection part, drainpipe connection part and drain pump connection.
- g When the drainage check is completed and the condensed water remains on the drain pan, remove the water.

Bushing bracket installation

When connecting the power supply wire conduit, the supplied bracket must be installed as shown in the picture below.

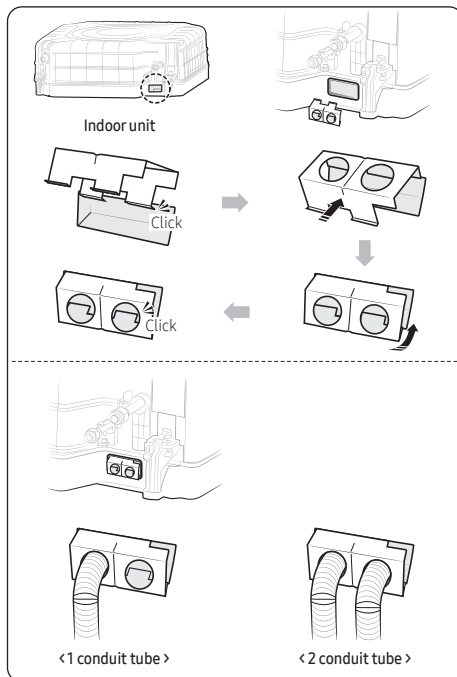
1-way Cassette



NOTE

- Please follow national and local electrical codes. Additional electrical connection components may be required.

4-way Cassette



NOTE

- Please follow national and local electrical codes. Additional electrical connection components may be required.

Installation Procedure

Connecting the power and communication cables

⚠ CAUTION

- Always remember to connect the refrigerant pipes before performing the electric connections. When disconnecting the system, always disconnect the electric cables before disconnecting the refrigerant pipes.
- For the product that uses the R-32 refrigerant, be cautious not to generate a spark by keeping the following requirements:
 - Do not remove fuses with power on.
- Always remember to connect the air conditioner to the grounding system before performing the electric connections. Use a crimp ring terminal at the end of each wire.

The indoor unit is powered through the outdoor unit using a H05 RN-F connection cable (or a more powerful model), with insulation in synthetic rubber and a jacket in polychloroprene (neoprene), following the requirements specified in the standard EN 60335-2-40.

- 1 Remove the screw on the electrical component box and remove the cover plate.
- 2 Route the connection cord through the side of the indoor unit and connect the cable to the terminals refer to the figure below.
- 3 Route the other end of the cable to the outdoor unit through the ceiling & the hole in the wall.
- 4 Reassemble the electrical component box cover, carefully tightening the screw.

Step 12 Connecting the power and communication cables

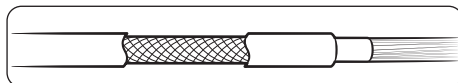
Power and communication cable connection

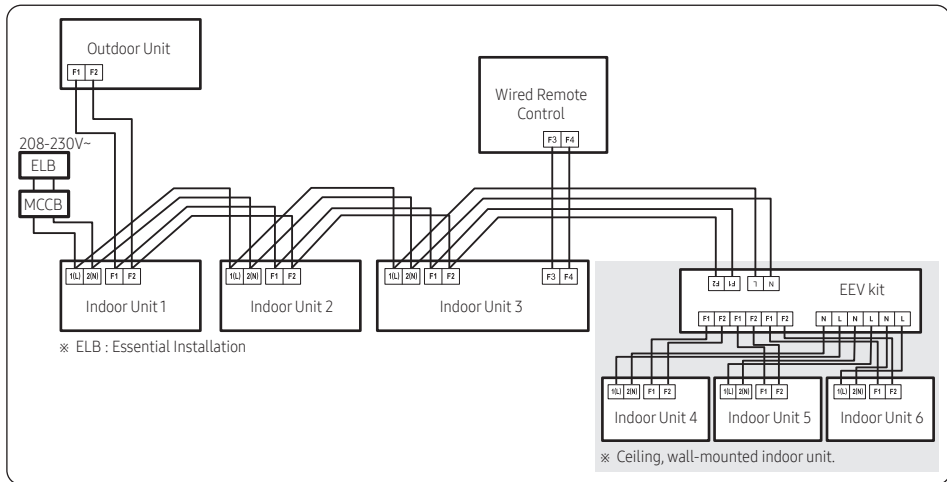
- Before wiring work, you must turn off all power source.
- Connect the power and communication cable among the units within maximum length to set the voltage drop under 10%.
- The auxiliary circuit breaker (ELCB, MCCB, ELB) should be considered more capacity if many indoor units are connected from one breaker.
- Connect F3, F4(for communication) to the communication cable of the wired remote control.
- Tighten the electric wires with a proper tool within the torque limit to connect and fix them firmly, and then organize the wires to prevent outside pressure being exerted on the covers and other parts. Failure to do so may result in overheating, electric shock, and fire.

Tightening torque ft•lb(N•m)	
M3.5	(0.58 to 0.87) 0.8 to 1.2
M4	(0.87 to 1.31) 1.2 to 1.8

(1 N•m = 10 kgf•cm)

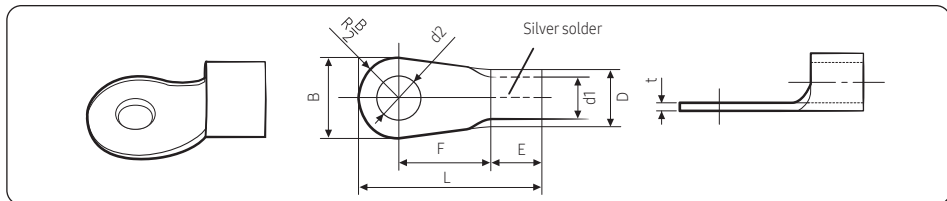
- To protect the product from water and possible shock, you should keep the power and the communication cables of the indoor and outdoor units in the iron pipe.
- Connect the power cable to the auxiliary circuit breaker (ELCB, MCCB, ELB).
- Keep distances of 1.97inch (50mm) or more between power cable and communication cables.
- Power supply cords of parts of appliances for outdoor use shall not be lighter than polychloroprene sheathed flexible cord. (Code designation IEC:60245 IEC 57 / CENELEC: H05RN-F or IEC:60245 IEC 66 / CENELEC: H07RN-F)
- Screws on terminal block must not be unscrewed with the torque less than 0.87 lbf•ft (12 kgf•cm).
- When installing the indoor unit in a computer room, use the double shielded (tape aluminum / polyester braid + copper) cable of FROHH2R type.





Selecting the crimping terminal lug

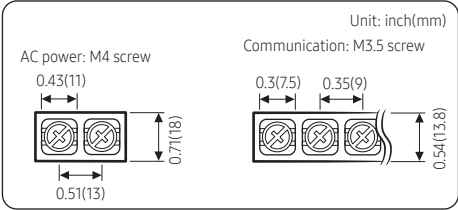
- 1 Select the crimping terminal lug based on the nominal dimension of the power cable.
- 2 Cover the connection part of the power cable and crimping terminal lug to insulate it.



Nominal dimensions for cable [AWG(mm ²)]		18AWG (0.82)		14AWG (2.08)		12AWG (3.31)
Nominal dimensions for screw [inch(mm)]		0.157 (4)	0.157 (4)	0.157 (4)	0.157 (4)	0.157 (4)
B	Standard dimension [inch(mm)]	0.260 (6.6)	0.315 (8)	0.260 (6.6)	0.335 (8.5)	0.374 (9.5)
	Allowance [inch(mm)]	± 0.008 (0.2)		± 0.008 (0.2)		± 0.008 (0.2)
D	Standard dimension [inch(mm)]	0.134 (3.4)		0.165 (4.2)		0.220 (5.6)
	Allowance [inch(mm)]	+0.012 (0.3) -0.008 (0.2)		+0.012 (0.3) -0.008 (0.2)		+0.012 (0.3) -0.008 (0.2)
d1	Standard dimension [inch(mm)]	0.067 (1.7)		0.094 (2.4)		0.134 (3.4)
	Allowance [inch(mm)]	± 0.008 (0.2)		± 0.008 (0.2)		± 0.008 (0.2)
E	Min. [inch(mm)]	0.161 (4.1)		0.236 (6)		0.236 (6)
F	Min. [inch(mm)]	0.236 (6)		0.236 (6)		0.236 (6)
L	Max. [inch(mm)]	0.630 (16)		0.689 (17.5)		0.787 (20)
d2	Standard dimension [inch(mm)]	0.169 (4.3)		0.169 (4.3)		0.169 (4.3)
	Allowance [inch(mm)]	+0.008 (0.2) 0 (0)		+0.008 (0.2) 0 (0)		+0.008 (0.2) 0 (0)
t	Min. [inch(mm)]	0.028 (0.7)		0.031 (0.8)		0.035 (0.9)

Installation Procedure

Specifications of the terminal blocks



Power supply (single phase)	MCCB	ELB
Min : 187V Max : 253V	XA	XA, 30 mA 0.1 s
Power cable	Earth cable	Communication cable
14AWG (2.08 mm ²) or more Temperature rating 194 °F (90 °C)/167 °F (75 °C)	14AWG (2.08 mm ²) or more Temperature rating 194 °F (90 °C)/167 °F (75 °C)	18-14AWG (0.82 to 2.08 mm ²)
12AWG (3.31 mm ²) or more Temperature rating 140 °F (60 °C)	12AWG (3.31 mm ²) or more Temperature rating 140 °F (60 °C)	

Decide the power cable specification and maximum length by formula 2.

1 Decide the capacity of ELB and MCCB by below formula.

The capacity of ELB, MCCB $X[A] = 1.25 \times 1.1 \times \Sigma A_i$

NOTE

- X : The capacity of ELB, MCCB
- ΣA_i : Sum of rating currents of each indoor unit.

Rated currents

Chassis	Model	Rating current (A)
1way Cassette	AM005FE1DCG	0.14
	AM007FE1DCG	0.15
	AM009FE1DCG	0.23
	AM012FE1DCG	0.25
	AM015FE1DCG	0.26
	AM018FE1DCG	0.28
	AM024FE1DCG	0.40
4way Cassette	AM006FE4DCG	0.17
	AM009FE4DCG	0.17
	AM012FE4DCG	0.26
	AM018FE4DCG	0.32
	AM024FE4DCG	0.35
	AM030FE4DCG	0.90
	AM036FE4DCG	0.90
	AM048FE4DCG	0.95

2 Decide the power cable specification and maximum length within 10% voltage drop among indoor units.

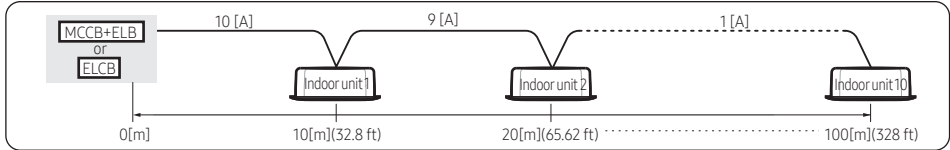
$$\sum_{k=1}^n \frac{\text{Coef} \times 35.6 \times L_k}{1000 \times A_k} \times i_k < 10\% \text{ of input voltage [V]}$$

NOTE

- Coef: 1.55
- L_k : Distance among each indoor unit[m], A_k : Power cable specification[mm²]
- i_k : Running current of each unit[A]

Example of Installation

Total power cable length L = 328.08ft(100m), Initial pull-in current = 10[A], Running current of each units = 1[A], Total 10 indoor units were installed



- Apply following equation.

$$\sum_{k=1}^n \left(\frac{\text{Coef} \times 35.6 \times L_k}{1000 \times A_k} \times i_k \right) < 10\% \text{ of input voltage [V]}$$

- Calculation

- Installing with 1 sort wire.

$$\begin{aligned} & \begin{array}{c} 14\text{AWG} \quad 14\text{AWG} \\ (2.08[\text{mm}^2]) \quad (2.08[\text{mm}^2]) \end{array} \quad \dots \quad 14\text{AWG} (2.08[\text{mm}^2]) \quad \dots \quad \begin{array}{c} \text{Within } 187\text{V} \\ \text{to } 253\text{V} \end{array} \\ & \begin{array}{c} -2.8 \text{ [V]} \quad -2.5 \text{ [V]} \end{array} \quad \dots \quad 205.1 \text{ [V]} : \text{Applicable} \\ & -(2.7+2.4+2.2+1.9+1.6+1.4+1.1+0.8+0.5+0.3) = -14.9 \text{ [V]} \end{aligned}$$

- Installing with 2 different sort wire.

$$\begin{aligned} & \begin{array}{c} 12\text{AWG} \quad 12\text{AWG} \\ (3.31[\text{mm}^2]) \quad (3.31[\text{mm}^2]) \end{array} \quad \dots \quad 14\text{AWG} (2.08[\text{mm}^2]) \quad \dots \quad \begin{array}{c} \text{Within } 187\text{V} \\ \text{to } 253\text{V} \end{array} \\ & \begin{array}{c} -1.7 \text{ [V]} \quad -1.5 \text{ [V]} \end{array} \quad \dots \quad 207.1 \text{ [V]} : \text{Applicable} \\ & -(1.7+1.5+2.2+1.9+1.6+1.4+1.1+0.8+0.5+0.3) = -12.9 \text{ [V]} \end{aligned}$$

CAUTION

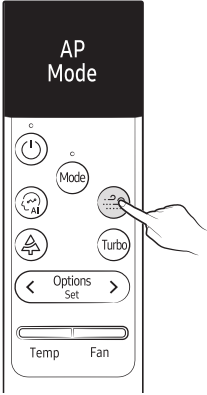
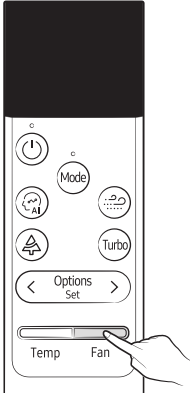
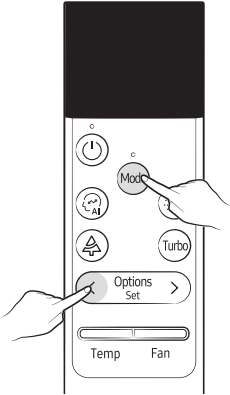
- Select the power cable in accordance with relevant local and national.
- Wire size must comply with local and national code.
- You should connect the power cable into the power cable terminal and fasten it with a clamp.
- The unbalanced power must be maintained within 10% of supply rating among whole indoor units.
- If the power is unbalanced greatly, it may shorten the life of the condenser. If the unbalanced power is exceeded over 10% of supply rating, the indoor unit is protected, stopped and the error mode indicates

- Connect the power cable to the auxiliary circuit breaker. An all pole disconnection from the power supply must be incorporated in the fixed wiring (≥ 0.12 inch (3mm)).
- You must keep the cable in a protection tube.
- Maximum length of power cables are decided within 10% of power drop. If it exceeds, you must consider another power supplying method.
- The circuit breaker(MCCB, ELB) should be considered more capacity if many indoor units are connected from one breaker.
- Use round pressure terminal for connections to the power terminal block.
- For wiring, use the designated power cable and connect it firmly, then secure to prevent outside pressure being exerted on the terminal board.
- Use an appropriate screwdriver for tightening the terminal screws. A screwdriver with a small head will strip the head and make proper tightening impossible.
- Over-tightening the terminal screws may break them.

Installation Procedure

Step 13 Optional : LED Display indicator specifications when checking Wi-Fi Easy Setup and Wi-Fi status

The wireless remote control can be used for Easy Setup, checking the internet connection status and connecting or disconnecting Wi-Fi.

Easy Setup	Check internet connection status	Enable/Disable Wi-Fi
		
Press the  button for 5 seconds	Press the  button for 5 seconds	Press the  and  button for 5 seconds

LED Indicator Status

1-way Cassette		LED lamp display				Remarks	Measure
		Operation	Timer	Fan	Filter Cleaning		
							
Easy Setup	AP entry	●	●	●	●	All LED lights are on	-
	Check device	●	●	●	●	All LED lights flash	
	Registering devices	●	●	●	●	All LED lights flash one after another	
	Connected	●	●	●	●	All LED lights flash for 3 seconds	
	Connection failed	X	X	X	X	All LED lights turn off, and the system operates in the previous mode	AP settings, change Wi-Fi module
Check internet connection status	If AP/internet is connected successfully	●	●	●	●	All LED lights turn on for 5 seconds	Normal operation
	If no AP connection	X	X	X	X	All LED turns off for 5 seconds	AP settings, change Wi-Fi module
Wi-Fi	Enable	●	●	●	●	All LED lights flash once	-
	Disable						-
If AP is set up using the wired remote controller		●	●	●	●	All LED lights flash simultaneously (max. 5 mins)	-
Connection info reset		●	●	●	●	All LED lights flash in order (order: Operation → ●●● → filter cleaning)	-
All devices reset		●	●	●	●	All LED lights flash in order (order: filter cleaning → ●●● → On/Off)	-

● : On, ● : Blinking, X : Off

Installation Procedure

4-way Cassette		LED Display				Remarks	Measure
		Operation	Defrost	Timer	Filter Cleaning		
							
Easy Setup	AP entry	●	●	●	●	All LED lights are on	-
	Check device	●	●	●	●	All LED lights flash	
	Registering devices	●	●	●	●	All LED lights flash one after another	
	Connected	●	●	●	●	All LED lights flash for 3 seconds	
	Connection failed	X	X	X	X	All LED lights turn off, and the system operates in the previous mode	AP settings, change Wi-Fi module
Check internet connection status	If AP/internet is connected successfully	●	●	●	●	All LED lights turn on for 5 seconds	Normal operation
	If no AP connection	X	X	X	X	All LED turns off for 5 seconds	AP settings, change Wi-Fi module
Wi-Fi	Enable	●	●	●	●	All LED lights flash once	-
	Disable						-
If AP is set up using the wired remote controller		●	●	●	●	All LED lights flash simultaneously (max. 5 mins)	-
Connection info reset		●	●	●	●	All LED lights flash in order (order: Operation → ●●● → filter cleaning)	-
All devices reset		●	●	●	●	All LED lights flash in order (order: filter cleaning → ●●● → On/Off)	-

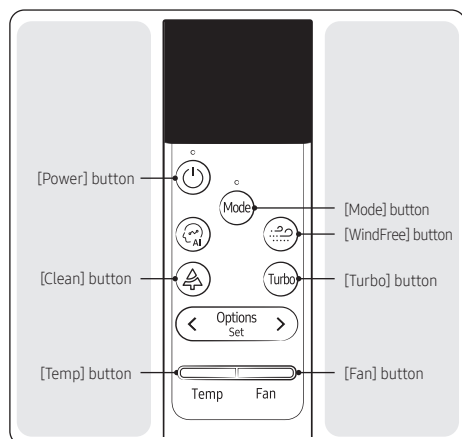
● : On, ● : Blinking, X : Off

Step 14 Setting the indoor unit addresses and the installation options

You cannot set both indoor unit addresses and the installation options in a batch: set both respectively.

Common steps for setting the addresses and options

Remote controls



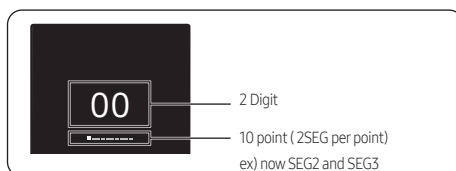
NOTE

- The remote control display and buttons may vary depending on the model.

1 Enter the mode for setting the options.

- Reset remote control: button Down + button Down + Press for 10 seconds
- You can see the "SW Initialization" message and enter the following in 5 seconds.
- Press button and button for 5 seconds.

- Make sure that you are entered to the mode for setting options.



2 Set the option values.

CAUTION

- The total number of available options are 24 : SEG1 to SEG24
- Because SEG1, SEG7, SEG13 and SEG19 are the page options used by the previous remote control models, the modes to set values for these options are skipped automatically.
- Set a 2-digit value for each option pair in the following order.
- You can see 20 SEG (except SEG1, SEG7, SEG13, SEG19) SEG2 → ... → SEG6 → SEG8 → → SEG12 → SEG14 → → SEG18 → SEG20 → ... → SEG24

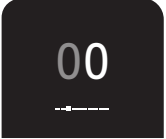
SEG1	SEG2	SEG3	SEG4	SEG5	SEG6
0	X	X	X	X	X
SEG7	SEG8	SEG9	SEG10	SEG11	SEG12
1	X	X	X	X	X
SEG13	SEG14	SEG15	SEG16	SEG17	SEG18
2	X	X	X	X	X
SEG19	SEG20	SEG21	SEG22	SEG23	SEG24
3	X	X	X	X	X

- You can set the next SEG by pressing the button.
- You can change the digit value through the following operation.
Left value: up or down, range : 0 ~ F
Right value: up or down, range : 0 ~ F

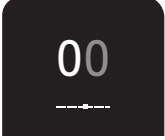
Installation Procedure

Take the steps presented in the following table:

Steps	Remote control display
1 Set the SEG2 and SEG3 values: a Set the SEG2 value by pressing the  button repeatedly until the value you want to set appears on the remote control display. b Set the SEG3 value by pressing the  button repeatedly until the value you want to set appears on the remote control display. When you press the  or  button, values appear in the following order: 0 → 1 → ... E → F	 SEG2  SEG3
2 Press the  button to move to the next page.	
3 Set the SEG4 and SEG5 values: a Set the SEG4 value by pressing the  button repeatedly until the value you want to set appears on the remote control display. b Set the SEG5 value by pressing the  button repeatedly until the value you want to set appears on the remote control display. When you press the  or  button, values appear in the following order: 0 → 1 → ... E → F	 SEG4  SEG5
4 Press the  button to move to the next page.	

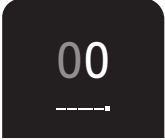
Steps	Remote control display
5 Set the SEG6 and SEG8 values: a Set the SEG6 value by pressing the  button repeatedly until the value you want to set appears on the remote control display. b Set the SEG8 value by pressing the  button repeatedly until the value you want to set appears on the remote control display. When you press the  or  button, values appear in the following order:  →  → ... →  → 	 SEG6  SEG8
6 Press the  button to move to the next page.	
7 Set the SEG9 and SEG10 values: a Set the SEG9 value by pressing the  button repeatedly until the value you want to set appears on the remote control display. b Set the SEG10 value by pressing the  button repeatedly until the value you want to set appears on the remote control display. When you press the  or  button, values appear in the following order:  →  → ... →  → 	 SEG9  SEG10
8 Press the  button to move to the next page.	

Installation Procedure

Steps	Remote control display
9 Set the SEG11 and SEG12 values: a Set the SEG11 value by pressing the  button repeatedly until the value you want to set appears on the remote control display. b Set the SEG12 value by pressing the  button repeatedly until the value you want to set appears on the remote control display. When you press the  or  button, values appear in the following order: 0 → 8 → ... E → F	 SEG11  SEG12
10 Press the  button to move to the next page.	
11 Set the SEG14 and SEG15 values: a Set the SEG14 value by pressing the  button repeatedly until the value you want to set appears on the remote control display. b Set the SEG15 value by pressing the  button repeatedly until the value you want to set appears on the remote control display. When you press the  or  button, values appear in the following order: 0 → 8 → ... E → F	 SEG14  SEG15
12 Press the  button to move to the next page.	

Steps	Remote control display
13 Set the SEG16 and SEG17 values: a Set the SEG16 value by pressing the  button repeatedly until the value you want to set appears on the remote control display. b Set the SEG17 value by pressing the  button repeatedly until the value you want to set appears on the remote control display. When you press the  or  button, values appear in the following order:  →  → ... →  → 	 SEG16  SEG17
14 Press the  button to move to the next page.	
15 Set the SEG18 and SEG20 values: a Set the SEG18 value by pressing the  button repeatedly until the value you want to set appears on the remote control display. b Set the SEG20 value by pressing the  button repeatedly until the value you want to set appears on the remote control display. When you press the  or  button, values appear in the following order:  →  → ... →  → 	 SEG18  SEG20
16 Press the  button to move to the next page.	

Installation Procedure

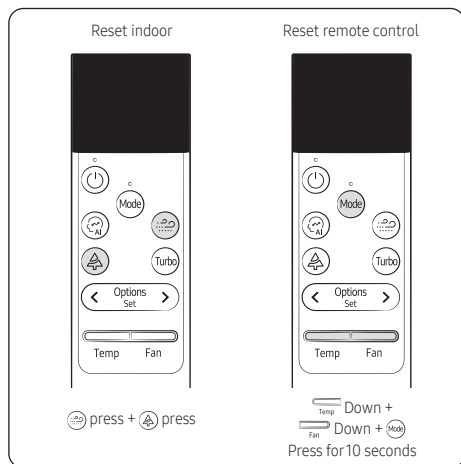
Steps	Remote control display
17 Set the SEG21 and SEG22 values: a Set the SEG21 value by pressing the  button repeatedly until the value you want to set appears on the remote control display. b Set the SEG22 value by pressing the  button repeatedly until the value you want to set appears on the remote control display. When you press the  or  button, values appear in the following order:  →  → ... →  → 	 SEG21  SEG22
18 Press the  button to move to the next page.	
19 Set the SEG23 and SEG24 values: a Set the SEG23 value by pressing the  button repeatedly until the value you want to set appears on the remote control display. b Set the SEG24 value by pressing the  button repeatedly until the value you want to set appears on the remote control display. When you press the  or  button, values appear in the following order:  →  → ... →  → 	 SEG23  SEG24

- 3 Check whether the option values you have set are correct by pressing the  button repeatedly.



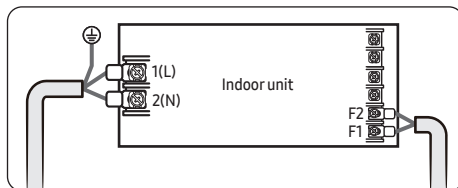
EX) AM***FE4DCG
020010-100000-2000C0-300000

- 4 Save the option values into the indoor unit:
Point the remote control to the remote control sensor on the indoor unit and then press the  button on the remote control twice.
Make sure that this command is received by the indoor unit. When it is successfully received, you can hear a short sound from the indoor unit. If the command is not received, press the  button again.
- 5 Check whether the air conditioner operates following the option values you have set:
- Reset the indoor or outdoor unit.
 - Indoor Unit : Press  button +  button for 5 seconds
 - Outdoor Unit : Press the K3 button
 - Reset remote control:  button Down +  button Down +  Press for 10 seconds
You can see the "SW Initialization" message.



Setting the indoor unit addresses (MAIN/RMC/MCU/SVB)

- Make sure that the power is supplied to the indoor unit.
 - If the indoor unit is not plugged in, it must include a power supply.
- Make sure that the panel or display is connected to the indoor unit so that it can receive options.



- Set an address (MAIN/RMC/MCU/SVB port) for each indoor unit using the remote control, according to your air conditioning system plan.
 - The indoor unit addresses (MAIN/RMC/MCU/SVB port) are set to 0A0000-100000-200000-300000 by default.

NOTE

- Also set the MCU/SVB and Indoor units address on HASS.
- From SEG13 to SEG18 is for setting MCU/SVB address.

Installation Procedure

Setting the installation options in a batch

Option No. for an indoor unit address: 0AXXXX-1XXXXX-2XXXXX-3XXXXX

Option	SEG1		SEG2		SEG3		SEG4		SEG5		SEG6	
Function	Page		Mode		Setting main address		100-digit of an indoor unit address		10-digit of an indoor unit address		The single digit of an indoor unit	
Indication and details	Indication	Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details
	0		A		0	No main address	0 to 9	10-digit	0 to 9	A single digit	0 to 3	A single digit
					1	Main address setting mode						
Option	SEG7		SEG8		SEG9		SEG10		SEG11		SEG12	
Function	Page		-		Setting RMC address		-		Group channel (x16)		Group address	
Indication and details	Indication	Details	-		Indication	Details	-		Indication	Details	Indication	Details
	1				0	No RMC address			RMC1	0 to F	RMC2	0 to F
					1	RMC address setting mode						
Option	SEG13		SEG14		SEG15		SEG16		SEG17		SEG18	
Function	Page		-		Setting MCU/SVB PORT address		10-digit of MCU/SVB address		1-digit of MCU/SVB		MCU/SVB PORT address	
Indication and details	Indication	Details	-		Indication	Details	Indication	Details	Indication	Details	Indication	Details
	2				0	No MCU/SVB PORT	0~1	10-digit	0~9	1-digit	A~F	PORT Location
					1	MCU/SVB PORT address setting mode						

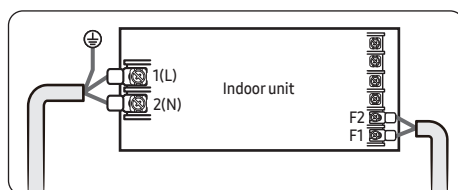
※ MCU/SVB Port address settings initialization : Configure SEG15/16/17/18 as 1/0/0/0.

CAUTION

- If you enter A to F to the SEG5 or SEG6, the indoor unit main address is not changed.
- If you enter 0 to the SEG3, the indoor unit maintains the previous main address although you enter the option value for the SEG5 or SEG6.
- If you enter 0 to the SEG9, the indoor unit maintains previous RMC address although you enter the option value for the SEG11 or SEG12.
- You cannot set the SEG11 or SEG12 to F value at the same time.
- If the indoor unit is connected to the MCU/SVB, you can set the SEG 15~18.
- Ex.) If you want to set the indoor unit to 'A' port of MCU/SVB #1.
(0A0000 - 100000 - 20101A -30000)

Setting the indoor unit installation option (suitable for the condition of each installation location)

- 1 Make sure that the power is supplied to the indoor unit.
 - If the indoor unit is not plugged in, it must include a power supply.
- 2 Make sure that the panel or display is connected to the indoor unit so that it can receive options



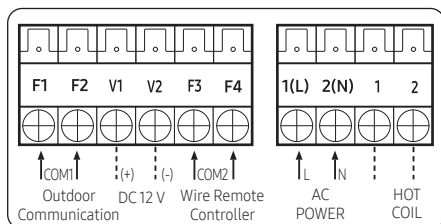
- 3 Set an address for each indoor unit using the remote control, according to your air conditioning system plan.
 - The indoor unit addresses are set to 020010-100000-2000C0-300000 by default.
 - The SEG20 option, Individual control with remote control, allows you to control multiple indoor units individually by using the remote control.

Installation Procedure

Installation options for the O2 series

SEG1	SEG2	SEG3	SEG4	SEG5	SEG6
0	2	Evaporator Drying	Use of external room temperature sensor / Minimizing fan operation when thermostat is off	Use of central control	FAN RPM compensation
SEG7	SEG8	SEG9	SEG10	SEG11	SEG12
1	Use of drain pump	Use of hot water heater	Settings for load operation during heater control Fan control during defrost mode / heater control during defrost mode	EEV Step when heating stops	Dew removal operation in wind free mode
SEG13	SEG14	SEG15	SEG16	SEG17	SEG18
2	Use of external control	Setting the output of external control / External heater signal / Cooling operation signal / Free Cooling control signal	Use of air purification function	Buzzer control / whether to use humidity sensor / whether to use APP UX DSP (Dual Set Point) / whether to use R-32 sensor	Hours of filter usage
SEG19	SEG20	SEG21	SEG22	SEG23	SEG24
3	Individual control of a remote controller	Heating setting compensation / Removing condensate water in heating mode	Adjusted EEV step of stopped unit during oil return /defrost mode.	(4Way Only) Motion detect sensor / Airflow control	Louver Swing Speed

- Even if you set the Use of drain pump (SEG8) option to 0, it is automatically set to 2 (the drain pump is used with 3 minute delay).
- If you set the Maximum filter usage time (SEG18) option to a value other than 2 and 6, it is automatically set to 2 (1000 hours).
- If you set an option to a value that is out of range specified above, the option is automatically set to 0 by default.
- The SEG5 option (Use of central control) is set to 1 (Use) by default. Therefore, you don't need to set the SEG5 option additionally. Note that even if the central control system is not connected, no errors occur. If you want a specific indoor unit not to be controlled by the central control system, set the SEG option of that indoor unit to 0 (Disuse).
- The external output of SEG15 is generated via MIM-B14 connection. (Refer to the manual of MIM-B14.)
- If you set the Individual control with remote control (SEG20) option to a value other than 0 to 4, it is automatically set to 0 (Indoor1).



※ The output of hot coil terminal is AC 220 V / 230 V
(The same as Indoor Unit's input Power)

02 series installation option (Detailed)

Option No. : 02XXXX-1XXXX-2XXXX-3XXXX

Option	SEG1		SEG2		SEG3		SEG4			SEG5		SEG6	
Explanation	PAGE		MODE		Evaporator Drying		Use of external room temperature sensor / Minimizing fan operation when thermostat is off			Use of central control		FAN RPM compensation	
Indication and Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details		Indication	Details	Indication	Details
	0		2		0	Disuse	0	Default	Default	0	Disuse	0	Disuse
							1	Use	Disuse				
							2	Disuse	Use (Heating) (*2)				
					2	Use (5min) (*1)	3	Use	Use (Heating) (*2)	1	Use	1	RPM compensation
							4	Disuse	Use (Cooling) (*2)				
							5	Use	Use (Cooling) (*2)				
					4	Use (10min) (*1)	6	Disuse	Use (Heating / Cooling) (*2)	2	Use	2	High ceiling KIT (4way model only)
							7	Use	Use (Heating / Cooling) (*2)				
							8	Disuse	Use (Cooling Ultra Low Fan) (*2)				
					6	Use (30min) (*1)	9	Use	Use (Cooling Ultra Low Fan) (*2)	3	Use	3	High ceiling KIT (4way model only)
							A	Disuse	Use (Heating / Cooling Ultra Low Fan) (*2)				
							B	Use	Use (Heating / Cooling Ultra Low Fan) (*2)				

Installation Procedure

Option	SEG7		SEG8		SEG9		SEG10			SEG11		SEG12	
Explanation	PAGE		Use of drain pump		Use of hot water heater		Settings for load operation during heater control Fan control during defrost mode / Heater control during defrost mode			EEV Step when heating stops		Dew removal operation in wind free mode	
Indication and Details	Indication	Details	Indication	Details	Indication	Details	Indication	Detail		Indication	Details	Indication	Details
	1		0	Disuse	0	Disuse	0	Fan Off	Off	0	Default	0	(Default) Maintain blade status in wind free mode
							1	Fan turns on when heater turns on	Off				
							2	Fan Off	Off				
							3	Fan turns on when heater turns on	Off				
							4	Fan Off	On				
							5	Fan turns on when heater turns on	On				
			1	Use	1	Use (*3)	6	Fan Off	On	1	Adjusted EEV Step setting	1	Cooling operation by opening the blade
							7	Fan turns on when heater turns on	On				
							8	Fan Off	Off				
							9	Fan turns on when heater turns on	Off				
							A	Fan Off	Off				
			2	When an indoor unit stops, drain pump will operate for 3min	3	Use (*3)	B	Fan turns on when heater turns on	Off				
							C	Fan Off	On				
							D	Fan turns on when heater turns on	On				
							E	Fan Off	On				
							F	Fan turns on when heater turns on	On				

Option	SEG13		SEG14		SEG15		SEG16		SEG17					SEG18	
Explanation	PAGE		Use of external control		Setting the output of external control / External heater signal / Cooling operation signal / Free Cooling control signal		Use of air purification function		Buzzer control / whether to use humidity sensor / whether to use APP UX DSP (Dual Set Point) / whether to use R-32 sensor					Hours of filter usage	
Indication and Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details	Indication	Detail				Indication	Details
	2		0	Disuse	0	External control (Thermo On)	0	Disuse	0	Use Buzzer	Disuse	Disuse	Disuse	2	1000 Hour
			1	ON/OFF control	1	External control (Operation On)			1	Disuse Buzzer	Disuse	Disuse	Disuse		
					2	External heater signal (*4)			2	Use Buzzer	Use	Disuse	Disuse		
									3	Disuse Buzzer	Use	Disuse	Disuse		
			2	OFF control	3	External heater signal (*4)			4	Use Buzzer	Disuse	Use	Disuse		
					4	Cooling operation signal (*5)			5	Disuse Buzzer	Disuse	Use	Disuse		
									6	Use Buzzer	Use	Use	Disuse		
			3	Window ON/OFF control	5	Free Cooling control (Cooling Thermo On) (*6)	7	Disuse Buzzer	Use	Use	Disuse				
							6	Free Cooling control (Cooling/ Dry Thermo On) (*6)	8	Use Buzzer	Disuse	Disuse	Use		
									9	Disuse Buzzer	Disuse	Disuse	Use		
					A	Use Buzzer			Use	Disuse	Use				
					B	Disuse Buzzer	Use	Disuse	Use						
					C	Use Buzzer	Disuse	Use	Use						
			D	Disuse Buzzer	Disuse	Use	Use								
			E	Use Buzzer	Use	Use	Use								
			F	Disuse Buzzer	Use	Use	Use								

Installation Procedure

Option	SEG19		SEG20		SEG21			SEG22		SEG23		SEG24		
Explanation	PAGE		Individual control of a remote controller		Heating setting compensation / Removing condensate water in heating mode			Adjusted EEV step of stopped unit during oil return /defrost mode.		(4Way Only) Motion detectsensor / Airflow control		Louver Swing Speed		
Indication and Details	Indication	Details	Indication	Details	Indication	Details		Indication	Details	Indication	Details	Indication	Details	
						Heating Setting Compensation	Removing Condensate Water in Heating Mode							
	3		0 or 1	channel 1	0	Default	Disuse	0	Default	0	Disuse (Soft Off+Hard off) (*8)	0	(Default) 15 ms (JSF1, JSF2), 21 ms (others)	
					1	3.6°F (2°C)	Disuse			1	Basic function Off after 20 min. (Soft Off+Hard off)	1	27 ms	
			2	channel 2	2	9°F (5°C)	Disuse			2	2	Basic function Off after 40 min. (Soft Off+Hard off)	2	24 ms
					3	Default	Use (*7)				3	Basic function Off after 80 min. (Soft Off+Hard off)		
			3	channel 3							4	3.6°F (2°C)	Use (*7)	4
					5	Advanced function Off after 40 min. (Soft Off+Hard off)								
			4	channel 4	4	3.6°F (2°C)	Use (*7)	1	Adjusted EEV positon	6	Advanced function Off after 80 min. (Soft Off+Hard off)	4	18 ms	
										7	Basic function Off after 20 min. (Soft Off only) (*9)			
										8	Basic function Off after 40 min. (Soft Off only)	5	15 ms	
										9	Basic function Off after 80 min. (Soft Off only)			
										A	Advanced function Off after 20 min. (Soft Off only)	6	12 ms	
										B	Advanced function Off after 40 min. (Soft Off only)			
C										Advanced function Off after 80 min. (Soft Off only)				

* Advanced function: Controlling cooling/heating current or power saving with motion detect.

(*1) When Cooling or dry mode is off. The indoor fan operate in setting minutes.

(*2) Minimizing fan operation when thermostat is off

- Fan operates for 20 seconds at an interval of 5 minutes in Heat mode.
- Fan stops or operates Ultra low in Cooling when thermostat is off.

(*3) 1: Fan is turned on continually when the hot water heater is turned on,

3: Fan is turned off when the hot water heater is turned on with cooling only indoor unit

Cooling only indoor unit: To use this option, install the Mode Select switch(MCM-C200) on the outdoor unit and fix it as Cool mode.

- (*4) When the following 2 or 3 is used as external heater On/Off signal, the signal for monitoring external contact control will not be output.
 2: Fan is turned on continually when the external heater is turned on,
 3: Fan is turned off when the external heater is turned on with cooling only indoor unit
 Cooling only indoor unit: To use this option, install the Mode Select switch(MCM-C200) on the outdoor unit and fix it as Cool mode.
 - If Fan is set to off for cooling only indoor unit by setting the SEG9=3 or SEG15=3, you need to use an external sensor or wired remote controller sensor to detect indoor temperature exactly.
- (*5) When indoor unit is in cooling or Dry mode, The output signal is "ON"
- (*6) For free cooling control, Economizer controller is required.
- (*7) This function can be applied to 4 Way Cassette and Mini 4 Way Cassette only.
 If the air conditioner operates the heating mode immediately after finishing the cooling mode, the condensate water in the drain pan becomes water vapor by the heat of the indoor unit heat exchanger. Since the water vapor might be condensed on the indoor unit, which may fall into a living space, use this function to get rid of the water vapor out of the indoor unit by operating the fan (for maximum 20 minutes) even when the indoor unit is turned off after cooling mode is turned to heating mode.
- (*8) Soft Off: If no motion is detected for the Soft Off time, the MDS Kit turns off the indoor units.
 Then if any motion is detected until the Hard Off time is passed, the MDS Kit restarts the indoor units.
- (*9) Hard Off: If no motion is detected for the Hard Off time, the MDS Kit turns hard off the indoor units.
 Then although any motion is detected, the MDS Kit does not restart the indoor and outdoor units.
 You must manually restart the units with the wired or wireless remote control.

05 series installation option

SEG1	SEG2	SEG3	SEG4	SEG5	SEG6
0	5	Use of Auto Change Over for HR only in Auto mode / Whether to use SVB	(When setting SEG3) Standard heating temp. Offset	(When setting SEG3) Standard cooling temp. Offset	(When setting SEG3) Standard for mode change Heating → Cooling
SEG7	SEG8	SEG9	SEG10	SEG11	SEG12
1	(When setting SEG3) Standard for mode change Cooling → Heating	(When setting SEG3) Time required for mode change	Compensation option for Long pipe or height difference between indoor units	MTFC (*3)	-
SEG13	SEG14	SEG15	SEG16	SEG17	SEG18
2	-	Dual fuel (heater lock) setting	Dual fuel (HP lock) setting	-	Control variables when using hot water / external heater (*4)
SEG19	SEG20	SEG21	SEG22	SEG23	SEG24
3	-	-	-	Forced FAN Operation for Heating and Cooling	Whether to use UV LED / whether to use BLE Onboarding / whether to allow fan speed control during auto mode / MDS (motion detection sensor) control UX type

Installation Procedure

05 series installation option (Detailed)

Option No. : 05XXXX-1XXXX-2XXXX-3XXXX

Option	SEG1		SEG2		SEG3		SEG4		SEG5		SEG6					
Explanation	PAGE		MODE		Use of Auto Change Over for HR only in Auto mode / Whether to use SVB		(When setting SEG3) Standard heating temp. Offset		(When setting SEG3) Standard cooling temp. Offset		(When setting SEG3) Standard for mode change Heating → Cooling					
Indication and Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details				
	0		5		0	Default	0	0°F (0°C)	0	0°F (0°C)	0	1.8°F (1°C)				
							1	0.9°F (0.5°C)	1	0.9°F (0.5°C)	1	2.7°F (1.5°C)				
					1	Auto change over for HR only used	2	1.8°F (1°C)	2	1.8°F (1°C)	2	3.6°F (2°C)				
							3	2.7°F (1.5°C)	3	2.7°F (1.5°C)	3	4.5°F (2.5°C)				
					2	Disuse	4	3.6°F (2°C)	4	3.6°F (2°C)	4	5.4°F (3°C)				
							5	4.5°F (2.5°C)	5	4.5°F (2.5°C)	5	6.3°F (3.5°C)				
					3	SVB not used for HP only (Consult qualified installer)	6	5.4°F (3°C)	6	5.4°F (3°C)	6	7.2°F (4°C)				
							7	6.3°F (3.5°C)	7	6.3°F (3.5°C)	7	8.1°F (4.5°C)				
	Option	SEG7		SEG8		SEG9		SEG10		SEG11		SEG12				
Explanation	PAGE		(When setting SEG3) Standard for mode change Cooling → Heating		(When setting SEG3) Time required for mode change		Compensation option for Long pipe or height difference between indoor units		MTFC (*3)		-					
Indication and Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details	-					
	1		0	1.8°F (1°C)	0	5min	0	Default	0	Default	-					
			1	2.7°F (1.5°C)	1	7min	1	(*1) Height difference is more than 30m or (*2) Distance is longer than 110m								
			2	3.6°F (2°C)	2	9min										
			3	4.5°F (2.5°C)	3	11min										
			4	5.4°F (3°C)	4	13min	2	(*1) Height difference is 15~30m or (*2) Distance is 50~110m	2	Use	-					
			5	6.3°F (3.5°C)	5	15min										
			6	7.2°F (4°C)	6	20min										
			7	8.1°F (4.5°C)	7	30min										

Option	SEG13		SEG14	SEG15		SEG16		SEG17	SEG18		
Explanation	-		-	Dual fuel (heater/lock) setting		Dual fuel (HP lock) setting		-	Control variables when using hot water / external heater (*4)		
Indication and Details	Indication	Details	-	Indication	Detail	Indication	Detail	-	Indication	Details	
										0	Disuse
	2		-	0	Disuse	0	Disuse	-	0	At the same time as thermo on	No delay
				1	64.9°F (18.3°C)	1	45.0°F (7.2°C)		1	At the same time as thermo on	10 minutes
				2	60.1°F (15.6°C)	2	39.9°F (4.4°C)		2	At the same time as thermo on	20 minutes
				3	55.0°F (12.8°C)	3	35.1°F (1.7°C)		3	2.7 °F (1.5°C)	No delay
				4	50.0°F (10.0°C)	4	30.0°F (-1.1°C)		4	2.7 °F (1.5°C)	10 minutes
				5	45.0°F (7.2°C)	5	25.0°F (-3.9°C)		5	2.7 °F (1.5°C)	20 minutes
				6	39.9°F (4.4°C)	6	19.9°F (-6.7°C)		6	5.4 °F (3.0°C)	No delay
				7	35.1°F (1.7°C)	7	15.1°F (-9.4°C)		7	5.4 °F (3.0°C)	10 minutes
				8	30.0°F (-1.1°C)	8	10.0°F (-12.2°C)		8	5.4 °F (3.0°C)	20 minutes
				9	25.0°F (-3.9°C)	9	5.0°F (-15°C)		9	8.1 °F (4.5°C)	No delay
				A	19.9°F (-6.7°C)	A	0°F (-17.8°C)		A	8.1 °F (4.5°C)	10 minutes
				B	15.1°F (-9.4°C)	B	-5.1°F (-20.6°C)		B	8.1 °F (4.5°C)	20 minutes
				C	10.0°F (-12.2°C)	C	-9.4°F (-23.0°C)		C	10.8°F (6.0°C)	No delay
				D	5.0°F (-15°C)	D	-14.8°F (-26.0°C)		D	10.8°F (6.0°C)	10 minutes
				E	0°F (-17.8°C)	E	-20.2°F (-29.0°C)		E	10.8°F (6.0°C)	20 minutes

Installation Procedure

Option	SEG19		SEG20	SEG21	SEG22	SEG23			SEG24				
Explanation	PAGE		-	-	-	Forcing FAN Operation for Heating and Cooling			Whether to use UV LED / whether to use BLE Onboarding / whether to allow fan speed control during auto mode / MDS (motion detection sensor) control UX type				
Indication and Details	Indication	Details	-	-	-	Indication	Details		Indication	UV LED	BLE Onboarding	Whether to allow fan speed control during auto mode	MDS (motion detection sensor) control UX type
	3		-	-	-	0	Disuse	Disuse	0	Disuse	Disuse	Disuse	Fan speed and power saving mode can be set simultaneously
						1	Disuse	Use (Fan: User setting)	1	Use	Disuse	Disuse	Fan speed and power saving mode can be set simultaneously
						2	Disuse	Use (Fan: High)	2	Disuse	Use	Disuse	Fan speed and power saving mode can be set simultaneously
						3	Disuse	Use (Fan: Low)	3	Use	Use	Disuse	Fan speed and power saving mode can be set simultaneously
						4	Use (Fan: User setting)	Disuse	4	Disuse	Disuse	Use	Fan speed and power saving mode can be set simultaneously
						5	Use (Fan: User setting)	Use (Fan: User setting)	5	Use	Disuse	Use	Fan speed and power saving mode can be set simultaneously
						6	Use (Fan: User setting)	Use (Fan: High)	6	Disuse	Use	Use	Fan speed and power saving mode can be set simultaneously
						7	Use (Fan: User setting)	Use (Fan: Low)	7	Use	Use	Use	Fan speed and power saving mode can be set simultaneously
						8	Use (Fan: High)	Disuse	8	Disuse	Disuse	Disuse	Only fan speed or power saving mode can be set at a time
						9	Use (Fan: High)	Use (Fan: User setting)	9	Use	Disuse	Disuse	Only fan speed or power saving mode can be set at a time

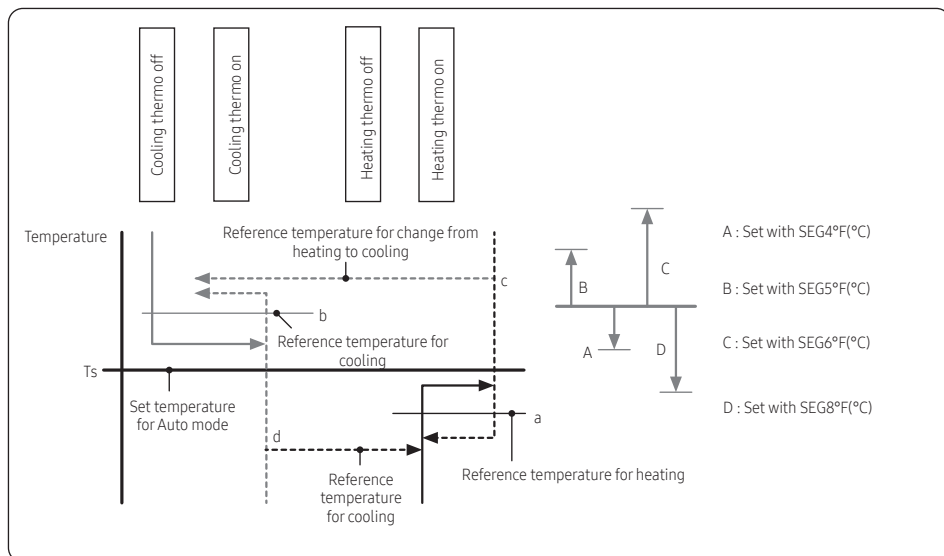
Option	SEG19	SEG20	SEG21	SEG22	SEG23			SEG24				
Explanation	PAGE	-	-	-	Forcing FAN Operation for Heating and Cooling			Whether to use UV LED / whether to use BLE Onboarding / whether to allow fan speed control during auto mode / MDS (motion detection sensor) control UX type				
Indication and Details	3	-	-	-	A	Use (Fan: High)	Use (Fan: High)	A	Disuse	Use	Disuse	Only fan speed or power saving mode can be set at a time
					B	Use (Fan: High)	Use (Fan: Low)	B	Use	Use	Disuse	Only fan speed or power saving mode can be set at a time
					C	Use (Fan: Low)	Disuse	C	Disuse	Disuse	Use	Only fan speed or power saving mode can be set at a time
					D	Use (Fan: Low)	Use (Fan: User setting)	D	Use	Disuse	Use	Only fan speed or power saving mode can be set at a time
					E	Use (Fan: Low)	Use (Fan: High)	E	Disuse	Use	Use	Only fan speed or power saving mode can be set at a time
					F	Use (Fan: Low)	Use (Fan: Low)	F	Use	Use	Use	Only fan speed or power saving mode can be set at a time

- (*1) Height difference : The difference of the height between the corresponding indoor unit and the indoor unit installed at the lowest place. For example, When the indoor unit is installed 131.23ft. (40m) higher than the indoor unit installed at the lowest place, select the option "1".
- (*2) The difference between the pipe length of the indoor unit installed at farthest place from an outdoor unit and the pipe length of the corresponding indoor unit from an outdoor unit.
For example, when the farthest pipe length is 328 ft. (100 m) and the corresponding indoor unit is 131.23 ft. (40 m) away from an outdoor unit, select the option "2". (100 - 40 = 196.85 ft. (60m))
- (*3) For MTFC option, MTFC(Multi Tenant Function Controller) kit is required.
- (*4) Heater operation when the SEG9 of O2 series installation option is set to using hot water heater or when SEG15 is set to using external heater.
Example 1) Setting O2 series SEG9 ="1" / Setting O5 series SEG18 ="0": The hot water heater is turned on at the same time as the heating thermostat is on, and turned off when the heating thermostat is off.
Example 2) Setting O2 series SEG15 ="2" / Setting O5 series SEG18 ="A": Room temp. ≤ set temp. + f (heating compensation temp.)
- External heater is turned on when the temperature is maintained as 8.1 °F (4.5 °C) for 10 minutes. Room temp. > set temp. + f(heating compensation temp.)
- External heater is turned off when the temperature is maintained as 8.1 °F (4.5 °C) + 1.8 °F (1 °C). (1.8 °F (1 °C) is the Hysteresis for On/Off selection.)

Installation Procedure

Additional information on SEG3, 4, 5, 6, 8, 9

When SEG 3 is set to 1 and the HR-specific auto changeover function is run, the indoor unit operates as shown in the following figure:



The mode change between the Cool and Heat modes is made only when the thermo off state is maintained for the period of time set with SEG9.

Changing the addresses and options individually

When you want to change the value of a specific option, refer to the following table and follow the steps in **Common steps for setting the addresses and options** on page 35.

Option	SEG1		SEG2		SEG3		SEG4		SEG5		SEG6	
Function	Page		Mode		Type of the option to change		Tens position of the option number		Units position of the option number		New value	
Indication and details	Indication	Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details	Indication	Details
	0		D		Option type	0 to F	Tens position value	0 to 9	Units position value	0 to 9	New value	0 to F

Example: Changing the Buzzer control (SEG17) option of the installation options to 1 disuse.

Option	SEG1	SEG2	SEG3	SEG4	SEG5	SEG6
Function	Page	Mode	Type of the option to change	Tens position of the option number	Units position of the option number	New value
Indication	0	D	2	1	7	1

CAUTION

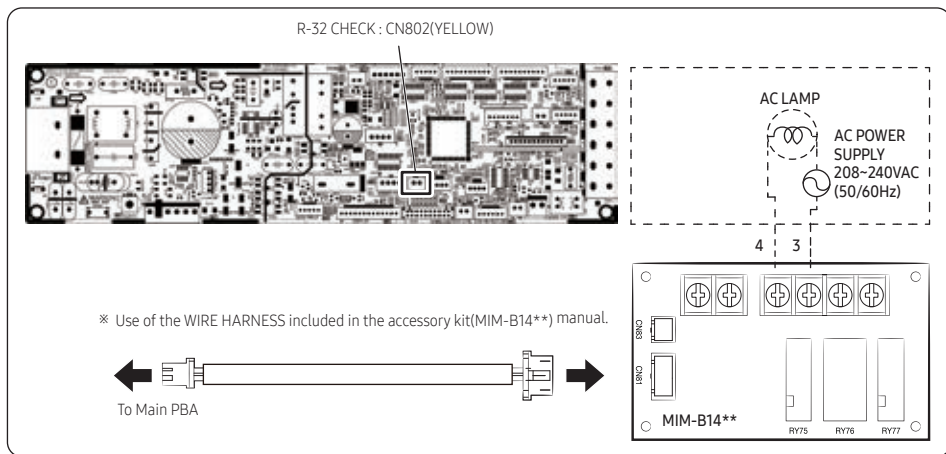
- If your indoor units support both cooling and heating, the mixed operation (two or more indoor units operate in different modes simultaneously) is not available when the indoor units are connected to the same outdoor unit. If you set an indoor unit as the master indoor unit by using the remote control, the outdoor unit automatically operate in the current mode of the master indoor unit.

Installing external outputs

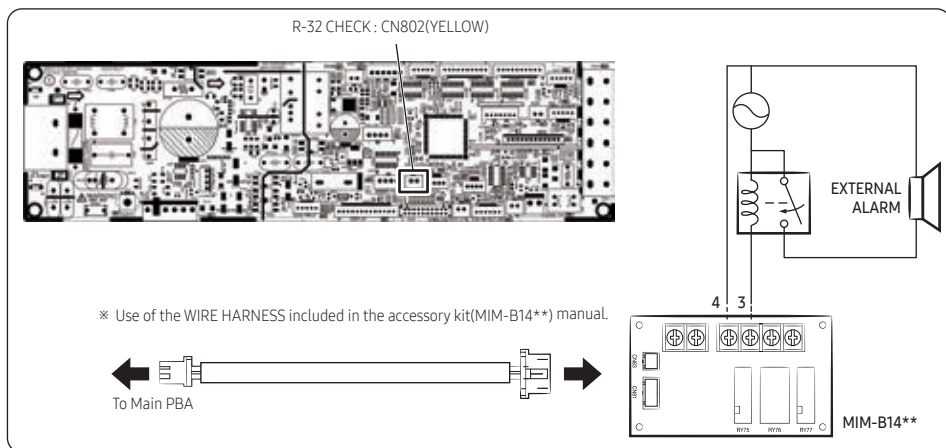
- An external output signal occurs if the R-32 sensor in the indoor unit detects a refrigerant leak, or the sensor has a malfunction or short circuit.
- Based on this signal, safety measures required for the indoor unit, such as ventilation system activation and alarm activation, can be taken.
- MIM-B14** (External Contact Control Module) can be used to link the GAS LEAK output.

Installation Procedure

For controlling AC LAMP (On/Off)



For controlling EXTERNAL ALARM (On/Off)



NOTE

- The MIM-B14xx can be connected to the required load on connectors 3 and 4.
- The load is AC (208-230), AC 2.25Amax
- When an error occurs due to a gas leak or R-32 sensor error, 3 and 4 are in a short state (the relay operates).

Performing final check and trial operation

To complete the installation, perform the following checks and tests to ensure that the air conditioner operates correctly.

- 1 Check the followings.
 - Strength of the installation site
 - Tightness of pipe connection to detect a gas leak
 - Electric wiring connections
 - Heat-resistant insulation of the pipe
 - Drainage
 - Earth conductor connection
 - Correct operation (follow the steps below)

After finishing the installation of the air conditioner, you should explain the following to the user. Refer to appropriate pages in the User's Manual.

- 1 How to start and stop the air conditioner
- 2 How to select the modes and functions
- 3 How to adjust the temperature and fan speed
- 4 How to adjust the airflow direction
- 5 How to set the timers
- 6 How to clean and replace the filters



NOTE

- When you complete the installation successfully, hand over the User's Manual and this Installation Manual to the user for storage in a handy and safe place.

Appendix

Troubleshooting

Detection of errors

- If an error occurs during the operation, an LED flickers and the operation is stopped except the LED.
- If you re-operate the air conditioner, it operates normally at first, then detect an error again.

LED Display on the receiver & display unit

1-way Cassette

Abnormal condition	Error code	Indoor unit display indications				
						
		Ice Blue	Yellow Green			
Error on indoor temperature sensor (Short or Open)	E121	X	X	●	X	X
1. Error on Eva-in sensor (Short or Open)	E122					
2. Error on Eva-out sensor (Short or Open)	E123	●	X	●	X	X
3. Discharge sensor error (Short or Open)	E126					
Indoor fan error	E154	X	X	X	●	X
1. Error on outdoor temperature sensor (Short or Open)	E221					
2. Error on cond sensor	E237	●	X	X	●	X
3. Error on discharge sensor	E251					
Other outdoor unit sensor error that is not on the above list						
1. When there is no communication between the indoor-outdoor units for 2 minutes	E101					
2. Communication error received from the outdoor unit	E102					
3. 3 minute tracking error on outdoor unit	E202					
4. Communication error after tracking due to unmatching number of installed units	E201	X	X	●	●	X
5. Error due to repeated communication address	E108					
6. Communication address not confirmed	E109					
Other outdoor unit communication error that is not on the above list						
Self diagnosis error display						
1. Error due to opened EEV (2nd detection)	E151					
2. Error due to closed EEV (2nd detection)	E152					
3. Eva in sensor is detached	E128					
4. Eva out sensor is detached	E129					
5. Thermal fuse error (Open)	E198					
1. COND mid sensor is detached	E241					
2. Refrigerant leakage (2nd detection)	E554					
3. Abnormally high temperature on Cond (2nd detection)	E450					
4. Low pressure s/w (2nd detection)	E451	X	X	●	●	●
5. Abnormally high temperature on discharged air on outdoor unit (2nd detection)	E416					
6. Indoor operation stop due to unconfirmed error on outdoor unit	E559					
7. Error due to reverse phase detection	E425					

Abnormal condition	Error code	Indoor unit display indications				
						
		Ice Blue	Yellow Green			
8. Comp stop due to freeze detection (6th detection)	E403					
9. High pressure sensor is detached	E301					
10. Low pressure sensor is detached	E306					
11. Outdoor unit compression ratio error	E428					
12. Outdoor sump down_1 prevention control	E413					
13. Compressor down due to low pressure sensor prevention control_1	E410					
14. Simultaneous opening of cooling/heating MCU SOL valve (1st detection)	E180					
15. Simultaneous opening of cooling/heating MCU SOL valve (2nd detection)	E181					
16. Indoor unit R-32 sensor short/open	E116					
17. 1st refrigerant leak detection error	E696					
18. 2nd refrigerant leak detection error (Error-causing indoor unit)	E697					
19. Refrigerant leak sensor failure error	E698					
20. Refrigerant leak sensor replacement notification error	E699					
21. Refrigerant leak sensor lifetime expiration error	E700	X	X	●	●	●
22. 2nd refrigerant leak detection error (Not Error-causing indoor unit)	E797					
23. MCU or SVB unit R-32 sensor short/open	E686					
24. 2nd refrigerant leak detection error (Error-causing MCU or SVB unit)	E687					
25. Refrigerant leak sensor failure error (Error-causing MCU or SVB unit)	E688					
26. Refrigerant leak sensor replacement notification error (Error-causing MCU or SVB unit)	E689					
27. Refrigerant leak sensor lifetime expiration error (Error-causing MCU or SVB unit)	E690					
28. MCU or SVB unit communication address not confirmed	E693					
29. Communication error between wired remote controller and indoor unit	E601					
30. Wired remote control incompatible device connection error	E633					
31. Communication error between wired remote controller and indoor unit	E641					
Other outdoor unit self-diagnosis error that is not on the above list						
Floating Switch (2nd detection)	E153	X	X	X	●	●
EEPROM error	E162	●	●	●	●	●
EEPROM option error	E163	●	●	●	●	●
Error due to incompatible indoor unit	E164	X	X	X	X	●

● : On, ○ : Blinking, X : Off

- If you turn off the air conditioner when the LED is blinking, the LED is also turned off.
- If you re-operate the air conditioner, it operates normally at first, then detect an error again.
- When E108 error occurs, change the address and reset the system.

Ex.) When address of the indoor unit #1 and #2 are set as 5, address of the indoor unit #1 will become 5 and indoor unit #2 will display E108, A002.

Appendix

4-way Cassette

Abnormal condition	Error code	LED Display			
		Operation	Defrost	Timer	Filter
					
Error on indoor temperature sensor (Short or Open)	E121	X		X	X
1. Error on Eva-in sensor (Short or Open)	E122			X	X
2. Error on Eva-out sensor (Short or Open)	E123				
3. Discharge sensor error (Short or Open)	E126				
Indoor fan error	E154	X	X		X
1. Error on outdoor temperature sensor (Short or Open)	E221		X		X
2. Error on cond sensor	E237				
3. Error on discharge sensor	E251				
Other outdoor unit sensor error that is not on the above list					
1. When there is no communication between the indoor-outdoor units for 2 minutes	E101	X			X
2. Communication error received from the outdoor unit	E102				
3. 3 minute tracking error on outdoor unit	E202				
4. Communication error after tracking due to unmatching number of installed units	E201				
5. Error due to repeated communication address	E108				
6. Communication address not confirmed	E109				
Other outdoor unit communication error that is not on the above list					
Self diagnosis error display		X			
1. Error due to opened EEV (2nd detection)	E151				
2. Error due to closed EEV (2nd detection)	E152				
3. Eva in sensor is detached	E128				
4. Eva out sensor is detached	E129				
5. Thermal fuse error (Open)	E198				
1. COND mid sensor is detached	E241	X			
2. Refrigerant leakage (2nd detection)	E554				
3. Abnormally high temperature on Cond (2nd detection)	E450				
4. Low pressure s/w (2nd detection)	E451				
5. Abnormally high temperature on discharged air on outdoor unit (2nd detection)	E416				
6. Indoor operation stop due to unconfirmed error on outdoor unit	E559				
7. Error due to reverse phase detection	E425				
8. Comp stop due to freeze detection (6th detection)	E403				
9. High pressure sensor is detached	E301				

Abnormal condition	Error code	LED Display			
		Operation	Defrost	Timer	Filter
10. Low pressure sensor is detached	E306	X	●	●	●
11. Outdoor unit Compression ratio error	E428				
12. Outdoor sump down_1 prevention control	E413				
13. Compressor down due to low pressure sensor prevention control_1	E410				
14. Simultaneous opening of cooling/heating MCU SOL valve (1st detection)	E180				
15. Simultaneous opening of cooling/heating MCU SOL valve (2nd detection)	E181				
16. Indoor unit R-32 sensor short/open	E116				
17. 1st refrigerant leak detection error	E696				
18. 2nd refrigerant leak detection error (Error-causing indoor unit)	E697				
19. Refrigerant leak sensor failure error	E698				
20. Refrigerant leak sensor replacement notification error	E699				
21. Refrigerant leak sensor lifetime expiration error	E700				
22. 2nd refrigerant leak detection error (Not Error-causing indoor unit)	E797				
23. MCU or SVB unit R-32 sensor short/open	E686				
24. 2nd refrigerant leak detection error (Error-causing MCU or SVB unit)	E687				
25. Refrigerant leak sensor failure error (Error-causing MCU or SVB unit)	E688				
26. Refrigerant leak sensor replacement notification error (Error-causing MCU or SVB unit)	E689				
27. Refrigerant leak sensor lifetime expiration error (Error-causing MCU or SVB unit)	E690				
28. MCU or SVB unit communication address not confirmed	E693				
29. Communication error between wired remote controller and indoor unit	E601				
30. Wired remote control incompatible device connection error	E633				
31. Communication error between wired remote controller and indoor unit	E641				
Other outdoor unit self-diagnosis error that is not on the above list					
Floating Switch (2nd detection)	E153	X	X	●	●
EEPROM error	E162	●	●	●	●
EEPROM option error	E163	●	●	●	●
Error due to incompatible indoor unit	E164	●	●	X	●
MDS (Motion Detecting Sensor) Error		●	X	X	●

● : On, ● : Blinking, X : Off

- If you turn off the air conditioner when the LED is blinking, the LED is also turned off.
- If you re-operate the air conditioner, it operates normally at first, then detect an error again.
- When E108 error occurs, change the address and reset the system.
- Ex.) When address of the indoor unit #1 and #2 are set as 5, address of the indoor unit #1 will become 5 and indoor unit #2 will display E108, A002.

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