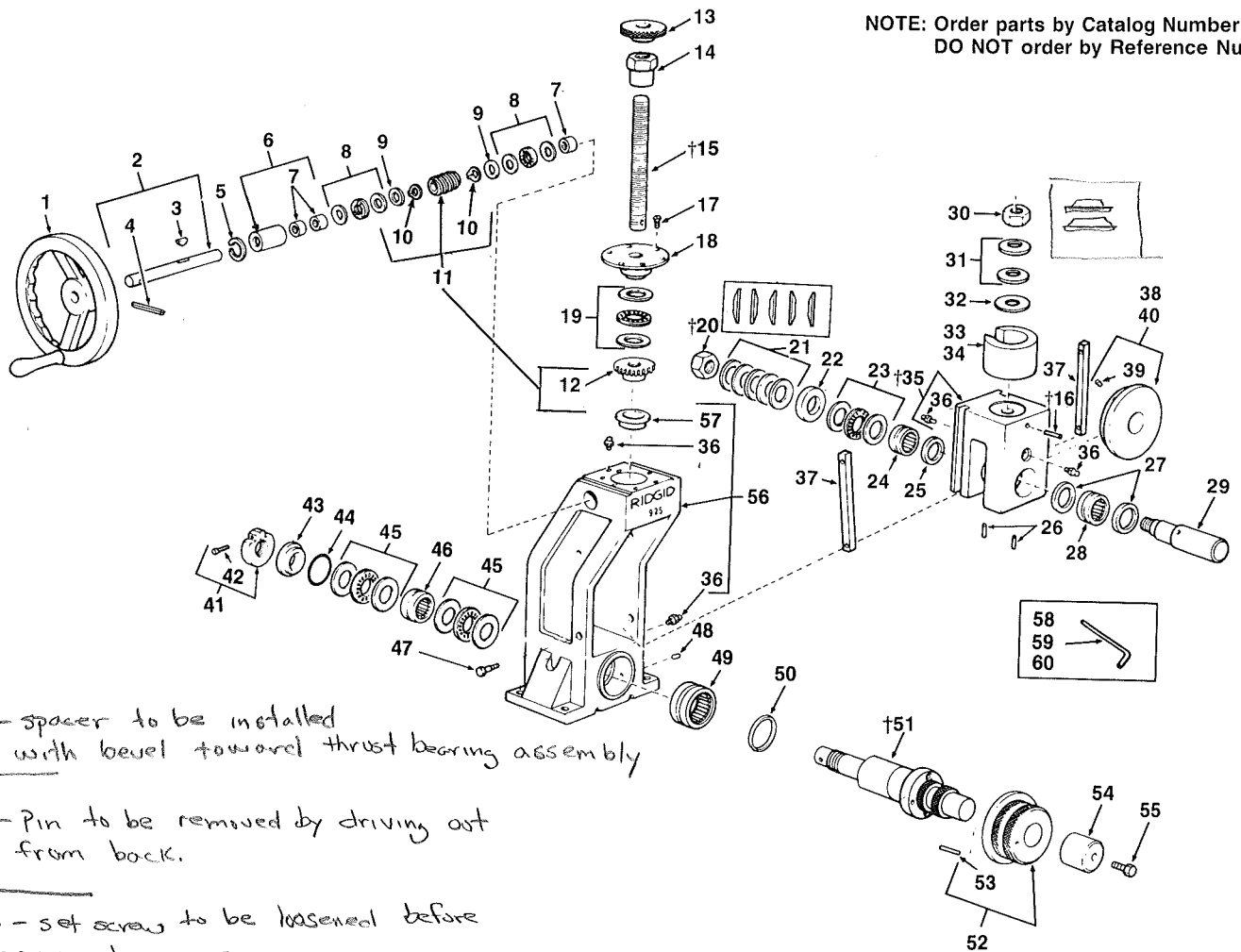




#6 - spacer to be installed
with bevel toward thrust bearing assembly

#16 - Pin to be removed by driving out
from back.

#26 - set screw to be loosened before
removing bearings.

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
1	87555	C-662 Handwheel	24	87710	E-6575 Bearing (1)	44	87615	E-6548 "O" Ring
2	87520	E-6551-X Shaft	25	87695	E-6570 Seal	45	87510	E-6546-X Bearing Assy. (2)
3	44615	E-1512 Key	26	87640	E-6557 Set Screw (2)	46	87610	E-6547 Bearing
4	45210	E-30 Roll Pin	27	87690	E-6569 Seal (2)	47	87720	E-6577 Screw (4)
5	87630	E-6553 Retaining Ring	28	87610	E-6547 Bearing	48	87580	E-6540 Set Screw
6	87525	E-6554-X Spacer	29	87565	D-1198 Upper Roll Shaft	49	87600	E-6544 Bearing
7	87625	E-6552 Bearing (3)	30	87675	E-6565 Nut	50	91000	E-10402** Seal
8	44920	E-2-X Thrust Bearing Assembly (2)	31	87535	E-6566-X Compression Washer Set	†51	92130	B-2175** Drive Shaft (2" - 6")
9	58535	E-492 Washer (2)	32	87680	E-6567 Thrust Washer	52	90250	C-1311-X** Driving Roll (8" - 12")
10	87635	E-6556 Retaining Ring (2)	33	87570	E-6537 Stop 8" - 12"	53	87725	E-6579 Dowel Pin
11	87530	E-6555-X Worm Gear Assy.	34	87575	E-6538 Stop 2" - 6"	54	91010	E-10404** Spacer Reg. for 8" - 12"
12	87665	E-6563 Worm Gear	†35	87480	C-624-X Upper Roll Housing	55	91005	E-10403** Screw Reg. for 8" - 12"
13	87645	E-6558 Lock Nut	36	46860	E-912 Grease Fitting (2)	56	92125	B-2176-X** Lower Housing Assembly
14	87650	E-6559 Stop Nut	37	87715	E-6576 Slide Bar (2)	57	87670	E-6564 Worm Gear Bushing
†15	87490	D-1196-X Feed Screw	38	87495	D-1199-X Grooving Roll (2" - 6")	58	46000	E-452 Hex Key 1/8"
†16	29067	Pin	39	88265	E-10325 Set Screw (4)	59	46030	E-454 Hex Key 3/16"
17	87655	E-6560 Screw (6)	40	87500	D-1200-X Grooving Roll (8" - 12")	60	46015	E-453 Hex Key 3/32"
18	87560	D-1197 Bearing Cap	41	87515	E-6550-X Lock Nut			
19	87510	E-6546-X Bearing	42	83685	E-798 Screw			
20	87700	E-6571* Lock Nut	43	87605	E-6545 Spacer			
21	87545	E-6574-X Spring Disc Set (5)						
22	87660	E-6562 Thrust Washer						
23	87540	E-6572-X Bearing Assy.						

(For 925 Type II Parts — Reference 925 Type III and Kit-I)

†See Service Notes