



RGTS

Parts List
21-November-2015



*This parts list is current as of the above revision date.
See <http://www.rheempartslists.net/92-42800-RGTS.pdf> for the current revision.*

90% Gas Furnaces

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MODEL NUMBER EXPLANATION

R	G	T	S	-	0	7	E	M	A	E	S
1	2	3	4			5		6	7	8	9

(1) TRADEBRAND IDENTIFICATION

(2) MODEL
G = Gas Furnace

(3) TYPE
L = Downflow Condensing

(4) DESIGN SERIES

(5) HEATING INPUT DESIGNATION

04 = 45,000 BTU/HR
06 = 60,000 BTU/HR
07 = 75,000 BTU/HR
09 = 90,000 BTU/HR
10 = 105,000 BTU/HR
12 = 120,000 BTU/HR

E = Electric Ignition
N = Electric Ignition NOx

(6) BLOWER DESIGNATION

M = 11 x 7
R = 11 x 10
Y = 12 x 7
Z = 12 x 11

(7) VARIATIONS
A = Standard
B = Wide Cabinet

(8) AIRFLOW
E = 1100 - 1300 (3R)
G = 1500 - 1700 (4R)
J = 1900 - 2100 (5R)

(9) FUEL DESIGNATION
S = Natural Gas - CSA - United States / Canada

SERIAL NUMBER EXPLANATION

G	Y	5	D	3	0	7	F	3	1	0	9	9	9	9	9
1	2	3	4	5	6	7	8	9	10						

(1) GAS CODE

(2) LIMIT CONTROL

(3) BLOWER

(4) HEATING ELEMENT

(5) SPECIAL AREA REQUIREMENT

(6) MOTOR HORSEPOWER

(7) PLANT
F = Fort Smith, AR

(8) WEEK

(9) YEAR

(10) PRODUCTION NUMBER

No.	Notes	MODEL HEATING CAPACITY BLOWER DESIGNATION VARIATION AIRFLOW	RGTS- 04 M A E	RGTS- 06 M A E	RGTS- 07 M A E	RGTS- 07 Y B G
PANELS, SHEET METAL, MISCELLANEOUS						
1		Blower/Filter Door (Neutra Green)	AS-67890-01	AS-67890-01	AS-67890-01	AS-67891-01
1		Blower/Filter Door (Granite/Steel Gray)	AS-67890-14	AS-67890-14	AS-67890-14	AS-67891-14
2		Burner Compartment Door (Neutra Green)	AS-61866-01	AS-61866-01	AS-61866-01	AS-61867-01
2		Burner Compartment Door (Granite/Steel Gray)	AS-61866-11	AS-61866-11	AS-61866-11	AS-61867-11
		Sight Glass	68-21893-03	68-21893-03	68-21893-03	68-21893-03
3		Induced Draft Blower w/Gasket	See Electrical Group			
4		Gasket - Induced Draft Blower	See Electrical Group			
5		Connector/Transition	68-24047-10	68-24047-10	68-24047-10	68-24047-11
6		Clear Vinyl Tube (Connector/Transition - Trap)	68-24131-01	68-24131-01	68-24131-01	68-24131-01
7		Trap / Elbow Assembly	68-24048-01	68-24048-01	68-24048-01	68-24048-01
8		Water Trap Mount Bracket	AE-61841-01	AE-61841-01	AE-61841-01	AE-61841-01
9		Hose Clamps (4)	64-22043-01	64-22043-01	64-22043-01	64-22043-01
10		Drain Elbow	79-102882-01	79-102882-01	79-102882-01	79-102882-01
15		Burner Components	See Heat Exchanger Group			
16		Rollout Switch Bracket. (On Center Panel)	AE-61600-02	AE-61600-02	AE-61600-02	AE-61600-02
17		Limit - Manual Reset (Burner Compartment)	See Electrical Group			
18		Limit - Main Limit (Heat Exchanger Panel)	See Electrical Group			
		Wire Harnesses	See Electrical Group			
19		Heat Exchanger	See Heat Exchanger Group			
20		Baffle	See Heat Exchanger Group			
21		Rear Baffle	See Heat Exchanger Group			
22		Baffle	See Heat Exchanger Group			
23		Heat Exchanger Bracket	See Heat Exchanger Group			
24		Heat Exchanger Bracket	See Heat Exchanger Group			
25		Silicone Tubing - Pressure Switch	AE-61737-27	AE-61737-27	AE-61737-27	AE-61737-27
26		Pressure Switch	See Electrical Group			
27		Grommet	56-22114-06	56-22114-06	56-22114-06	56-22114-06
28		Door Angle	AS-67847-01	AS-67847-01	AS-67847-01	AS-67847-02
29		Button Plug (2)	45-22980-08	45-22980-08	45-22980-08	45-22980-08
30		Outlet Pipe Gasket	68-24022-02	68-24022-02	68-24022-02	68-24022-02
31		Outlet Pipe Assembly	68-24150-01	68-24150-01	68-24150-01	68-24150-01
32	3	Jacket (See Note 3)	N/A	N/A	N/A	N/A
33		Top Plate	AE-67805-02	AE-67805-02	AE-67805-02	AE-67805-03
		Gasket - Top Plate	68-102279-01	68-102279-01	68-102279-01	68-102279-02
A		Gasket - Base Pan	AE-61871-01	AE-61871-01	AE-61871-01	AE-61871-02
34		Inlet Air Chase Assembly	AS-67848-01	AS-67848-01	AS-67848-01	AS-67848-01
35		Inlet Air Chase Gasket	68-24022-01	68-24022-01	68-24022-01	68-24022-01
36		Grommet - 1 5/8 in.	56-22114-01	56-22114-01	56-22114-01	56-22114-01
36		Grommet - 2 in.	56-22114-06	56-22114-06	56-22114-06	56-22114-06
37		Junction Box Cover	AE-61476-02	AE-61476-02	AE-61476-02	AE-61476-02
38		Junction Box	AE-67825-01	AE-67825-01	AE-67825-01	AE-67825-01
39		Door Switch - Push Button	See Electrical Group			
49		Transformer w/Fuse	See Electrical Group			
		Touch-up Paint - Platinum (Aerosol)	523012	523012	523012	523012
		Touch-up Paint - Platinum (Paint Pens)	523013	523013	523013	523013
		Touch-up Paint - Green (Aerosol)	52-18662-48	52-18662-48	52-18662-48	52-18662-48
		Touch-up Paint - Green (Paint Pens)	523010	523010	523010	523010
		Touch-up Paint - Granite/Steel Gray (Aerosol)	PD523018	PD523018	PD523018	PD523018
		Touch-up Paint - Granite/Steel Gray (Paint Pens)	PD523019	PD523019	PD523019	PD523019

No.	Notes	MODEL HEATING CAPACITY BLOWER DESIGNATION VARIATION AIRFLOW	RGTS- 04 M A E	RGTS- 06 M A E	RGTS- 07 M A E	RGTS- 07 Y B G
HORIZONTAL INSTALLATION PARTS						
9		Hose Clamps (4)	64-22043-01	64-22043-01	64-22043-01	64-22043-01
10a		Drain Elbow	79-102882-01	79-102882-01	79-102882-01	79-102882-01
11		Elbow (Connector/Transition to Trap Assembly)	68-24121-01	68-24121-01	68-24121-01	68-24121-01
12		Trap Assembly	68-24120-02	68-24120-02	68-24120-02	68-24120-02
13		Trap Gasket	68-24123-01	68-24123-01	68-24123-01	68-24123-01
14		Hole Plugs (2)	45-24125-01	45-24125-01	45-24125-01	45-24125-01

No.	Notes	MODEL HEATING CAPACITY BLOWER DESIGNATION VARIATION AIRFLOW	RGTS- 09 Z A G	RGTS- 09 Z A J	RGTS- 10 Z A J	RGTS- 12 R A J
PANELS, SHEET METAL, MISCELLANEOUS						
1		Blower/Filter Door (Neutra Green)	AS-67891-01	AS-67891-01	AS-67891-01	AS-67892-01
1		Blower/Filter Door (Granite/Steel Gray)	AS-67891-14	AS-67891-14	AS-67891-14	AS-67892-14
2		Burner Compartment Door (Neutra Green)	AS-61867-01	AS-61867-01	AS-61867-01	AS-61867-01
2		Burner Compartment Door (Granite/Steel Gray)	AS-61867-11	AS-61867-11	AS-61867-11	AS-61868-11
		Sight Glass	68-21893-03	68-21893-03	68-21893-03	68-21893-03
3		Induced Draft Blower w/Gasket	See Electrical Group			
4		Gasket - Induced Draft Blower	See Electrical Group			
5		Connector/Transition	68-24047-11	68-24047-11	68-24047-11	68-24047-12
6		Clear Vinyl Tube (Connector/Transition - Trap)	68-24131-01	68-24131-01	68-24131-01	68-24131-01
7		Trap / Elbow Assembly	68-24048-01	68-24048-01	68-24048-01	68-24048-01
8		Water Trap Mount Bracket	AE-61841-01	AE-61841-01	AE-61841-01	AE-61841-01
9		Hose Clamps (4)	64-22043-01	64-22043-01	64-22043-01	64-22043-01
10		Drain Elbow	79-102882-01	79-102882-01	79-102882-01	79-102882-01
15		Burner Components	See Heat Exchanger Group			
16		Rollout Switch Bracket. (On Center Panel)	AE-61600-02	AE-61600-02	AE-61600-02	AE-61600-02
17		Limit - Manual Reset (Burner Compartment)	See Electrical Group			
18		Limit - Main Limit (Heat Exchanger Panel)	See Electrical Group			
		Wire Harnesses	See Electrical Group			
19		Heat Exchanger	See Heat Exchanger Group			
20		Baffle	See Heat Exchanger Group			
21		Rear Baffle	See Heat Exchanger Group			
22		Baffle	See Heat Exchanger Group			
23		Heat Exchanger Bracket	See Heat Exchanger Group			
24		Heat Exchanger Bracket	See Heat Exchanger Group			
25		Silicone Tubing - Pressure Switch	AE-61737-27	AE-61737-27	AE-61737-27	AE-61737-27
26		Pressure Switch	See Electrical Group			
27		Grommet	56-22114-06	56-22114-06	56-22114-06	56-22114-06
28		Door Angle	AS-67847-02	AS-67847-02	AS-67847-02	AS-67847-03
29		Button Plug (2)	45-22980-08	45-22980-08	45-22980-08	45-22980-08
30		Outlet Pipe Gasket	68-24022-02	68-24022-02	68-24022-02	68-24022-02
31		Outlet Pipe Assembly	68-24150-01	68-24150-01	68-24150-01	68-24150-02
32	3	Jacket (See Note 3)	N/A	N/A	N/A	N/A
33		Top Plate	AE-67805-03	AE-67805-03	AE-67805-03	AE-67805-04
		Gasket - Top Plate	68-102279-02	68-102279-02	68-102279-02	68-102279-03
A		Gasket - Base Pan	AE-61871-02	AE-61871-02	AE-61871-02	AE-61871-03
34		Inlet Air Chase Assembly	AS-67848-01	AS-67848-01	AS-67848-01	AS-67848-01
35		Inlet Air Chase Gasket	68-24022-01	68-24022-01	68-24022-01	68-24022-01
36		Grommet - 1 5/8 in.	56-22114-01	56-22114-01	56-22114-01	56-22114-01
36		Grommet - 2 in.	56-22114-06	56-22114-06	56-22114-06	56-22114-06
37		Junction Box Cover	AE-61476-02	AE-61476-02	AE-61476-02	AE-61476-02
38		Junction Box	AE-67825-01	AE-67825-01	AE-67825-01	AE-67825-01
39		Door Switch - Push Button	See Electrical Group			
49		Transformer w/Fuse	See Electrical Group			
		Touch-up Paint - Platinum (Aerosol)	523012	523012	523012	523012
		Touch-up Paint - Platinum (Paint Pens)	523013	523013	523013	523013
		Touch-up Paint - Green (Aerosol)	52-18662-48	52-18662-48	52-18662-48	52-18662-48
		Touch-up Paint - Green (Paint Pens)	523010	523010	523010	523010
		Touch-up Paint - Granite/Steel Gray (Aerosol)	PD523018	PD523018	PD523018	PD523018
		Touch-up Paint - Granite/Steel Gray (Paint Pens)	PD523019	PD523019	PD523019	PD523019

No.	Notes	MODEL HEATING CAPACITY BLOWER DESIGNATION VARIATION AIRFLOW	RGTS- 09 Z A G	RGTS- 09 Z A J	RGTS- 10 Z A J	RGTS- 12 R A J
HORIZONTAL INSTALLATION PARTS						
9		Hose Clamps (4)	64-22043-01	64-22043-01	64-22043-01	64-22043-01
10a		Drain Elbow	79-102882-01	79-102882-01	79-102882-01	79-102882-01
11		Elbow (Connector/Transition to Trap Assembly)	68-24121-01	68-24121-01	68-24121-01	68-24121-01
12		Trap Assembly	68-24120-02	68-24120-02	68-24120-02	68-24120-02
13		Trap Gasket	68-24123-01	68-24123-01	68-24123-01	68-24123-01
14		Hole Plugs (2)	45-24125-01	45-24125-01	45-24125-01	45-24125-01

No.	Notes	MODEL HEATING CAPACITY BLOWER DESIGNATION VARIATION AIRFLOW	RGTS- ALL ALL ALL ALL
PARTS BAG			
		Complete Parts Bag	AS-100717-03
		1/2 in. PVC Pipe - 4 in.	68-22024-04
		1/2 in. Tee	68-21980-02
		PVC Vane (2-13/32 in. x 1 in.)	68-23473-01
		PVC Wind Vane (2-7/8 in. x 1 in.)	68-24049-01
	4	Drain Tube - 6 3/4 in. - See Note 4	68-24026-04
		Elbow	68-24121-01
9		Hose Clamp - 5/8 in. (2)	64-22043-01
12		Trap Assembly	68-24120-02
13		Trap Gasket	68-24123-01
14		Hole Plug (2)	45-24125-01
		Button Plug with Recessed Type Head (2 in. hole)	45-22980-08
		Vinyl Grommet - 1-5/8 in. hole (for 7/8 in. OD Pipe)	56-22114-01
		Nylon Plug - 7/8 in. (2)	45-22926-01
		Nylon Plug - 1-1/8 in.	45-22926-02
		Pipe - 24 in.	68-24085-01
		Screw - #6-20 x 1/2	63-22153-04
		PVC Vane (3-1/2 in. x 1-3/8 in.)	68-103677-01

No.	Notes	MODEL HEATING CAPACITY BLOWER DESIGNATION VARIATION AIRFLOW	RGTS- ALL ALL ALL ALL
FIELD REPLACEMENT KITS			
		Kit - Converting To Left Drain For Downflow Models	RXGY-H01
		Kit - Field Replacement For Drain Hoses (Downflow and Horizontal 90 Plus)	RXGY-H02

No.	Notes	MODEL HEATING CAPACITY BLOWER DESIGNATION VARIATION AIRFLOW	RGTS- 04 M A E	RGTS- 06 M A E	RGTS- 07 M A E	RGTS- 07 Y B G
ELECTRICAL GROUP						
3	Stk	Induced Draft Blower w/Gasket	70-24033-01	70-24033-01	70-24033-01	70-24033-01
4		Gasket - Induced Draft Blower	68-24016-01	68-24016-01	68-24016-01	68-24016-01
17	Stk, 2	Limit - Manual Reset (Heat Exchanger Panel) - See Note 2	47-22861-04	47-22861-04	47-22861-04	47-22861-04
18	Stk	Limit - Main Limit (Heat Exchanger Panel)	47-25350-09	47-25350-07	47-25350-01	47-25350-09
26	Stk	Pressure Switch	42-101956-01	42-101956-04	42-101956-01	42-101956-01
26	Stk	Pressure Switch (Option 278)	42-101956-03	42-101956-03	42-101956-06	42-101956-06
39		Door Switch - Push Button	42-22692-09	42-22692-09	42-22692-09	42-22692-09
40		Wire Harness - 4 pin to 3 terminals (2 eyelet/1 straight) and 1 strip wire, 4 wires	45-24371-41	45-24371-41	45-24371-41	45-24371-41
41		Wire Harness - 9 pin to 9 pin and 4 pin, 8 wires	45-24371-28	45-24371-28	45-24371-28	45-24371-28
42		Wire Harness - 6 pin to 2 pin and 3 flag terminals, 4 wires off 6 pin	45-24371-29	45-24371-29	45-24371-29	45-24371-29
43		Wire Harness - Twist-Lock: 9 pin to eight terminals and 6 pin to 4 pin, 12 wires	45-24393-02	45-24393-02	45-24393-02	45-24393-02
49	Stk	Transformer	46-24124-03	46-24124-03	46-24124-03	46-24124-03
51		Integrated Furnace Control Board (IFC)	See Gas Controls			
52		Capacitor - Induced Draft Blower	43-20847-43	43-20847-43	43-20847-43	43-20847-43
54	Stk	Limit - Heat Assisted (Blower Housing)	47-22860-02	47-22860-02	47-22860-01	47-22860-02
58	Stk	Limit - Manual Reset (Burner Compartment)	47-22861-02 (1)	47-22861-02 (1)	47-22861-02 (2)	47-22861-02 (2)

No.	Notes	MODEL HEATING CAPACITY BLOWER DESIGNATION VARIATION AIRFLOW	RGTS- 09 Z A G	RGTS- 09 Z A J	RGTS- 10 Z A J	RGTS- 12 R A J
ELECTRICAL GROUP						
3	Stk	Induced Draft Blower w/Gasket	70-24033-01	70-24033-01	70-24033-01	70-24033-01
4		Gasket - Induced Draft Blower	68-24016-01	68-24016-01	68-24016-01	68-24016-01
17	Stk, 2	Limit - Manual Reset (Heat Exchanger Panel) - See Note 2	47-22861-04	47-22861-04	47-22861-04	47-22861-04
18	Stk	Limit - Main Limit (Heat Exchanger Panel)	47-25350-10	47-25350-10	47-25350-06	47-25350-06
26	Stk	Pressure Switch	42-101956-04	42-101956-04	42-101956-03	42-101956-02
26	Stk	Pressure Switch (Option 278)	42-101956-03	N/A	42-101956-07	42-101956-05
39		Door Switch - Push Button	42-22692-09	42-22692-09	42-22692-09	42-22692-09
40		Wire Harness - 4 pin to 3 terminals (2 eyelet/1 straight) and 1 strip wire, 4 wires	45-24371-41	45-24371-41	45-24371-41	45-24371-41
41		Wire Harness - 9 pin to 9 pin and 4 pin, 8 wires	45-24371-28	45-24371-28	45-24371-28	45-24371-28
42		Wire Harness - 6 pin to 2 pin and 3 flag terminals, 4 wires off 6 pin	45-24371-29	45-24371-29	45-24371-29	45-24371-29
43		Wire Harness - Twist-Lock: 9 pin to eight terminals and 6 pin to 4 pin, 12 wires	45-24393-02	45-24393-02	45-24393-02	45-24393-02
49	Stk	Transformer	46-24124-03	46-24124-03	46-24124-03	46-24124-03
51		Integrated Furnace Control Board (IFC)	See Gas Controls			
52		Capacitor - Induced Draft Blower	43-20847-43	43-20847-43	43-20847-43	43-20847-43
54	Stk	Limit - Heat Assisted (Blower Housing)	47-22860-02	47-22860-02	47-22860-05	47-22860-03
58	Stk	Limit - Manual Reset (Burner Compartment)	47-22861-02 (2)	47-22861-02 (2)	47-22861-02 (2)	47-22861-02 (2)

No.	Notes	MODEL HEATING CAPACITY BLOWER DESIGNATION VARIATION AIRFLOW	RGTS- 04 M A E	RGTS- 06 M A E	RGTS- 07 M A E	RGTS- 07 Y B G
BLOWER GROUP						
44	Stk	Blower Assembly (Includes items 45-48 and 53)	AS-61697-38	AS-61697-93	AS-61697-93	AS-61697-95
45		Motor Mount Leg (4)	AE-61698-02	AE-61698-02	AE-61698-02	AE-61698-02
46	Stk	Blower Motor	51-24042-01	51-24144-01	51-24144-01	51-24146-01
47		Blower Housing	AS-61674-14	AS-61674-14	AS-61674-14	AS-61674-14
48	Stk	Blower Wheel	70-22688-01	70-22688-01	70-22688-01	70-24119-01
50		Control Mounting Plate	AE-67877-01	AE-67877-01	AE-67877-01	AE-67877-01
51		Integrated Furnace Control Board (IFC)	See Gas Controls			
52		Capacitor - Induced Draft Blower	See Electrical Group			
53	Stk	Capacitor - Blower Motor	43-101666-42	43-101666-42	43-101666-42	43-101666-43
54		Limit - Heat Assisted (Blower Housing)	See Electrical Group			

No.	Notes	MODEL HEATING CAPACITY BLOWER DESIGNATION VARIATION AIRFLOW	RGTS- 09 Z A G	RGTS- 09 Z A J	RGTS- 10 Z A J	RGTS- 12 R A J
BLOWER GROUP						
44	Stk	Blower Assembly (Includes items 45-48 and 53)	AS-61697-96	AS-61697-97	AS-61697-97	AS-61697-99
45		Motor Mount Leg (4)	AE-61698-02	AE-61698-02	AE-61698-02	AE-61698-02
46	Stk	Blower Motor	51-24145-01	51-24146-01	51-24146-01	51-24146-01
47		Blower Housing	AS-61674-15	AS-61674-15	AS-61674-15	AS-61674-16
48	Stk	Blower Wheel	70-24041-01	70-24041-01	70-24041-01	70-20602-01
50		Control Mounting Plate	AE-67877-01	AE-67877-01	AE-67877-01	AE-67877-01
51		Integrated Furnace Control Board (IFC)	See Gas Controls			
52		Capacitor - Induced Draft Blower	See Electrical Group			
53	Stk	Capacitor - Blower Motor	43-101666-43	43-101666-43	43-101666-43	43-101666-43
54		Limit - Heat Assisted (Blower Housing)	See Electrical Group			

No.	Notes	MODEL HEATING CAPACITY BLOWER DESIGNATION VARIATION AIRFLOW	RGTS- 04 M A E	RGTS- 06 M A E	RGTS- 07 M A E	RGTS- 07 Y B G
HEAT EXCHANGER, BURNER / MANIFOLD GROUP						
17	Stk	Limit - Manual Reset (Burner Compartment)	See Electrical Group			
18	Stk	Limit - Main Limit (Heat Exchanger Panel)	See Electrical Group			
19	Stk	Heat Exchanger	AS-67818-22	AS-67818-23	AS-67818-24	AS-67818-26
20		Baffle	AE-61876-01	AE-61875-01	AE-61875-01	AE-61876-01
21		Rear Baffle	AE-61878-01	AE-61878-01	AE-61878-01	AE-61878-02
22		Baffle	AE-61876-02	AE-61875-02	AE-61875-02	AE-61876-02
		Blower Shelf Baffle	N/A	N/A	N/A	AE-67845-01
23		Heat Exchanger Bracket	AE-67846-02	AE-67846-02	AE-67846-02	AE-67846-02
24		Heat Exchanger Bracket	AE-61959-01	AE-61959-01	AE-61959-01	AE-61959-01
15		Burner Components (items 55-59):				
55	Stk	Burner Assembly	AS-61984-03	AS-61984-04	AS-61984-05	AS-61984-05
56		Burner Support Bracket (2)	AE-61808-01	AE-61808-01	AE-61808-01	AE-61808-01
57		Burner Support	AE-61809-11	AE-61809-12	AE-61809-13	AE-61809-13
58	Stk	Limit - Manual Reset (Burner Compartment)	See Electrical Group			
59	Stk	Manifold (w/o Orifices)	81-24396-01	81-24396-02	81-24396-03	81-24396-03
60		Burner Orifice - Natural Gas	See Orifice Selection Chart			
60		Burner Orifice - LP	See Orifice Selection Chart			
		Number of Orifices	(3)	(4)	(5)	(5)

No.	Notes	MODEL HEATING CAPACITY BLOWER DESIGNATION VARIATION AIRFLOW	RGTS- 09 Z A G	RGTS- 09 Z A J	RGTS- 10 Z A J	RGTS- 12 R A J
HEAT EXCHANGER, BURNER / MANIFOLD GROUP						
17	Stk	Limit - Manual Reset (Burner Compartment)	See Electrical Group			
18	Stk	Limit - Main Limit (Heat Exchanger Panel)	See Electrical Group			
19	Stk	Heat Exchanger	AS-67818-25	AS-67818-25	AS-67818-27	AS-67818-28
20		Baffle	AE-61875-01	AE-61875-01	AE-61875-01	AE-61875-01
21		Rear Baffle	AE-61878-02	AE-61878-02	AE-61878-02	AE-61878-03
22		Baffle	AE-61875-02	AE-61875-02	AE-61875-02	AE-61875-02
		Blower Shelf Baffle	N/A	N/A	N/A	AE-67845-01
23		Heat Exchanger Bracket	AE-67846-02	AE-67846-02	AE-67846-02	AE-67846-02
24		Heat Exchanger Bracket	AE-61959-01	AE-61959-01	AE-61959-01	AE-61959-01
15		Burner Components (items 55-59):				
55	Stk	Burner Assembly	AS-61984-06	AS-61984-06	AS-61984-07	AS-61984-08
56		Burner Support Bracket (2)	AE-61808-01	AE-61808-01	AE-61808-01	AE-61808-01
57		Burner Support	AE-61809-14	AE-61809-14	AE-61809-15	AE-61809-16
58	Stk	Limit - Manual Reset (Burner Compartment)	See Electrical Group			
59	Stk	Manifold (w/o Orifices)	81-24396-04	81-24396-04	81-24396-05	81-24396-06
60		Burner Orifice - Natural Gas	See Orifice Selection Chart			
60		Burner Orifice - LP	See Orifice Selection Chart			
		Number of Orifices	(6)	(6)	(7)	(8)

No.	Notes	MODEL GAS CODE	RGTS GY	RGTS EJ	RGTS EL
GAS CONTROLS					
51	Stk	Integrated Furnace Control Board (IFC)	62-25338-01	62-24140-04	62-24140-04
61	Stk	Gas Valve - Natural Gas	60-100394-03	60-22866-01	60-23490-01
61	Stk,1	Gas Valve - LP	See Note 1	See Note 1	See Note 1
63	Stk	Ignitor	62-24141-04	62-24141-04	62-24141-04
64		Ignitor Bracket	AE-61885-02	AE-61885-02	AE-61885-02
65	Stk	Flame Sensor	62-23543-01	62-23543-01	62-23543-01
	Stk	LP Conversion Kit	FP-02	FP-02	FP-02

90% GAS FURNACE - ORIFICE SELECTION CHART - NATURAL GAS

CAUTION: Selection of the correct Natural Gas Orifice requires the following information for the specific installation:

1) Altitude in of the installation (ft.).

2) Average energy content of the Natural Gas fuel from the local supplier (BTU/cu. ft.).

For detailed information and instructions for Orifice selection, see the Gas Furnace LP Conversion Kit Index 92-21519-59 and the latest edition of the National Fuel Gas Code Handbook, or the National Standard of Canada, Natural Gas and Propane Installation Code, CAN B149.1.

CAUTION: This information is provided for replacement purposes only. Conversion for operation at High Altitude must be done using the kit specified on the product specification sheet for the unit.

NOTE: This Orifice sizing chart is based on 15,000 BTU/HR per burner.

NOTE: Factory installed orifices are calculated and sized based on a Natural Gas heating value of 1075 BTU/cu. ft. and an elevation of 0 - 2000 ft.

Energy Value (BTU/cu. ft.)	Elevation (ft.)							
	0 - 1999	2000 - 2999	3000 - 3999	4000 - 4999	5000 - 5999	6000 - 6999	7000 - 7999	8000 - 8999
850	62-22175-47	62-22175-48	62-22175-48	62-22175-49	62-22175-49	62-22175-49	62-22175-50	62-22175-50
900	62-22175-48	62-22175-49	62-22175-49	62-22175-49	62-22175-50	62-22175-50	62-22175-50	62-22175-51
975	62-22175-49	62-22175-50	62-22175-50	62-22175-50	62-22175-51	62-22175-51	62-22175-51	62-22175-52
1075	62-22175-50	62-22175-51	62-22175-51	62-22175-51	62-22175-51	62-22175-52	62-22175-52	62-22175-52
1170	62-22175-51	62-22175-51	62-22175-52	62-22175-52	62-22175-52	62-22175-53	62-22175-53	62-22175-53

90% GAS FURNACE - ORIFICE SELECTION CHART - LP

CAUTION: Selection of the correct LP Orifice requires the altitude of the specific installation (ft.).

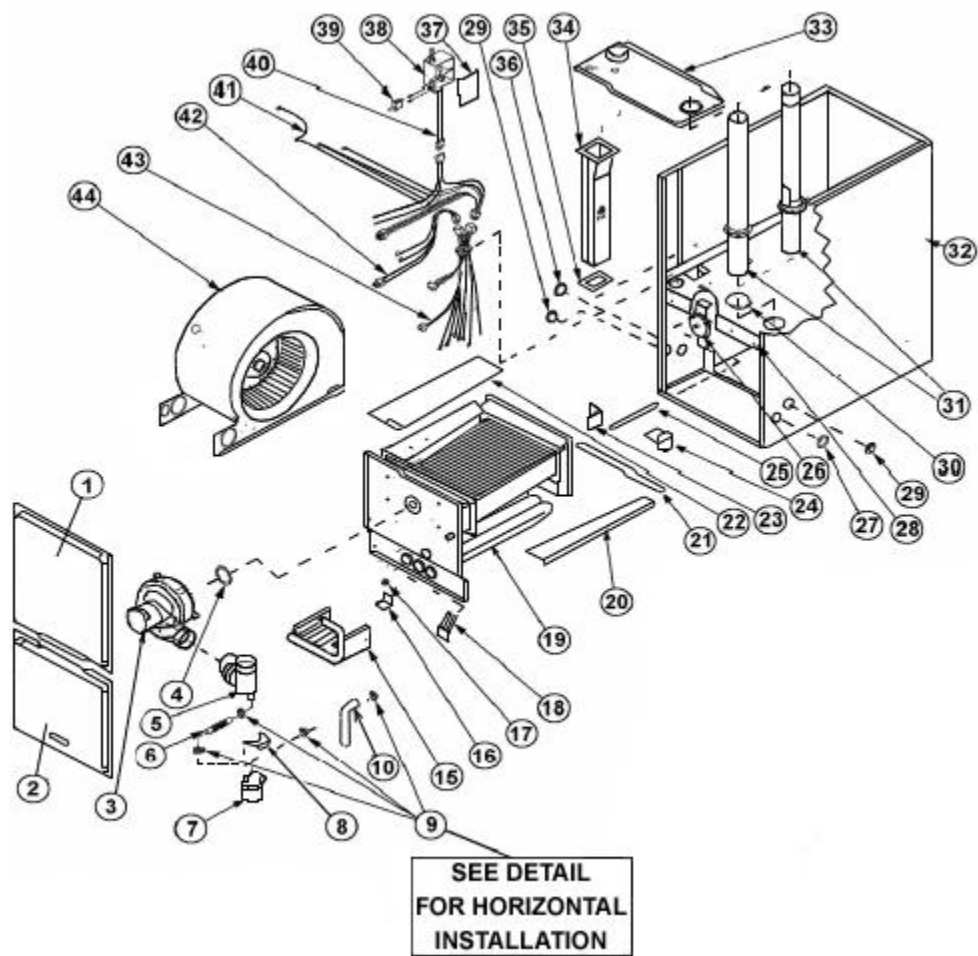
For detailed information and instructions for Orifice selection, see the Gas Furnace LP Conversion Kit Index 92-21519-59 and the latest edition of the National Fuel Gas Code Handbook (NFG), or the National Standard of Canada, Natural Gas and Propane Installation Code, CAN B149.1.

CAUTION: This information is provided for replacement purposes only. Conversion to LP or for operation at High Altitude should be done using the kit(s) specified on the product specification sheet for the unit.

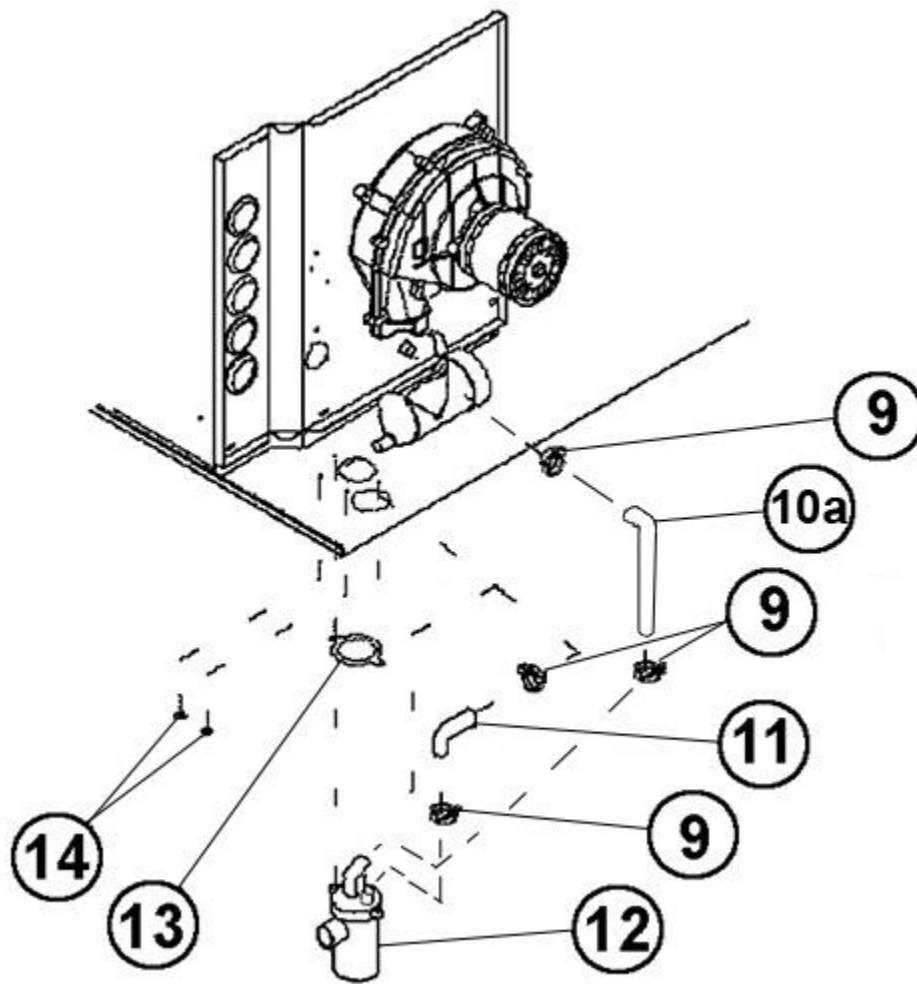
NOTE: This Orifice sizing chart is based on 15,000 BTU/HR per burner. Also, the chart is developed using the specified pressure setting of 10 in. water column instead of the 11.0 in water column used by the NFG and CANB149.1.

NOTE: Orifices supplied in the LP Conversion Kit are calculated and sized based on an altitude of 0 - 2000 ft.

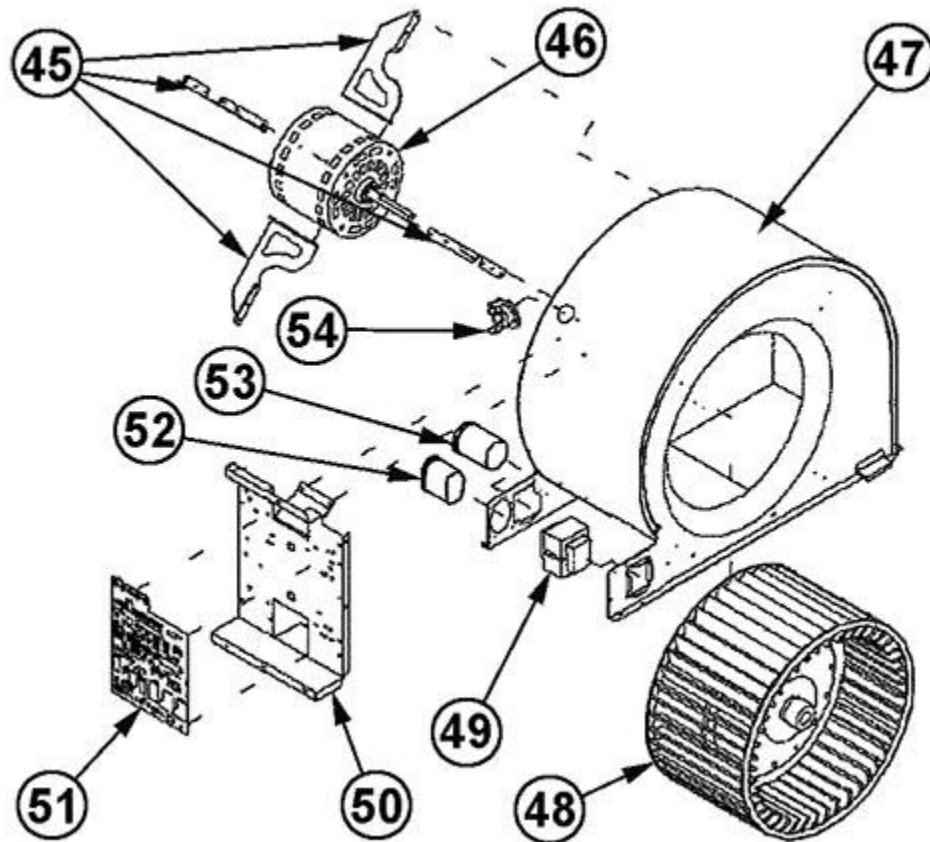
Elevation (ft.)	Orifice							
0 to 2000 ft.	62-22175-91							
2001 to 3000	62-22175-91							
3001 to 4000	62-22175-90							
4001 to 5000	62-22175-58							
5001 to 6000	62-22175-59							
6001 to 7000	62-22175-60							
7001 to 8000	62-22175-62							
8001 to 9000	62-22175-63							
9001 to 1000	62-22175-64							



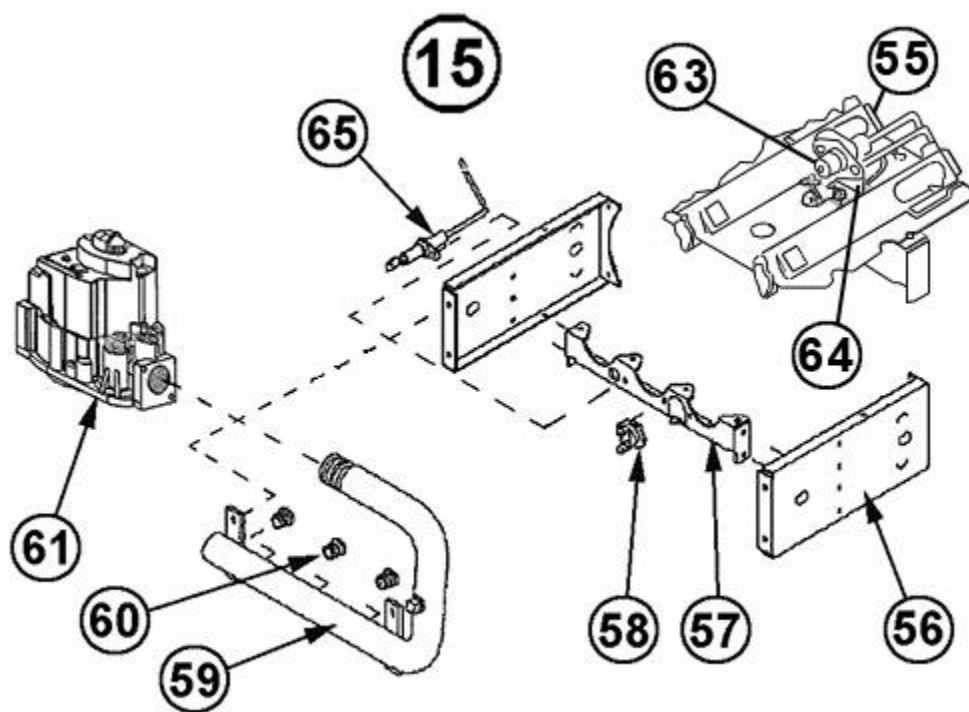
Exploded View



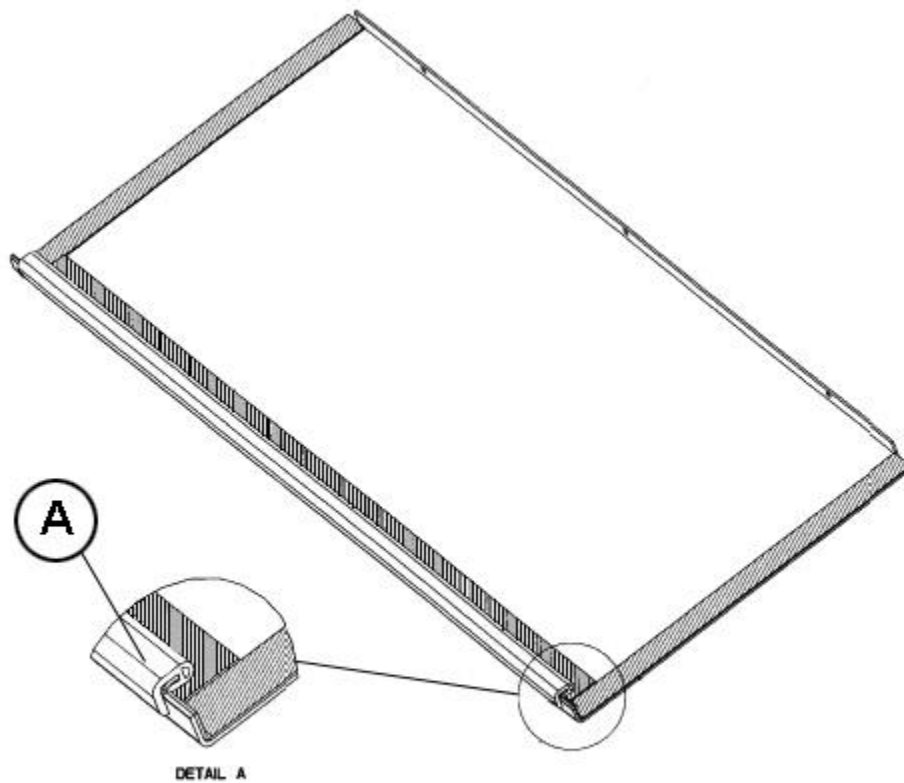
Horizontal Installation Parts



Blower Assembly



Burner Assembly



Base Pan Gasket

NOTES

Stk It is recommended that stock be maintained for this part.

N/A Not Applicable

- 1 Order Gas Valve for Natural Gas along with LP Conversion Kit
- 2 Units manufactured before F5109 used a limit switch with a set point different than the specified replacement. The specified replacement should be used for all units regardless of date code.
- 3 Jacket is not available for replacement.
- 4 Parts Bag deletion of 68-24026-04 Drain Tube requires that Tube 79-102882-01 be cut to length for horizontal applications on units produced after approximate date code F2209.

DISCLAIMER: This document is intended to provide general replacement parts information to aid qualified service personnel in the repair of these models. The complete Model and Serial Number of the unit under repair should be specified when selecting and ordering replacement parts. Specifications and illustrations are subject to change without notice. Document 92-42800-RGTS supersedes all previous parts lists for these models. See <http://www.rheempartslists.net/92-42800-RGTS> for the latest revision of this document. The manufacturer assumes no obligation for errors or omissions. Service personnel must verify the proper and safe operation of equipment after the replacement of any original components.