



WIRING DIAGRAM

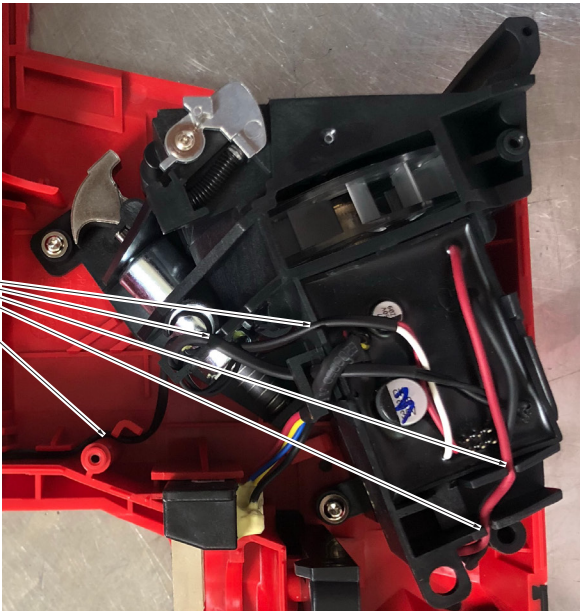
AS AN AID TO REASSEMBLY, TAKE NOTICE OF WIRE ROUTING AND POSITION IN WIRE GUIDES AND TRAPS WHILE DISMANTLING TOOL.

BE SURE THAT ALL COMPONENTS OF THE ELECTRONICS KIT ARE SEATED FIRMLY AND SQUARELY IN THE HOUSING RECESSES.

AVOID PINCHED WIRES, BE SURE THAT ALL WIRES AND SLEEVES ARE PRESSED COMPLETELY DOWN IN WIRE GUIDES AND TRAPS.

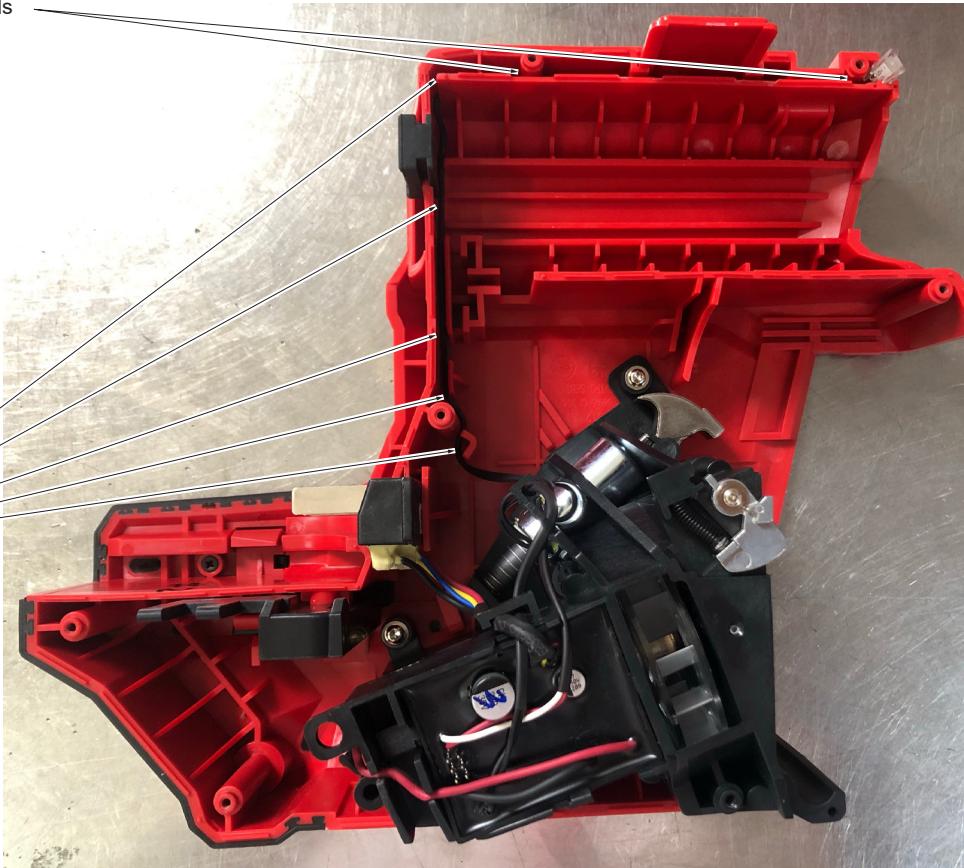
PRIOR TO INSTALLING THE HOUSING COVER ONTO THE HOUSING SUPPORT, BE SURE THAT THERE ARE NO INTERFERENCES.

Wire Traps or Channels



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| SCREW TORQUE SPECIFICATIONS |            |                    |             |          |
|-----------------------------|------------|--------------------|-------------|----------|
| FIG.                        | PART NO.   | WHERE USED         | SEAT TORQUE |          |
|                             |            |                    | (KG/CM)     | (IN/LBS) |
| 2-6                         | 06-82-1085 | Front AI Tube      | 7           | 5        |
| 2-8                         | 05-80-0025 | Tube Assembly      | 3           | 2        |
| 2-11                        | 05-88-0023 | Rear AI Tube       | 2           | 1        |
| 2-14                        | 06-82-0010 | Tube Assembly      | 5           | 3        |
| 7                           | 06-82-0217 | Back Depth Stop    | 9           | 7        |
| 9-1                         | 05-88-0030 | Dust Box Assembly  | 5           | 3        |
| 9-1                         | 05-88-0030 | Dust Box Assembly  | 5           | 3        |
| 9-7                         | 06-82-1080 | Dust Box Assembly  | 9           | 7        |
| 21-1                        | 05-81-0542 | Motor Sub Assembly | 2           | 1        |