



INSTALLATION OF RETRO-FIT KEY LOCK FOR UA DOORS

1. Remove screwdriver lock by drilling the two welds on each side of the copper strip found on the back of the door. Be careful not to drill through the door. Use a 1/4" drill bit.
2. Drill a 3/4" hole directly through center of the existing hole location. Remove burrs and slag off inside of door.
3. Insert cam side of new key lock through the front of the door into the 3/4" drilled hole. With the cam in the locked position take the 2" x 1.25" restrictor plate and slide it over the cam and into position, up against lip on door.
4. Now take the circlip and slide it into the grooves of the keylock.

INSTALLATION OF RETRO-FIT KEY LOCK FOR MDW AND CAD FL PL DOORS

1. Remove screwdriver lock by drilling the two welds on each side of the copper strip found on the back of the door. Be careful not to drill through the door. Use a 1/4" drill bit.
2. Drill a 3/4" hole directly through the center of the existing hole location. Remove burrs and slag off inside of door.
3. Remove cam off of new key lock assembly.
4. Slide new lock into 3/4" hole.
5. Place 2" x 1.25" restrictor plate onto lock on the inside of the door. Making sure restrictor plate is up against the lip on inside of the door.
6. Place cam onto the key lock assembly and tighten it down. Make sure that it is in the locked position.
7. Slide circlip into the grooves of the new key lock assembly.