



### PART NUMBERS

|        |                          |
|--------|--------------------------|
| 308589 | 1 5-Gallon Pail (Cream)  |
| 308590 | 1 50-Gallon Drum (Cream) |

### TECHNICAL DATA

|                       |                                                                                  |
|-----------------------|----------------------------------------------------------------------------------|
| Color                 | Cream (wet or dry)                                                               |
| Consistency           | Low-viscosity liquid                                                             |
| Base                  | Synthetic latex                                                                  |
| Solvent               | Water                                                                            |
| Weight per Gallon     | 8.7 lbs (+/- 0.2)                                                                |
| Solids Content        | 45% (+/-2%)                                                                      |
| Viscosity             | 15,000–17,000 cps                                                                |
| Coverage              | Up to 650 sq ft/gal (sprayed)                                                    |
| Initial Tack Time     | 2 minutes (3 mils @ RT)                                                          |
| Dry Time (to touch)   | 20 minutes (3 mils @ RT)                                                         |
| Service Temperature   | -20°F to 200°F                                                                   |
| Surface Burning       | Flame spread 0<br>Smoke developed 5<br>(When tested in accordance with ASTM E84) |
| Water Resistance      | Good                                                                             |
| Mildew Resistance     | Mold and mildew resistant                                                        |
| VOC                   | 70 g/l (less water)                                                              |
| Packaging             | 5-gal pails, 50-gal drum                                                         |
| Freeze/Thaw Stability | Passed 5 cycles                                                                  |

### SPECIFICATION/STANDARDS COMPLIANCE

| Property                | Method           | Results |
|-------------------------|------------------|---------|
| Duct Thermal Insulation | ASTM C916        | Pass    |
| VOC Limitation          | SCAQMD Rule 1168 | Pass    |

Speed-Tack is a fast-tack, water-based insulation adhesive engineered for fast-tacking spray applications. Speed-Tack's tack time rivals that of solvent-based adhesives. It offers exceptional strength, low viscosity, great coverage and low suspended solids.

### APPLICATION

|             |                                                                                                                                             |
|-------------|---------------------------------------------------------------------------------------------------------------------------------------------|
| Temperature | 35°F to 110°F (1.7°C to 44°C)                                                                                                               |
| Method      | Speed-Tack may be brush- or roller-applied to secure insulation to the substrate. Apply according to SMACNA specifications and local codes. |
| Preparation | Surface must be dry and free of dirt, oil and grease.                                                                                       |
| Clean Up    | UN-TACK™ solvent or mineral spirits (Use safe handling practices)                                                                           |

### STORAGE

|              |                               |
|--------------|-------------------------------|
| Temperature  | 45°F to 110°F (7.2°C to 44°C) |
| Shelf Life   | One year (unopened)           |
| Flammability | Non-flammable                 |

### PRECAUTIONS

Inspect all winter shipments upon arrival. Apply when temperatures will not fall below freezing. Do not apply this product in weather-exposed areas or where temperatures will exceed 160°F. Keep out of the reach of children. Review Material Safety Data Sheet for safety information prior to use.

**For Industrial Professional Use Only.**