

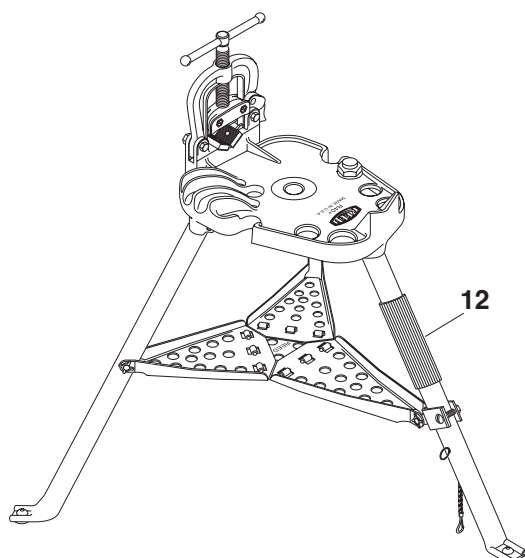


PIPE TOOLS & VISES  
SINCE 1896

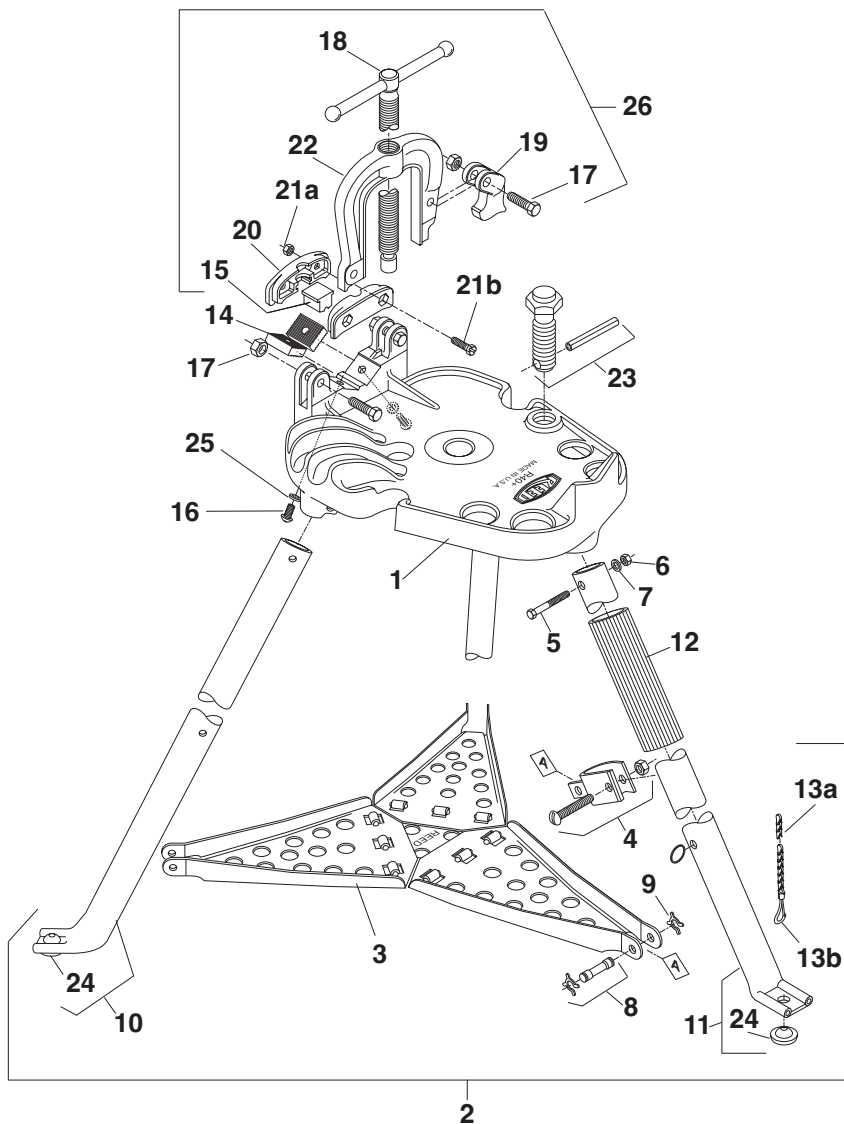
Applies to: 02311, 02313

## Tripod Pipe Vises: Yoke Style (R40+)

### Replacement Parts



Capacity: 1/8" Through 2 1/2"



## Parts List

| Ref. No. | Description                      | REED (pack) Item Code | REED Item Code | Replaces RIDGID® |          |
|----------|----------------------------------|-----------------------|----------------|------------------|----------|
|          |                                  |                       |                | Cat No.          | Old P/N  |
| 1        | Base                             |                       | 99003          | NI               | NI       |
| 2        | Leg & Tray Assembly              |                       | 99052          | 40915            | B-2007-X |
| 3        | Tool Tray                        |                       | 99004          | 41240            | C-448    |
| 4        | Tray Support Clamp w/screw & nut |                       | 99054          | 41235            | D-488-X  |
| 5        | Leg Bolt (3)                     | 5 Pk=99070            | 30187          | 46670            | E-868    |
| 6        | Nut (3)                          | 5 Pk=99071            | 30032          | 44225            | E-1094   |
| 7        | Lock Washer (3)                  | 5 Pk=99072            | 30033          | 40930            | E-1095   |
| 8        | Tray Pins (3) w/ "X" Washers (6) |                       | 99053          | 41265            | E-1375-X |
| 9        | "X" Washers (6)                  | 5 Pk=99073            | 99010          | 41270            | E-1377   |
| 10       | Front Leg Assembly (2)           |                       | 99057          | 41255            | E-1385-X |
| 11       | Rear Leg Assembly                |                       | 99058          | 41250            | E-1389-X |
| 12       | Handle Grip                      |                       | 40183          | —                | —        |
| 13a      | Leg Chain Assembly               |                       | 99055          | 40945            | E-1444-X |
| 13b      | Chain Hook                       |                       | 40205          | —                | —        |

| Ref. No. | Description             | REED (pack) Item Code | REED Item Code | Replaces RIDGID® |          |
|----------|-------------------------|-----------------------|----------------|------------------|----------|
|          |                         |                       |                | Cat No.          | Old P/N  |
| 14       | Jaws Lower (2)          |                       | 92422          | NI               | NI       |
| 15       | Upper Jaw               |                       | 92421          | NI               | NI       |
| 16       | Jaw Screws (2)          |                       | 30054          | —                | —        |
| 17       | Yoke Cap Screw & Nuts   |                       | 99066          | NI               | NI       |
| 18       | Handle & Screw Assembly |                       | 92423          | —                | —        |
| 19       | Hook                    |                       | 92036          | NI               | NI       |
| 20       | Crosshead (2)           |                       | 92424          | NI               | NI       |
| 21a      | Nut (1)                 |                       | 30052          | NI               | NI       |
| 21b      | Screw (1)               |                       | 30054          | NI               | NI       |
| 22       | Yoke                    |                       | 92034          | NI               | NI       |
| 23       | Jack Screw Assembly     |                       | 99064          | 41230            | E-3207-X |
| 24       | Grommet (3)             | 5 Pk=99079            | 40171          | 40940            | F-532    |
| 25       | Jaw Screw Washer (2)    |                       | 30033          | —                | —        |
| 26       | Yoke Assembly           |                       | 99068          | NI               | NI       |

NI - Not Interchangeable with Ridge Tool Co. parts. © RIDGID is a registered trademark of Ridge Tool Co.

Reed Manufacturing  
1425 West 8th Street  
Erie, PA 16502 USA



Phone: 800-666-3691 or +1-814-452-3691  
reedsales@reedmfgco.com  
www.reedmfgco.com

RP-0723-02  
#50440

# Tripod Pipe Vises: Yoke Style

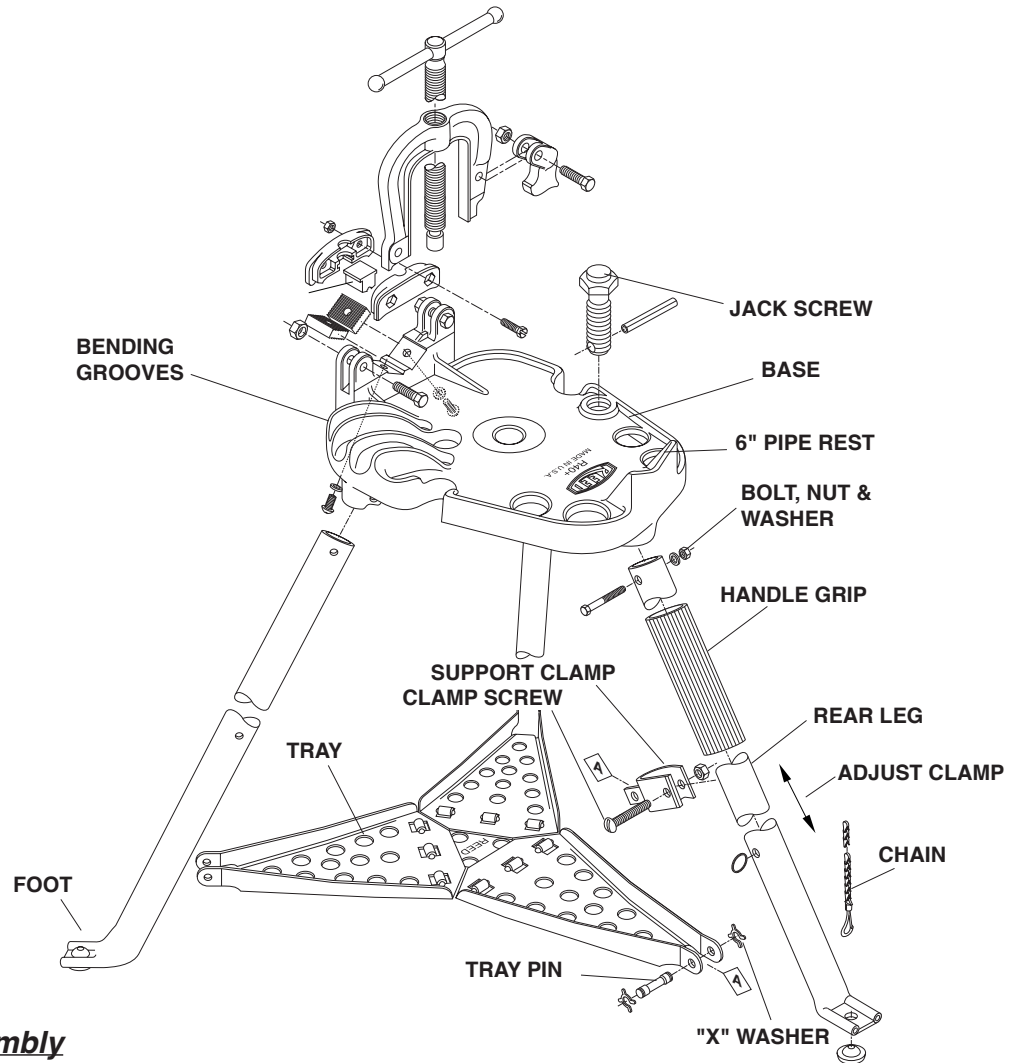
## Operation & Instructions For Assembling Legs & Tray



All R40 models

Applies to: 02311, 02313

Patented



### Replacement Parts Assembly

- 1) For easier assembly, place the base upside down on a flat surface.
- 2) Insert rear leg in base with foot pointing outward as shown. Secure to base with bolt, nut, and washer. Tray support is pre-set with a clamp collar for approximate position and is adjustable. (see "Tray Adjustment" note below).
- 3) Insert front legs so feet are pointing outward and secure to base with bolts, washers, and nuts.
- 4) To assemble tray, open tray so that side of flanges are facing bottom of base. Attach the rear leg first with tray pin then proceed to front legs.
- 5) Push "X" washers in pin grooves and pinch long ends together with pliers.
- 6) Stand tripod on legs. If you have a yoke vise tripod, assemble yoke to base. The hook on the yoke can either be on the right or left side depending on operator.

### Operation and Maintenance

**JAWS** — To renew teeth—remove jaw screws and nuts, rotate jaws in either direction, replace jaw screws and nuts and tighten.

**TRAY ADJUSTMENT** — If folding tray does not snap into position and hold legs rigid when tripod is set up, loosen clamp screw in rear leg tray support and slide support clamp upward — tighten clamp screw securely.

**JACK SCREW** — Used with a length of 1" pipe as an adjustable ceiling brace to anchor tripod, but for large heavy pipe, fasten feet of tripod to floor securely.

**BENDERS** — Place pipe, conduit, or tubing into holes provided on base and pull down into grooves.

**HANDLE GRIP** — To install new handle grip over top of rear leg, insert compressed air hose nozzle under bottom edge and pull down while expanding with air flow.

**LUBRICATION** — Periodically lubricate the tray hinge, vise screw, jack screw, and chain with oil or spray silicone.